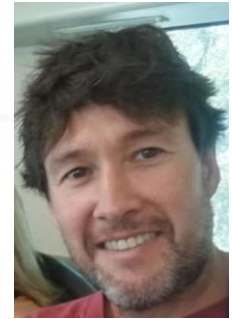


Who & Where?



■ Sergio Esteban Roncero

■ Education:

- Bachelor of Sciences in Aerospace Engineering – Univ. Of Missouri Rolla (1999)
- Master of Sciences in Aerospace Engineering – Univ. Of Missouri Rolla (2002)
 - Thesis: Nonlinear Flight Control Using Adaptive Critic Based Neural Networks, S. N. Balakrishnan
- PhD in Aerospace Engineering – Univ. of Seville (2011)
 - PhD: Three-Time-Scale Nonlinear Control of an Autonomous Helicopter on a Platform: J. Aracil Santonja y F Gordillo Álvarez.

■ University of Seville: +15 years

- Currently Associate Professor: Aerospace Engineering Dpt. @ University of Seville

■ Research interests: +20 years

- Aircraft Design (commercial, UAV, VTOL, WIG, Airship)
- Guidance Navigation and Control (non-linear control strategies, Optimum control, Time-scales)
- Wind Tunnel Experiments (aerodynamic and propulsive modelling)
- Teaching: Project Based Learning/Teaching Methodologies.
 - Aircraft Design: 15 years of experience using PBL methodologies
 - Other: Introduction, Flight Dynamics, Helicopters & Propulsion

What do we do?

- SOAR Group (Stability Oriented Aircraft design Research)
- Main Focus on R&D Activities:
 - Oriented Multidisciplinary Aircraft Design

- Philosophy

- Generate information that needs to be used in the Aircraft Design Process
- Provide sensitivity studies: NOT AI that generates automatic designs.

ENGINEERS NEED TO LISTEN TO THE EQUATIONS!!
EQUATIONS Talk to you, just need to learn how to listen

- ENGINEERS NEED TO LISTEN TO THE EQUATIONS!! - > They Talk to you, just need to learn how to listen

- Multidisciplinary Approach

- Flight Dynamics & Control (FDC): Design to meet responses
- Aerodynamics & Propulsion: obtain precise models to feed FDC and M&S
- Performance: design to optimize performance
- Weights: design decision affect the weight of the aircraft that affects the rest of the design
- Manufacturing: design having into consideration manufacturing process
- Modeling and Simulators (M&S): validate design with advance models

- Development of Tools

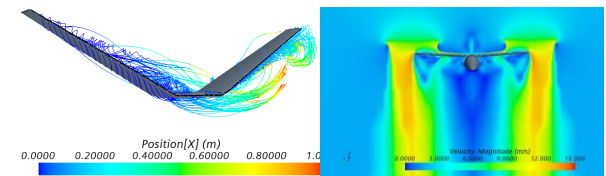
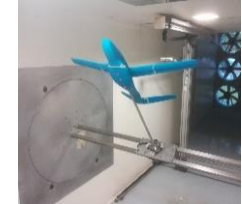
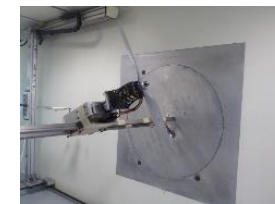
- Dedicated software: MATLAB based tools, Python, Machine Learning Algorithms.
 - Academic Performance, Academic Stability, Academic Structures.
- Coordination: Git Hub



How do we do it?



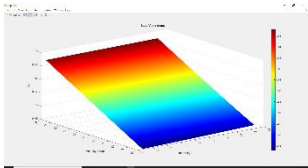
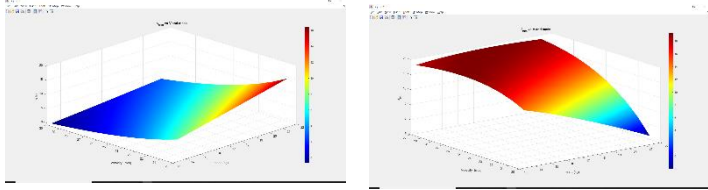
- SANAID - Stability ANalysis interactive AIrcraft Design Tool
- Tool that coordinates
 - Flight Dynamics & Control (FDC): Academic Stability
 - 6DOF, 3DOF, Equilibrium Eqns
 - Aerodynamics & Propulsion:
 - Theory models: LLT, VLM CFD
 - Wind Tunnel Models
 - Performance: Academic Performance
 - Flight Mechanics Dynamics
 - Weight Estimation
 - Academic Structures: Estimation of weights
 - Modeling and Simulators (M&S):
 - Validates all elements
- Philosophy
 - Provide sensitivity studies: NOT AI that generates automatic designs!
 - Modularity: Models easy to interexchange: Always a Plan B,C, ...
 - Superposition principle
 - Approximation Models (Reduce Order Models)
 - Derive Theory Models
 - Obtain Experimental Models (Validate)



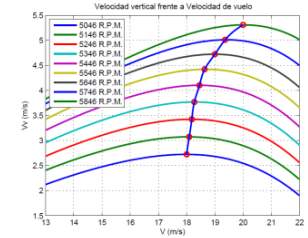
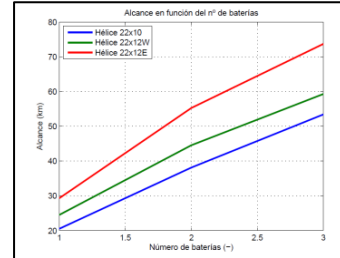
SANAID

SANAID - Stability ANalysis interactive AIRcraft Design Tool

Trim α & δ_e & δ_T vs Weight and Speed

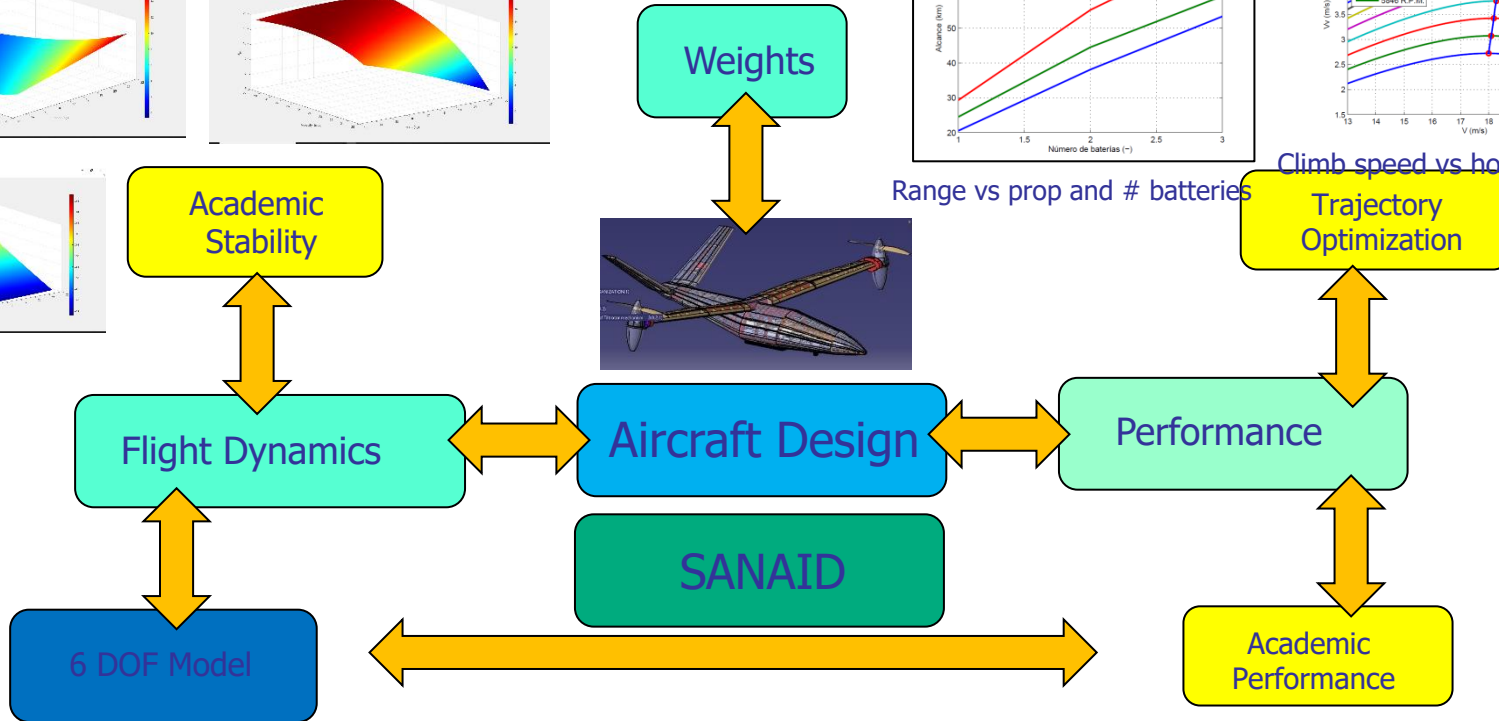


Weights

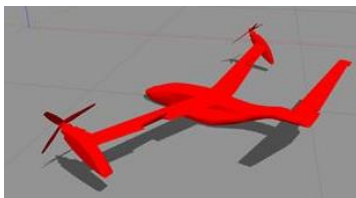


Range vs prop and # batteries

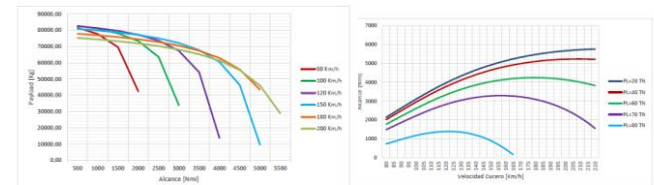
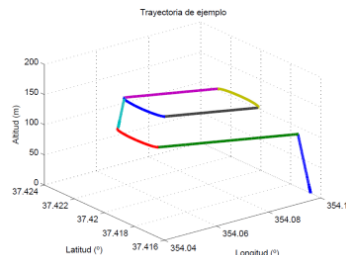
Climb speed vs hor. vel. and RPM



Simulator



Trajectory Generator



Sensitivity Study for Variable Performance

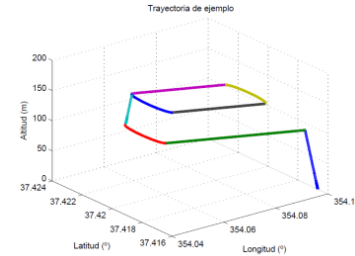
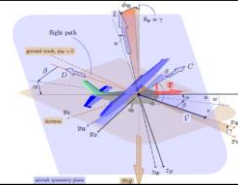
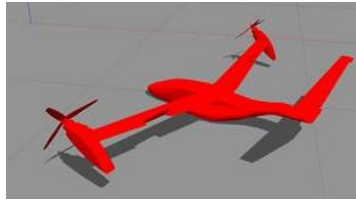
SANAID

Always Double Check

Redundancy

Trajectory Generator

Simulator



6 DOF Model

Aerodynamic & Propulsive Forces

$$\{F_T\}_B = \begin{Bmatrix} X_T \\ Y_T \\ Z_T \end{Bmatrix} \quad \{F_A\}_W = \begin{Bmatrix} -D \\ C \\ -L \end{Bmatrix}$$

$$\begin{cases} \dot{u} = \frac{1}{m} (X_A + X_T) - wq + vr - g \sin \theta \\ \dot{v} = \frac{1}{m} (Y_A + Y_T) - ur + wp + g \cos \theta \sin \phi \\ \dot{w} = \frac{1}{m} (Z_A + Z_T) - vp + uq + g \cos \theta \cos \phi \end{cases}$$

Velocity in Body-Axis

Aerodynamic & Propulsive Moments

$$\begin{aligned} \mathcal{L} &= \mathcal{L}_A + \mathcal{L}_T, \\ \mathcal{M} &= \mathcal{M}_A + \mathcal{M}_T, \\ \mathcal{N} &= \mathcal{N}_A + \mathcal{N}_T \end{aligned}$$

$$\begin{Bmatrix} \dot{p} \\ \dot{q} \\ \dot{r} \end{Bmatrix} = \frac{1}{\det [I]_B} \begin{bmatrix} I_1 & I_2 & I_3 \\ I_2 & I_4 & I_5 \\ I_3 & I_5 & I_6 \end{bmatrix} \begin{Bmatrix} \mathcal{L}_A + \mathcal{L}_T \\ \mathcal{M}_A + \mathcal{M}_T \\ \mathcal{N}_A + \mathcal{N}_T \end{Bmatrix} - \sum_k I_k^r \omega_k^r \begin{Bmatrix} i_x^r \\ i_y^r \\ i_z^r \end{Bmatrix}_k$$

$$- \begin{bmatrix} 0 & -r & q \\ r & 0 & -p \\ -q & p & 0 \end{bmatrix} \cdot \begin{bmatrix} I_x & -I_{xy} & -I_{xz} \\ -I_{xy} & I_y & -I_{yz} \\ -I_{xz} & -I_{yz} & I_z \end{bmatrix} \cdot \begin{Bmatrix} p \\ q \\ r \end{Bmatrix}$$

$$- \sum_k I_k^r \omega_k^r \begin{bmatrix} 0 & -r & q \\ r & 0 & -p \\ -q & p & 0 \end{bmatrix} \cdot \begin{Bmatrix} i_x^r \\ i_y^r \\ i_z^r \end{Bmatrix}_k$$

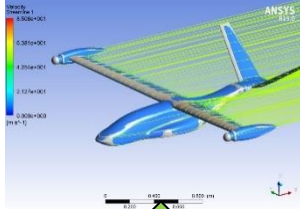
$$\begin{cases} \dot{V} = \frac{1}{m} \left[-D \cos \beta + C \sin \beta + X_T \cos \alpha \cos \beta + Y_T \sin \beta + Z_T \sin \alpha \cos \beta \right. \\ \quad \left. - mg (\sin \theta \cos \alpha \cos \beta - \cos \theta \sin \phi \sin \beta - \cos \theta \cos \phi \sin \alpha \cos \beta) \right] \\ \dot{\alpha} = q - \tan \beta (p \cos \alpha + r \sin \alpha) \\ \quad + \frac{1}{V m \cos \beta} \left[-L + Z_T \cos \alpha - X_T \sin \alpha + mg (\cos \theta \cos \phi \cos \alpha + \sin \theta \sin \alpha) \right] \\ \dot{\beta} = + p \sin \alpha - r \cos \alpha \\ \quad + \frac{1}{V m} \left[D \sin \beta + C \cos \beta - X_T \cos \alpha \sin \beta + Y_T \cos \beta - Z_T \sin \alpha \sin \beta \right. \\ \quad \left. + mg (\sin \theta \cos \alpha \sin \beta + \cos \theta \sin \phi \cos \beta - \cos \theta \cos \phi \sin \alpha \sin \beta) \right] \end{cases}$$

Velocity in Wind Axis

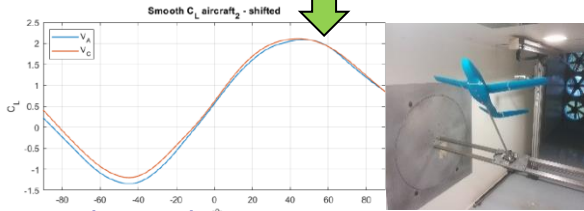
Angular Velocity in Body-Axis

SANAID

Theory Models (CFD, LLT, VLM)



Aerodynamic Models



Wind Tunnel Exp

$$C_L = \frac{L}{\frac{1}{2}\rho_\infty V^2 S} = f(\alpha) = \sum_{i=0}^n a_i \alpha^i$$

$$C_D = \frac{D}{\frac{1}{2}\rho_\infty V^2 S} = g(\alpha) = \sum_{i=0}^n b_i \alpha^i$$

$$C_M = \frac{M}{\frac{1}{2}\rho_\infty V^2 S c} = h(\alpha) = \sum_{i=0}^n c_i \alpha^i$$

$$C_L = C_{L_0} + C_{L_\alpha} \alpha + C_{L_\beta} \beta + C_{L_h} h + C_{L_V} V + C_{L_p} \hat{p} + C_{L_q} \hat{q} + C_{L_r} \hat{r} + C_{L_\alpha} \hat{\alpha} + C_{L_\beta} \hat{\beta} + \sum_{i=1}^n C_{L_{\delta_i}} \delta_i \quad (28)$$

$$C_M = C_{m_0} + C_{m_\alpha} \alpha + C_{m_\beta} \beta + C_{m_h} h + C_{m_V} V + C_{m_p} \hat{p} + C_{m_q} \hat{q} + C_{m_r} \hat{r} + C_{m_\alpha} \hat{\alpha} + C_{m_\beta} \hat{\beta} + \sum_{i=1}^n C_{m_{\delta_i}} \delta_i \quad (29)$$

$$C_N = C_{n_0} + C_{n_\alpha} \alpha + C_{n_\beta} \beta + C_{n_h} h + C_{n_V} V + C_{n_p} \hat{p} + C_{n_q} \hat{q} + C_{n_r} \hat{r} + \sum_{i=1}^n C_{n_{\delta_i}} \delta_i \quad (30)$$

Moments

$$\bar{L} = \frac{1}{2} \rho V^2 S_{ref} b_w C_l$$

$$M = \frac{1}{2} \rho V^2 S_{ref} \bar{c} C_m$$

$$N = \frac{1}{2} \rho V^2 S_{ref} b_w C_n$$

6 DOF Model

$$L = \frac{1}{2} \rho V^2 S_{ref} C_L$$

$$D = \frac{1}{2} \rho V^2 S_{ref} C_D$$

$$Y = \frac{1}{2} \rho V^2 S_{ref} C_Y$$

Forces

$$C_L = C_{L_0} + C_{L_\alpha} \alpha + C_{L_\beta} \beta + C_{L_h} h + C_{L_V} V + C_{L_p} \hat{p} + C_{L_q} \hat{q} + C_{L_r} \hat{r} + C_{L_\alpha} \hat{\alpha} + C_{L_\beta} \hat{\beta} + \sum_{i=1}^n C_{L_{\delta_i}} \delta_i \quad (25)$$

$$C_D = C_{D_0} + C_{D_\alpha} \alpha + C_{D_\beta} \beta + C_{D_h} h + C_{D_V} V + C_{D_p} \hat{p} + C_{D_q} \hat{q} + C_{D_r} \hat{r} + C_{D_\alpha} \hat{\alpha} + C_{D_\beta} \hat{\beta} + \sum_{i=1}^n C_{D_{\delta_i}} \delta_i \quad (26)$$

$$C_Y = C_{Y_0} + C_{Y_\alpha} \alpha + C_{Y_\beta} \beta + C_{Y_h} h + C_{Y_V} V + C_{Y_p} \hat{p} + C_{Y_q} \hat{q} + C_{Y_r} \hat{r} + C_{Y_\alpha} \hat{\alpha} + C_{Y_\beta} \hat{\beta} + \sum_{i=1}^n C_{Y_{\delta_i}} \delta_i \quad (27)$$

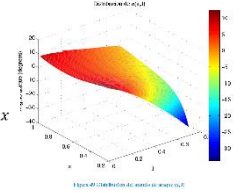
Theory Models

$$c_l(x) = C_{l_\alpha}(\alpha - \alpha_0) = C_{l_\alpha} \left(\theta - \arctan\left(\frac{\dot{\lambda}}{\lambda}\right) - \alpha_0 \right)$$

$$C_d(x) = \delta_0 + \delta_1 \alpha + \delta_2 \alpha^2 + \delta_3 \alpha^3 + \delta_4 \alpha^4$$

$$C_T = \int_0^1 \frac{1}{2} \sigma(x) \sqrt{x^2 + (\lambda_c + \lambda_t(x))^2} (C_{l_\alpha} \alpha(x) x^2 - (\lambda_c + \lambda_t(x)) C_d(x)) dx$$

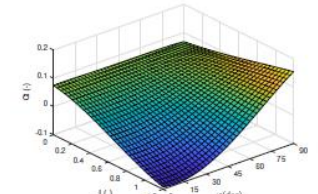
$$C_p = \int_0^1 \frac{1}{2} \sigma(x) \sqrt{x^2 + (\lambda_c + \lambda_t(x))^2} (C_l(\lambda_c + \lambda_t(x)) x + C_d(x) x^2) dx$$



Propulsive Models



Wind Tunnel Exp

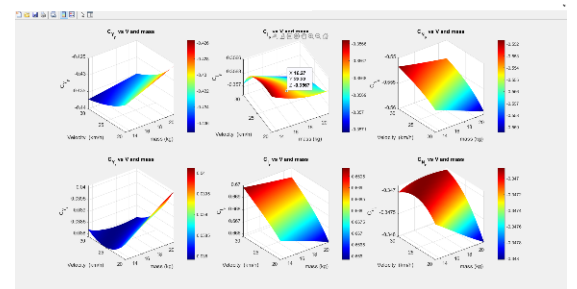
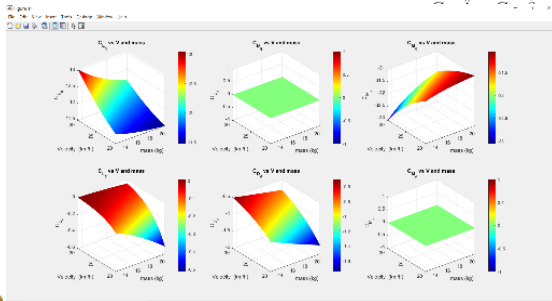


$$C_l(J, \varphi) = f(J, \varphi) = \sum_{i=0}^n \sum_{j=0}^n a_{ij} J^i \varphi^j$$

$$C_q(J, \varphi) = g(J, \varphi) = \sum_{i=0}^4 \sum_{j=0}^4 b_{ij} J^i \varphi^j$$

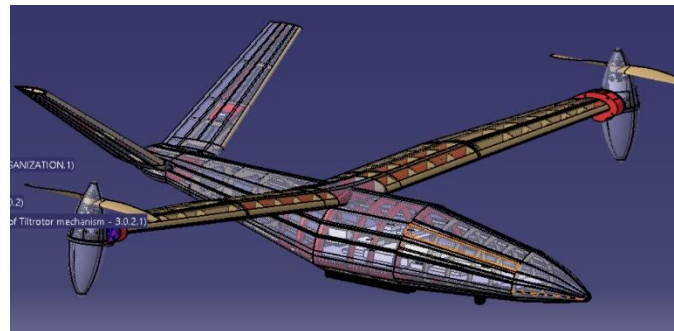
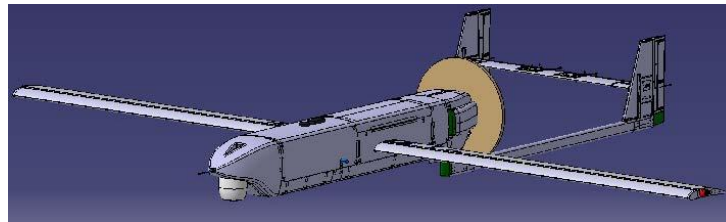
Theoretical Models Stability Derivatives

Academic Stability



Aerospace Research Lines

- Ala Voladora
- AAVG
- Proyecto Céfiro I & II
- Céfiro III
- Airship Designs
- Proyecto Emergentia

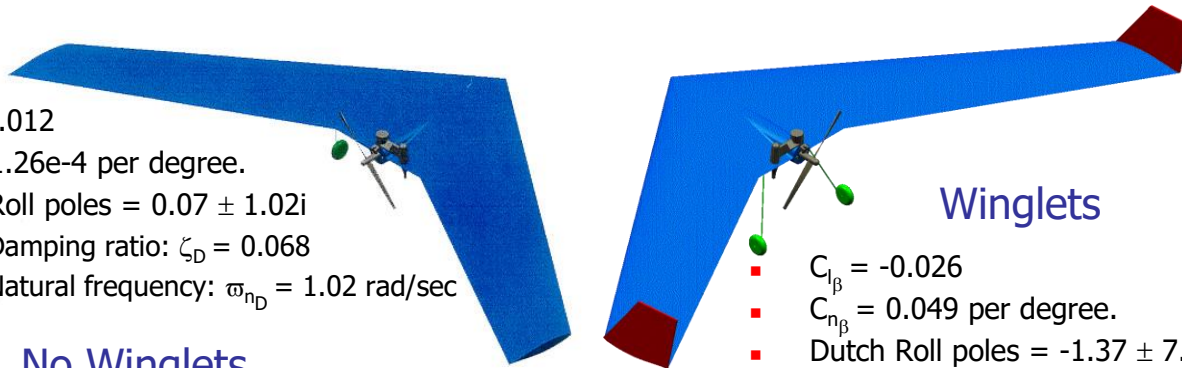


Flying Wing



Ala Voladora (1998-1999)

- Senior Design at Univ. Of Missouri – Rolla
- Aircraft Design: Challenges
 - Challenge: design build and fly a flying wing in open loop
 - Convince aerodynamics dept. (and the rest of the Tailless Wonders Team) that could not fly **WITHOUT VERTICAL SURFACES** (in open loop) & **NO RUDDER**
 - **Do it before FREEZING DESIGN**
 - Develop: 1st version of SANAID
 - Stability Analysis of non-conventional A/C
 - Design Oriented Static and Dynamic Stability Analysis
 - Determine appropriate Vertical Surface Selection for Desired Flying Qualities

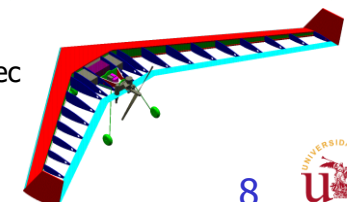
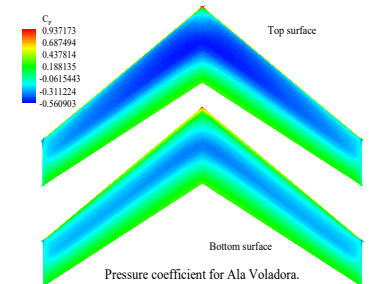


- $C_{l\beta} = -0.012$
- $C_{n\beta} = -1.26e-4$ per degree.
- Dutch Roll poles = $0.07 \pm 1.02i$
 - Damping ratio: $\zeta_D = 0.068$
 - Natural frequency: $\omega_{nD} = 1.02$ rad/sec

No Winglets

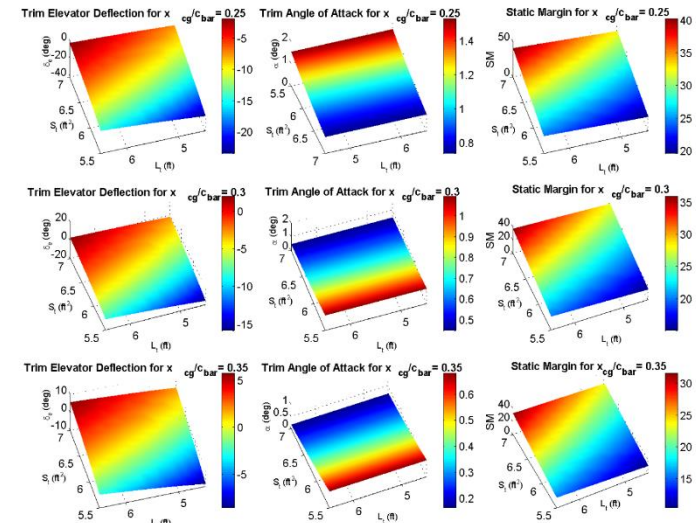
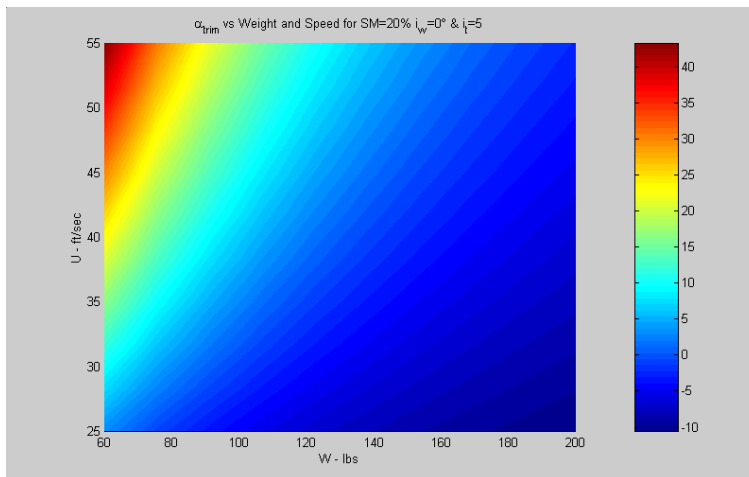
Winglets

- $C_{l\beta} = -0.026$
- $C_{n\beta} = 0.049$ per degree.
- Dutch Roll poles = $-1.37 \pm 7.09i$
 - Damping ratio: $\zeta_D = 0.19$
 - Natural frequency: $\omega_{nD} = 7.22$ rad/sec





- AAVG (1999-2003)
 - Master @ Univ. Of Missouri – Rolla
 - Formula Student SAE Competition: Heavy Open Class
 - Challenge: design build and fly an aircraft capable of carrying large loads
 - Restricted to RFP: engine size 1.2 in³, payload volume (300 in³), Takeoff within 200 ft, 360 deg circle, Landing 400 ft, **DO NOT LOOSE ANY COMPONENT.**
 - Weights: Empty Weight: 40 lbs & Payload: Predicted 100 lbs
 - Aircraft Design Oriented: New Challenges (Develop 2nd iteration SANAID)
 - Satisfy desired Flying Qualities
 - Obtain desired performance: Takeoff, Cruise, Turning, Trim and Landing
 - Design Limitations: Available payload and location
 - Variables: Tail boom length, Xcg location, Payload weight and location, aircraft speed, SHTP and incidence of HTP



Céfiro



■ Céfiro (2008-2009)

- Universidad de Sevilla
- Research and Teaching Needs:



- Research needs @ Dept. of Aerospace Engineering @ Univ. of Seville are:
 - Trajectory optimization, ATM, Aircraft design, Aircraft dynamics and engine performance modeling, Automatic flight control systems.
 - Low availability of adequate commercial off-the-shelf scaled aerospace platforms -> designing and building custom UAV testing platforms.
- Aircraft Design Oriented: New Challenges (Develop 3rd iteration SANAID)
 - Satisfy extended RFP
 - Desired performance: Takeoff, Cruise, Turning, Trim and Landing, Range & Endurance
 - Desired Flying Qualities
 - Large payload (7.5 kg)
 - Desired Modularity and transportation qualities
 - Desired Manufacturing process
 - Multidisciplinary interaction: Aerodynamics, Propulsive, Manufacturing CAD/CAM process, Stability and Control, Systems Integration,

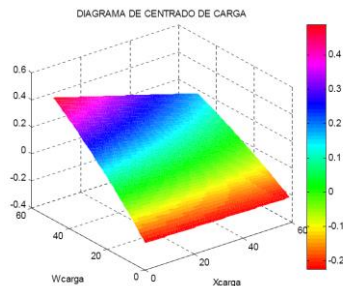
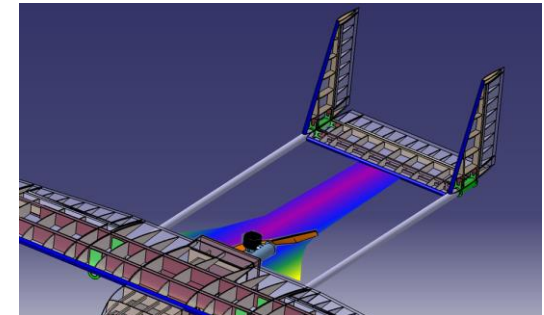
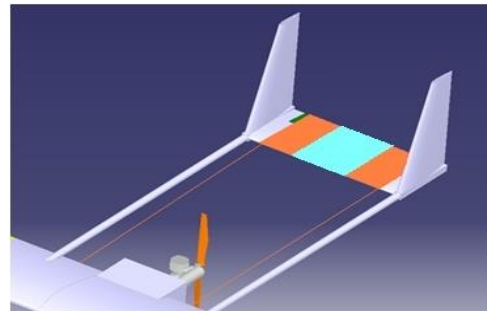


Figura 4.29. - Centrado carga de pago delantera estimada



Hybrid Airships - I

- Hybrid Airships (2016-2018)
 - Universidad de Sevilla & University of Cranfield
 - Objectives
 - Aircraft Design Optimization Tools (University of Seville)
 - Fast Conceptual Design
 - Trade Studies based on: Weight Requisites: Mission and Payload, Client Requisites & Mission, payload, technologies, geometry, design modifications
 - Optimization Tools: solving series of equations with restrictions related to Aerodynamics, Performance, Stability and Control, Weights
 - Wind Tunnel Experiments (University of Cranfield)
 - Experimental Identification of directional aerodynamic dynamic derivatives of the Airlander 10 of Hybrid Air Vehicles
 - Transport
 - Turism
 - Surveillance.
 - Humanitary Missions

Endurance

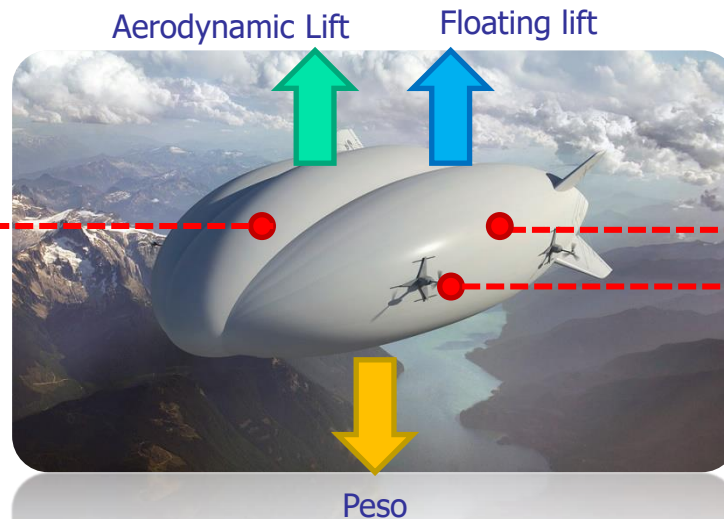
Capacity

Landing versatility

Floating Ratio

$$BR = \frac{L_{aero}}{L_{aero} + L_{flot}} \sim 0.7$$

Hybrid Airship - Combines aircraft characteristics with weight reduction technologies.

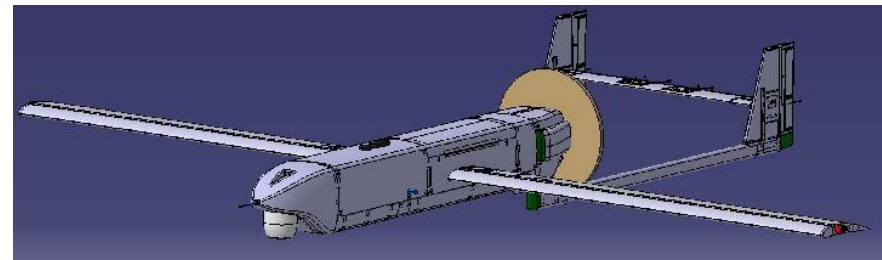
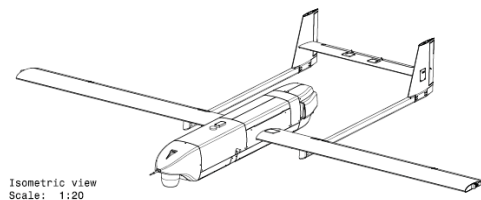


Airfoil shaped lobes

Vector propulsion

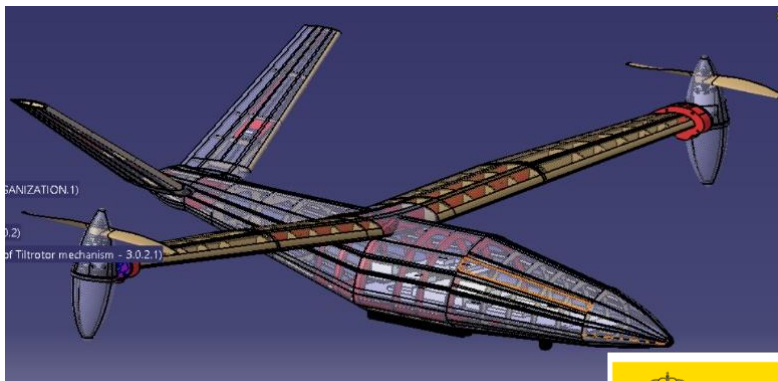
Céfiro - III

- Céfiro III (2014-2016)
 - Universidad de Sevilla-> Aertec SOLUTIONS (TARSIS)
 - Application of Aircraft Design Oriented to Industry Requirements:
 - Validation of Methodology (of SANAID)
 - Design of Custom UAV for Requirements
 - Versatile configuration: Conventional and launched Take off
 - Extended Endurance (12 hrs)
 - Large Payload (12 kg)
 - Multidisciplinary interaction: Aerodynamics, Stability and Control, Propulsion, Performance, Structures, Systems Integration.



ProVANT - EMERGENTIA

- Project EMERGENTIA (2014-2021)
 - Development of Unmanned Convertible Aircraft for Rapid and Efficient Deployment in Emergency Situations: Project EMERGENTIA
 - Grant *RTI2018-101519-A-I00* funded by MCIN/AEI/ 10.13039/501100011033 and by “ERDF A way of making Europe”.
 - Universidad de Sevilla, UFMG, UFSC and other Universities
 - Develop a series of tools that permit to design convertible UAVs
 - Design of an UAV prototype with convertible capabilities (fixed wing VTOL) specifically designed for emergency, search and rescue missions (SAR).
 - Reduced Dimensions
 - Versatility
 - Simplicity
 - Compliance with airworthiness requirements



Other Projects

- **Projects Contrato 68/83 (subjected to NDA)**
 - **Aertec, solutions, S.L.**
 - UAV-Aertec- Asesoramiento técnico en el diseño de sistemas aéreos no tripulados (Currently in progress)
 - BAT: (Currently in progress)
- **Projects PTA**
 - **AIRBUS OPERATIONS**
 - Subproject: Estudios Paramétricos de Mecánica de Vuelo (Currently in progress)
 - Project: ONEIre
 - Call: Plan Tecnológico Aeronáutico" (PTA).
 - **Swarming Technologies/ZELENZA**
 - Subproject: EIRE - Planificadores Óptimos (Currently in progress)
 - Project: INVESTIGACION Y DESARROLLO EN INTELIGENCIA ARTIFICIAL Y OTRAS TECNOLOGIAS DIGITALES Y SUS INTEGRACION EN LAS CADENAS DE VALOR
 - Call: Convocatoria de Ayudas 2021 de RED.es
 - **SIMIDEA R&D**
 - Subproject: Aircraft Design (Currently in progress)
 - Project: ZEROEMISSIONS- Aeromateriales Avanzados con Capacidades Acústicas Extremas para la Industria Aeronáutica Civil
 - Call: "Plan Tecnológico Aeronáutico" (PTA).

Motivation - I

- Emergency Situations:
 - Hostile Environments: Elevated Risk
- Diversity of scenarios
 - Natural disasters
 - Accidents in high mountains
 - Wild Fires
 - Nuclear Catastrophes.
 - Epidemic
 - Humanitarian aid
- Require Search and Rescues (SAR) missions
 - Environmental Costs
 - Economic Costs
 - Human Costs



"GREIM" ESPAÑA (2014)

COAST GUARD ASTURIAS



EARTHQUAKE HAITI (2010)



FUKUSHIMA DAIICHI (2011)



EARTHQUAKE NEPAL (2015)



Motivation - II

- What needs to be improved in SAR?
 - **Efficiency**
 - Reducing the timing of emergency services.
 - Arriving earlier to "Zero Zone" and implementing optimum search methodologies
 - Intelligent search algorithms, triage, geographic and demographic mapping,...
 - **Sustainability**
 - Reducing economic and environmental costs resulting from the complex deployments of SAR missions.
 - Helicopters, ships and aircraft of great size and high cost of operation.
 - **Security**
 - Reducing potential human costs.

Efficiency + Sustainability + Security = Effectiveness

Need to listen to the FINAL USERS – Emergency Response Teams

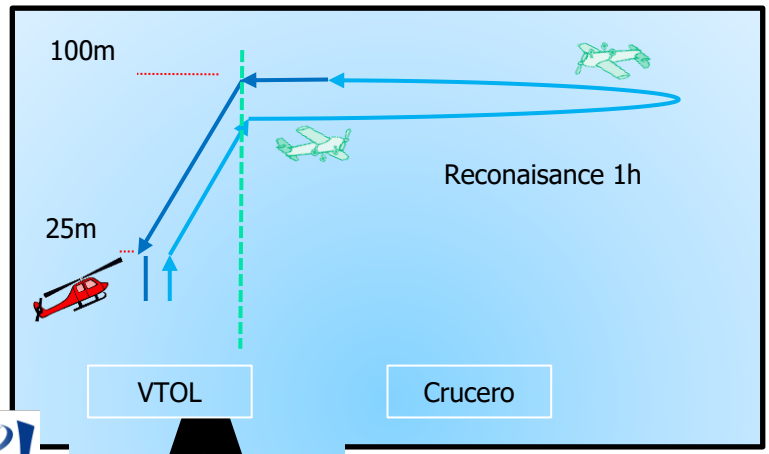
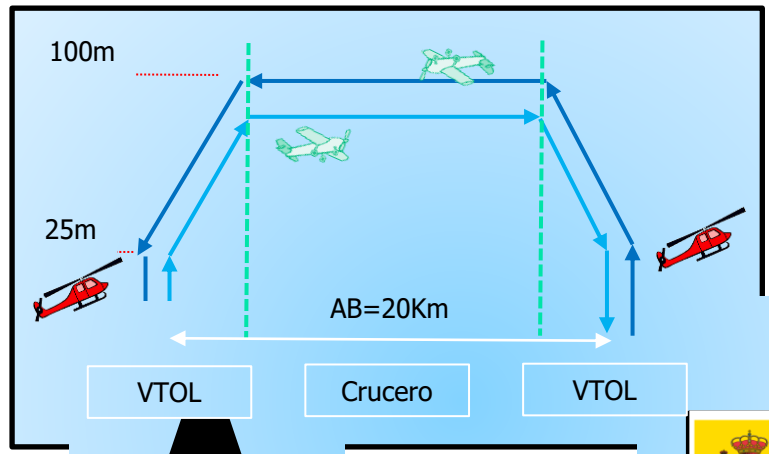


Objectives

- Develop a series of tools that permit to design convertible UAVs
 - SCIENTIFIC INNOVATION that will lead to TECHNOLOGICAL INNOVATION
- Design of an UAV prototype with **convertible capabilities** (fixed wing VTOL) specifically designed for emergency, search and rescue missions (**SAR**).
- After a throughout **brainstorming** study with the Spanish Emergency Services (**SAMU**) that provide support in catastrophic events, it was determined that the UAV should have the following **characteristics**:
 - **Reduced dimensions**
 - Transported in a medicalized vehicle,
 - Integrated within the fast response coordinated measures that are carried in emergency situations.
 - **Versatility**
 - Carry out a diversity of SAR missions, from monitoring to surveillance, transportation of medical payloads, or deployment of sensors, with the greatest possible autonomy and range.
 - **Simplicity**
 - A health professional can use it without the need for additional training.
 - **Compliance with airworthiness requirements.**

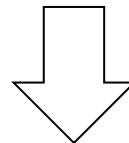
EMERGENTIA-ProVANT

DevElopment of an unManned convERtible aircraft for rapid and efficient deployment in emerGENcy situaTlons



Objectives

- Based on these requirements the following specific objectives have been determined for project EMERGENTIA:
 - Definition of design requirements and protocols for the use of RPAS in SAR missions (O1).
 - Development of biomedical payloads for the different missions (O2),
 - Advanced development of a VTOL-CP (O3) platform
 - Study and optimization of the performance of the VTOL-CP platform (O4)
 - Development of highly efficient embedded cyber-physical systems (O5).
 - Development of renewable energy generation and management systems (O6).
 - Development of strategies for autonomous control and guidance (O7).
 - Development of a Hardware-In-the-Loop Simulation Platform (O8).

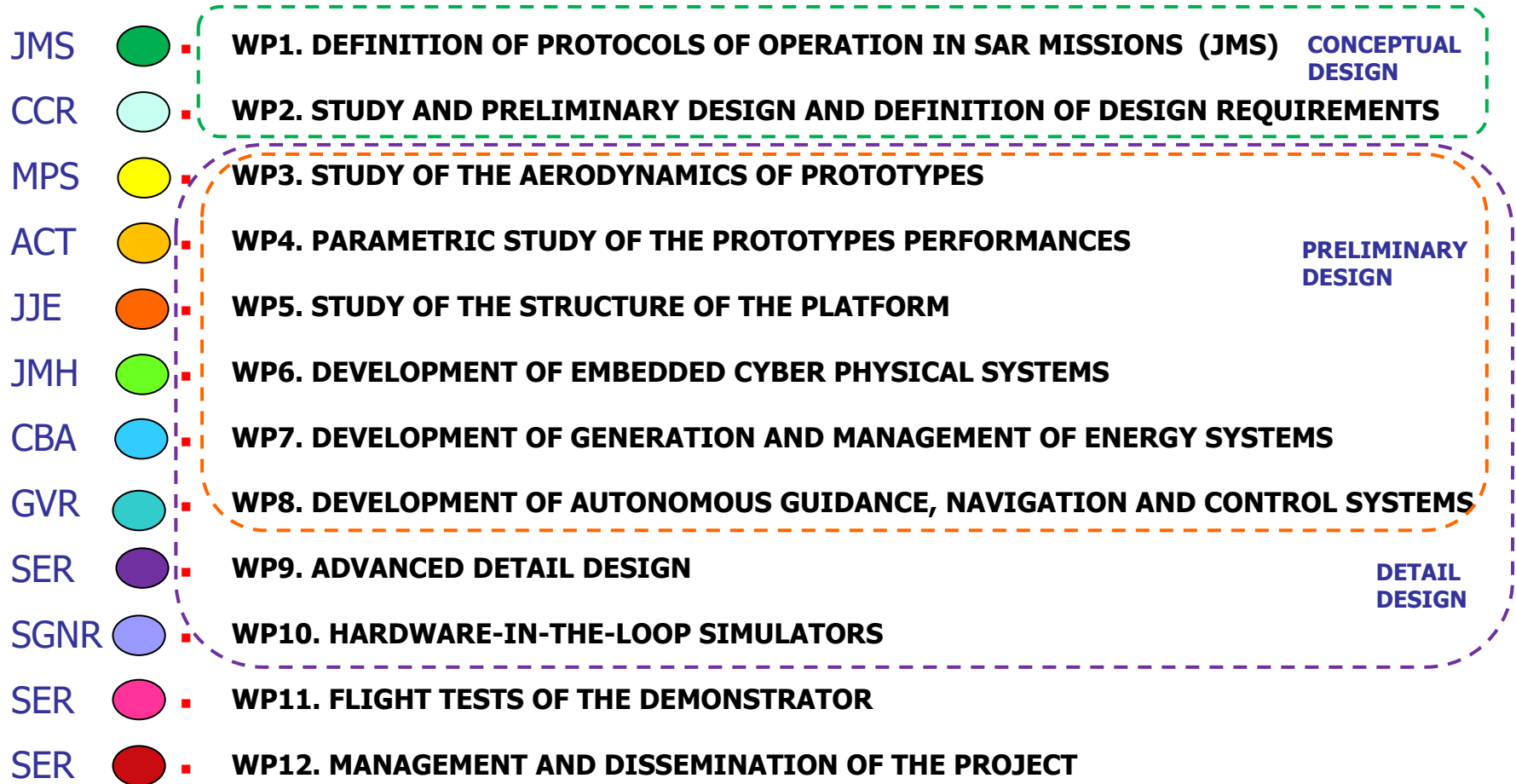


Tools to generate **SCIENTIFIC INNOVATION**



Work Packages

- To achieve the objectives, a work plan has been developed in 12 work packages (**WP**):





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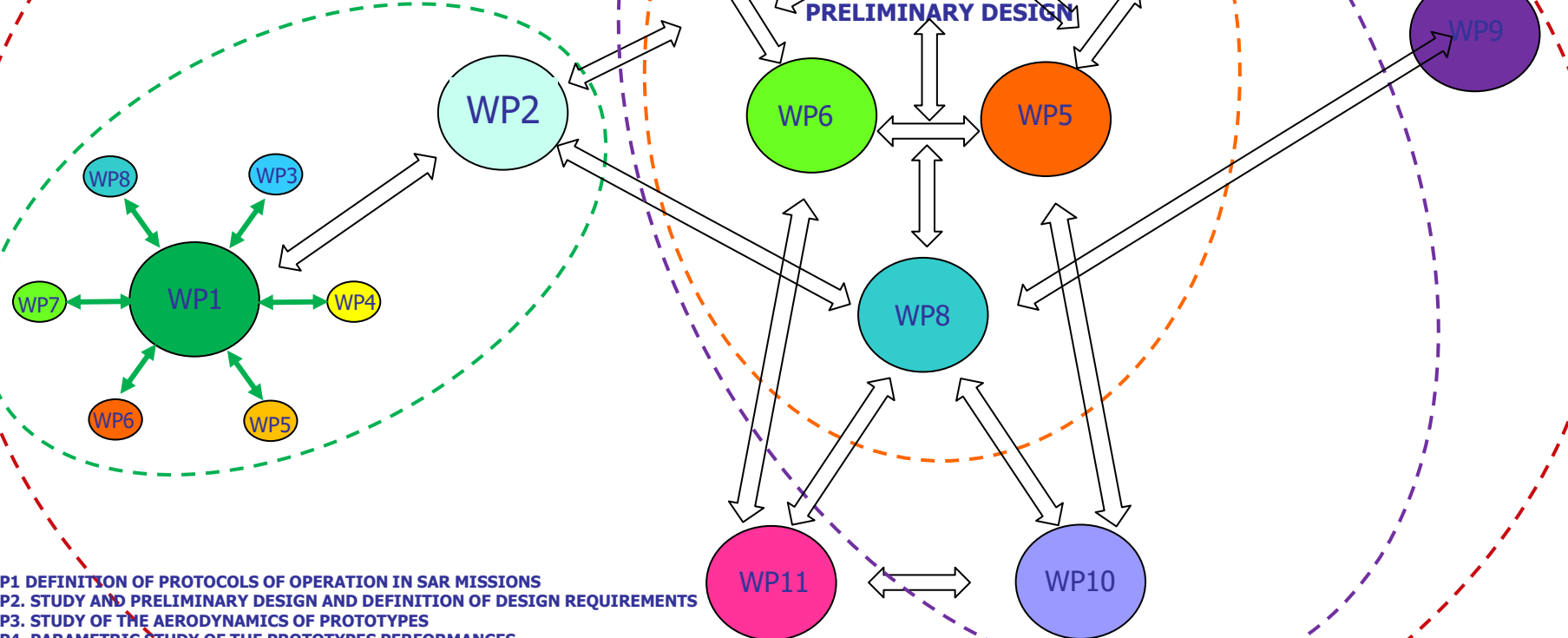
WP12

PROJECT MANAGEMENT

CONCEPTUAL DESIGN

PRELIMINARY DESIGN

DETAIL DESIGN



- WP1. DEFINITION OF PROTOCOLS OF OPERATION IN SAR MISSIONS
- WP2. STUDY AND PRELIMINARY DESIGN AND DEFINITION OF DESIGN REQUIREMENTS
- WP3. STUDY OF THE AERODYNAMICS OF PROTOTYPES
- WP4. PARAMETRIC STUDY OF THE PROTOTYPES PERFORMANCES
- WP5. STUDY OF THE STRUCTURE OF THE PLATFORM
- WP6. DEVELOPMENT OF HIGH EFFICIENCY EMBEDDED CYBER PHYSICAL SYSTEMS
- WP7. DEVELOPMENT OF GENERATION AND MANAGEMENT OF ENERGY SYSTEMS
- WP8. DEVELOPMENT OF AUTONOMOUS GUIDANCE, NAVIGATION AND CONTROL SYSTEMS
- WP9. ADVANCED DETAIL DESIGN
- WP10. "HARDWARE-IN-THE-LOOP" SIMULATORS
- WP11. FLIGHT TESTS OF THE DEMONSTRATOR
- WP12. MANAGEMENT AND DISSEMINATION OF THE PROJECT



Multidisciplinary Group



■ Universidad de Sevilla

- Departamento Ingeniería Aeroespacial y Mecánica de Fluidos de la ETSI (GIA)
 - Sergio Esteban, Miguel Pérez-Saborid
- Departamento de Ingeniería Electrónica de la ETSI (GIE);
 - Juana María Martínez (JMH), José Luis Mora
- Departamento de Ingeniería de Sistemas y Automática (DIESA)
 - Carlos Bordons, Manolo Gil Ortega, Manuel Vargas, Miguel Ángel Ridaó
- Departamento de Elasticidad y Resistencia de Materiales.
 - Jesús Justo, Luis Aristides Távora, José Reinoso, Israel García
- Departamento de Ingeniería Mecánica y Fabricación
 - Daniel García Vallejo y Francisco José Morales Sánchez
- Departamento de Ingeniería Gráfica
 - Cristina Torrecillas
- Departamento de Maquinas y Motores
 - Miguel Torres García
- Departamento de Enfermería de la Facultad de Enfermería, Fisioterapia y Podología.
 - Juana Macías Seda



■ Universidade Federal de Minas Gerais (Brazil)

- Departamento de Engenharia Eletrônica:
 - Guilherme Vianna Raffo, Janier Arias, Luciano Pimenta, Bruno Adorno, Patrícia Pena
- Departamento de Engenharia Mecânica
 - Guilherme de Souza Papini



■ Universidade Federal de Santa Catarina (Brazil)

- Departamento de Automação e Sistemas del Centro Tecnológico de UFSC.
 - Leandro Buss Becker, Julio Elias Normey Rico



Multidisciplinary Group

■ **Universidad Politécnica de Madrid**

- Departamento de Aeronaves y Vehículos Espaciales (DAVE) de la ETSI. Aeronáutica y del Espacio de la UPM
 - Álvaro Cuerva, Óscar López, Cristina Cuerno, Cristóbal José Gallego, Sergio Ávila, Alejandro Sánchez

■ **Universitat Politècnica de Valencia**

- Departamento de Ingeniería de Sistemas y Automática (DISA)
 - Xavier Blasco, Sergio García-Nieto
- CMT – Motores Térmicos
 - Luis Miguel García-Cuevas González <luiga12@mot.upv.es>

■ **CEFET-MG - Centro Federal de Educação Tecnológica de Minas Gerais (Brazil)**

- Dvn Depto de Engenharia Mecatrônica
 - Valter Leite Junior

■ **University of Bergamo (Italy)**

- Management, Information and Production Engineering
 - Antonio Ferramosca

■ **University of Pavia (Italy)**

- Identification and Control of Dynamic Systems Laboratory
 - Davide M. Raimondo

■ **SAMU (Servicio de Atención Médica de Urgencia) (Spain)**

- Carlos Álvarez Leiva, Juan González de Escalada Álvarez



Scientific Production

Final Thesis Degrees and PhD Thesis

Just on the University of Seville

Generación Científica: TFGs, TFMs

1. "Estudio computacional de las fase de vuelo en crucero y en transición de una aeronave convertible: Proyecto EMERGENTia." AUTOR: FERNANDO PEREZ RUBIO, TUTOR: Sergio Esteban Roncero. TITULACION: GRADO EN INGENIERIA AERONÁUTICA, AÑO 2019
2. TÍTULO: "Estudio aerodinámico en túnel de viento de un UAV VTOL-CP para misiones SAR (proyecto EMERGENTia).", AUTOR: VICTORIA MARIA PRIETO RUEDA ,TUTOR: Sergio Esteban Roncero. TITULACION: GRADO EN INGENIERIA AERONÁUTICA AÑO: 2019.
3. TÍTULO: "REALIZACIÓN DE EXPERIMENTOS AERODINÁMICOS EN TÚNEL DE VIENTO PARA LA CARACTERIZACIÓN DIRECCIONAL DE UN UAV CONVERTIBLE PARA TAREAS DE EMERGENCIAS: PROYECTO EMERGENTIA." AUTOR: FRANCISCO JAVIER ALMAGRO GUERRERO,TUTOR: Sergio Esteban Roncero. TITULACION: GRADO EN INGENIERIA AERONÁUTICA, AÑO: 2020.
4. TÍTULO: "REALIZACIÓN DE EXPERIMENTOS AERODINÁMICOS EN TÚNEL DE VIENTO PARA LA CARACTERIZACIÓN LONGITUDINAL DE UN UAV CONVERTIBLE PARA TAREAS DE EMERGENCIAS: PROYECTO EMERGENTIA", AUTOR: LORETO VAZQUEZ DEL REY PERDOMO, TUTOR: Sergio Esteban Roncero. TITULACION: GRADO EN INGENIERIA AERONÁUTICA AÑO: 2020.
5. TÍTULO: "Estudio aerodinámico en túnel de viento para la caracterización longitudinal-lateral del fuselaje de un UAV convertible. Proyecto EMERGENTia." AUTOR: VICENTE FERNANDEZ RAMOS, TUTOR: Sergio Esteban Roncero. TITULACION: GRADO EN INGENIERIA AERONÁUTICA, AÑO: 2021.
6. TÍTULO: "Estudio aerodinámico en túnel de viento para la caracterización longitudinal-lateral de una cola en V de un UAV convertible. Proyecto EMERGENTia." AUTOR: DIEGO CABRERO CABRERO,TUTOR: Sergio Esteban Roncero. TITULACION: GRADO EN INGENIERIA AERONÁUTICA, AÑO: 2021.
7. TÍTULO: "Estudio aerodinámico en túnel de viento para la caracterización longitudinal y direccional de un UAV VTOL-CP. Proyecto ProVANT EMERGENTia" AUTOR: CLAUDIA PEREZ RUS, TUTOR: Sergio Esteban Roncero. TITULACION: GRADO EN INGENIERIA AERONÁUTICA, AÑO: 2022.
8. TÍTULO: "Estudio Aerodinámico en túnel de viento para la caracterización longitudinal de la cola en V con deflexiones de un UAV RPAS. Proyecto ProVANT EMERGENTia" AUTOR: PAULA CALLEJO HERNANDO,TUTOR: Sergio Esteban Roncero. TITULACION: GRADO EN INGENIERIA AERONÁUTICA, AÑO: 2022.

Propulsive Studies



Generación Científica: TFGs, TFMs

1. TÍTULO: "DISEÑO Y CONSTRUCCIÓN DE UNA BANCADA DE PRUEBA DE MOTORES HÉLICE PARA EXPERIMENTOS EN TÚNEL DE VIENTO" AUTOR: Raimundo blanco Hacar. TUTOR: Sergio Esteban Roncero. TITULACION: GRADO EN INGENIERIA AEROESPACIAL. AÑO: 2015.
2. TÍTULO: "ENSAYOS DE PLANTA PROPULSORA DE MOTOR ELÉCTRICO Y HÉLICE EN TÚNEL DE VIENTO CON ÁNGULO DE INCIDENCIA VARIABLE" AUTOR: Daniel Pinazo Jiménez. TUTOR: Sergio Esteban Roncero. TITULACION: GRADO EN INGENIERIA AEROESPACIAL. AÑO: 2016.
3. TÍTULO: "Ensayos de Planta Propulsora de Cabeza de Helicóptero en Túnel de Viento con Ángulo de Cabeceo e Incidencia Variable para Velocidades de Vuelo de Transición entre Vuelo de Avance y Vuelo Vertical" AUTOR: DAVID BAREA VIZUETE TUTOR: Sergio Esteban Roncero. TITULACION: I GRADO EN INGENIERIA AEROESPACIAL. AÑO: 2017.
4. TÍTULO: "Desarrollo de la herramienta RAPTOR para procesado de datos de Ensayos en Túnel de Viento de Cabeza de Helicóptero con Ángulo de Cabeceo e Incidencia Variable y Comparación con Teoría de Helicópteros." AUTOR: DANIEL PINAZO JIMENEZ, TUTOR: Sergio Esteban Roncero. TITULACION: GRADO EN INGENIERIA AERONÁUTICA, AÑO: 2019.
5. TÍTULO: "Implementation of Machine Learning Techniques for data processing of propulsive wind tunnel experiments to obtain multivariate analytical propeller performance models for UAVs" AUTOR: DIEGO MANZANO DELGADO, TUTOR: Sergio Esteban Roncero. TITULACION: GRADO EN INGENIERIA AERONÁUTICA, AÑO: 2020.
6. TÍTULO: "ESTUDIOS DE DIMENSIONADO Y SENSIBILIDAD PROPULSIVA PARA UAV ELÉCTRICO CON CAPACIDAD VTOL: PROYECTO EMERGENTIA" AUTOR: ALVARO MARTINEZ BLANCO TUTOR: Sergio Esteban Roncero. TITULACION: GRADO EN INGENIERIA AERONÁUTICA AÑO: 2020.

Flying Qualities Studies



Generación Científica: TFGs, TFMs

1. TÍTULO: "Modelado y Simulación de un Vehículo Aéreo Convertible para Misiones de Búsqueda y Rescate" AUTOR: Juan Diego Sánchez Mingorance. TUTOR: Sergio Esteban Roncero y Manuel Vargas Villanueva. TITULACION: INGENIERIA AERONAUTICA. AÑO: 2018.
2. TÍTULO: "Estudio de sensibilidad de las condiciones de equilibrio de un aeronave convertible durante las fases de vuelo longitudinal: avance, axial y transición." AUTOR: MARTA NUÑEZ REYES, TUTOR: Manuel Vargas Villanueva y Sergio Esteban Roncero. TITULACION: GRADO EN INGENIERIA AERONÁUTICA, AÑO: 2019.
3. TÍTULO: "Diseño y evaluación de un banco de ensayos para la identificación en túnel de viento de derivadas de estabilidad dinámicas de aeronaves. Proyecto EMERGENTiA." AUTOR: ALBERTO RODRIGUEZ CASQUERO, TUTOR: Sergio Esteban Roncero. TITULACION: GRADO EN INGENIERIA AERONÁUTICA AÑO: 2021.
4. TÍTULO: "Study and analysis of Aircraft Flight Dynamics developing tools based on 6DOF simulator" AUTOR: ALEJANDRO LUCENA GOMEZ, TUTOR: Sergio Esteban Roncero. TITULACION: MÁSTER EN INGENIERIA AERONÁUTICA. AÑO: 2022.
5. TÍTULO: "Desarrollo del Modulo de Actuaciones para la herramienta SANAID - Stability ANalysis interactive AIrcraft Design Tool" AUTOR: PABLO NOGALES CRIADO, TUTOR: Sergio Esteban Roncero. TITULACION: MÁSTER EN INGENIERIA AERONÁUTICA. AÑO: 2022.

Generación Científica: TFGs, TFMs

1. TÍTULO: "Estudio y Diseño de la Estructural de un Aeronave Convertible: Proyecto EMERGENTIA" AUTOR: JAVIER MORA HIDALGO TUTOR: Sergio Esteban Roncero. TITULACION: GRADO EN INGENIERIA AERONÁUTICA AÑO: 2020.
2. TÍTULO: "Diseño del Proceso de Fabricación CAD/CAM del Proyecto ProVANT-EMERGENTIA" AUTOR: Mario Romero Cornejo, TUTOR: Sergio Esteban Roncero. TITULACION: MÁSTER EN INGENIERIA AERONÁUTICA. AÑO: 2022.
3. TÍTULO: "Desarrollo de Procedimientos de Fabricación e Instrucciones Técnicas de Ensamblado para la Fabricaciónn Aeronave Convertible: Proyecto EMERGENTIA" AUTOR: JAVIER MORA HIDALGO TUTOR: Sergio Esteban Roncero. TITULACION: GRADO EN INGENIERIA AERONÁUTICA AÑO: 2022.

Digital Twin Studies



Generación Científica: TFGs, TFMs

1. TÍTULO: "Diseño y construcción de un sistema de adquisición de datos de motores hélice para experimentos en túnel de viento" AUTOR: Lidia Parrilla Benítez, TUTOR: Juana María Martínez Heredia. TITULACION: GRADO EN INGENIERIA AEROESPACIAL. AÑO: 2016.
2. TÍTULO: "Estudio y modelado del Control de Motores Brushless para una Aeronave UAV VTOL" AUTOR: Laura María González Ruiz, TUTOR: Juana María Martínez Heredia. TITULACION: GRADO EN INGENIERIA AEROESPACIAL. AÑO: 2017.
3. TÍTULO: "Estudio y mejora del diseño de un sistema de medida de ángulo de ataque para aeronaves no tripuladas" AUTOR: Cristina Hiedra Priego, TUTOR: Juana María Martínez Heredia. TITULACION: GRADO EN INGENIERIA AEROESPACIAL. AÑO: 2017.
4. TÍTULO: "Estudio y Modelado del Control de Motores Brushless para una Aeronave VTOL" AUTOR: Laura María González Ruiz, TUTOR: Juana María Martínez Heredia. TITULACION: GRADO EN INGENIERIA AEROESPACIAL. AÑO: 2017.
5. TÍTULO: "Optimización del acoplamiento entre hélice y motor eléctrico de un UAV VTOL" AUTOR: Diego Manzano Delgado, TUTOR: Juana María Martínez Heredia. TITULACION: GRADO EN INGENIERIA AEROESPACIAL. AÑO: 2018.
6. TÍTULO: "Desarrollo de convertidor con tecnología GaN para alimentación de motores UAV VTOL" AUTOR: Alejandro Remujo Castro, TUTOR: Juana María Martínez Heredia. TITULACION: GRADO EN INGENIERIA AEROESPACIAL. AÑO: 2018.
7. TÍTULO: "Estudio, Modelado y Comparación de Estrategias de Control de un Motor BLDC" AUTOR: Dunia López Navas, TUTOR: Juana María Martínez Heredia. TITULACION: GRADO EN INGENIERIA AEROESPACIAL. AÑO: 2018.
8. TÍTULO: "Desarrollo de Convertidor DC-DC con Tecnología de Nitruro de Galio para Aplicación UAV" AUTOR: Joaquín soriano López, TUTOR: Juana María Martínez Heredia. TITULACION: GRADO EN INGENIERIA AEROESPACIAL. AÑO: 2018.
9. TÍTULO: "Estudio y Modelado del Control sin Sensores de un Motor BLDC para un UAV VTOL" AUTOR: María morillo Mora, TUTOR: Juana María Martínez Heredia. TITULACION: GRADO EN INGENIERIA AEROESPACIAL. AÑO: 2020.
10. TÍTULO: "Diseño de bancada de pruebas y estimación de parámetros de motores BLDC para UAVs" AUTOR: Sergio Camargo Navajas, TUTOR: Juana María Martínez Heredia. TITULACION: GRADO EN INGENIERIA AEROESPACIAL. AÑO: 2020.
11. TÍTULO: "Design of the general architecture for the systems integration, functional tests, and flight tests campaigns for a tilt-rotor UAV prototype: Project EMERGENTIA-ProVant." AUTOR: ANTONIO ALBARRAN MERCHAN, TUTOR: Sergio Esteban Roncero. TITULACION Grado en Ingeniería Aeroespacial, AÑO: 2021.
12. TÍTULO: "Diseño y desarrollo de pruebas funcionales para aviónica modular en UAV-VTOL" AUTOR: Pablo Kratzer Martín, TUTOR: Juana María Martínez Heredia. TITULACION: Grado en Ingeniería de las Tecnologías de Telecomunicación. AÑO: 2022.

Energy Generation Studies



Generación Científica: TFGs, TFMs

1. TÍTULO: "Integración de Pilas de Combustible para Propulsión en una Aeronave" AUTOR: Juan Ramón Parra Vilar,TUTOR: Carlos Bordons Alba. TITULACION: GRADO EN INGENIERIA AEROESPACIAL.AÑO: 2017.
2. TÍTULO: "Realización de una bancada de ensayos para propulsión híbrida de aeronaves con baterías y pila de combustible" AUTOR: Guillermo Hernández Lorente,TUTOR: Carlos Bordons Alba. TITULACION: GRADO EN INGENIERIA AEROESPACIAL. AÑO: 2020.
3. TÍTULO: "Diseño del Sistema de Gestión de Energía de una Aeronave con Pila de Combustible" AUTOR: Pablo Torné Alaminos,TUTOR: Carlos Bordons Alba. TITULACION: GRADO EN INGENIERIA AEROESPACIAL.AÑO: 2019.
4. TÍTULO: "Diseño de Bancada y Sistema de Control de Plantas de Potencia Híbridas para Sistemas de Propulsión en Vehículos Aéreos No Tripulados" AUTOR: Javier Quintana,TUTOR: Carlos Bordons Alba y Sergio Esteban Roncero. TITULACION: GRADO EN INGENIERIA AEROESPACIAL.AÑO: 2022.

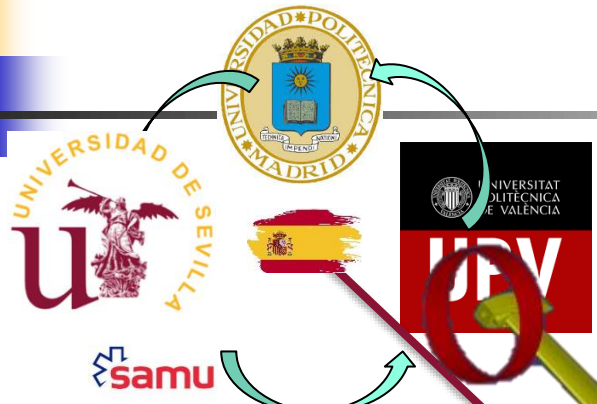
Control Strategies Studies



Generación Científica: TFGs, TFMs

1. TÍTULO: DESARROLLO DE UNA HERRAMIENTA ACADEMICA PARA EL ESTUDIO DE LA ESTABILIDAD DE AERONAVES MEDIANTE INTERFAZ GRAFICA BASADA EN MATLAB: AS.gui. AUTOR: PABLO GARCIA MASCORT . TUTOR: Sergio Esteban Roncero. TITULACION: INGENIERIA AERONAUTICA. AÑO: 2014.
2. TÍTULO: " ACTUALIZACIÓN DE LA HERRAMIENTA ACADÉMICA AS.GUI PARA ESTUDIO DE LA ESTABILIDAD DE AERONAVES : ASPRO" AUTOR: Álvaro Fernández Cobo. TUTOR: Sergio Esteban Roncero. TITULACION: GRADO EN INGENIERIA AEROESPACIAL. AÑO: 2015.
3. TÍTULO: "DESARROLLO DE ESTRATEGIAS DE CONTROL AVANZADAS PARA EL CONTROL DE VEHÍCULOS AÉREOS NO TRIPULADO" AUTOR: LUIS MANUEL GARCIA-BAQUERO CORREDERA,TUTOR: Sergio Esteban Roncero. TITULACION: GRADO EN INGENIERIA AEROESPACIAL.AÑO: 2018.
4. TÍTULO: "Development of Control Strategies based on SDRE and Theta-D Time Control Strategies for a Tilting Rotor Aircraft, in longitudinal and lateral-directional flight modes.." AUTOR: GERARDO ANDRES PENA MONTES DE OCA,TUTOR: Sergio Esteban Roncero. TITULACION: Grado en Ingeniería Electrónica, Robótica y Mecatrónica (UMA-US) AÑO: 2021.
5. TÍTULO: "Desarrollo de Estrategias de Control por Escalas de Tiempo para una Aeronave de Rotores Basculantes, en los modos de vuelo longitudinal y lateral-direccional." AUTOR: GUILLERMO GIL GARCIA,TUTOR: Sergio Esteban Roncero. TITULACION: Grado en Ingeniería Electrónica, Robótica y Mecatrónica (UMA-US) AÑO: 2021.
6. PhD: "Robust Control for Convertible Unmanned Aerial Vehicles", Alumno: Daniel Neri Cardoso: Co-directores: Guilherme V. Raffo y Sergio Esteban Roncero, Institución: Universidade Federal de Minas Gerais, Escola de Engenharia, Belo Horizonte - MG, Brazil, Fecha defensa:24 Julio de 2021

PROVANT EMERGENTIA



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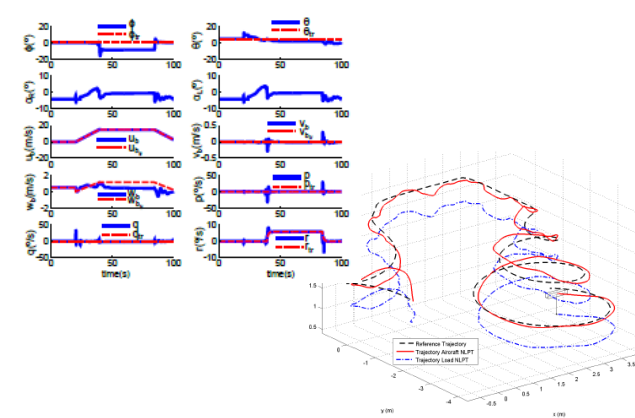
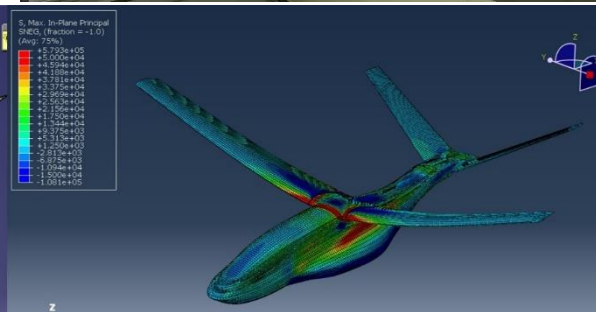
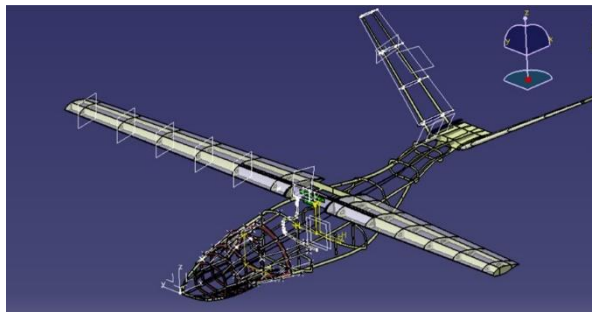
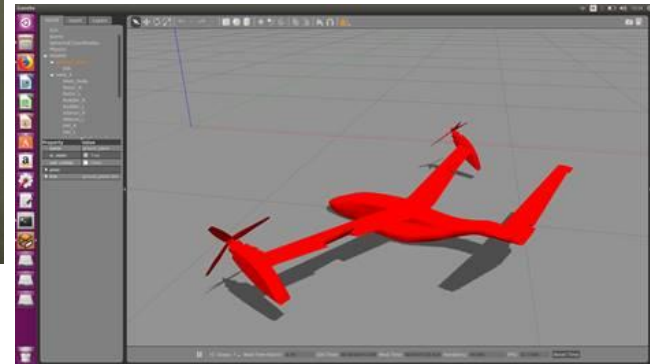
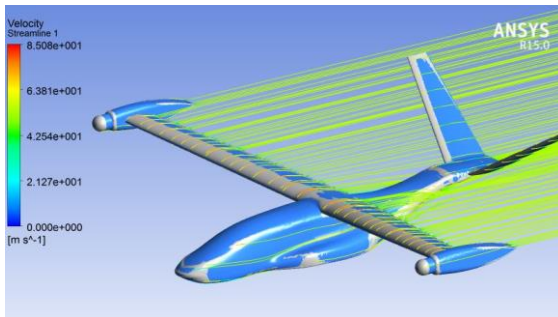
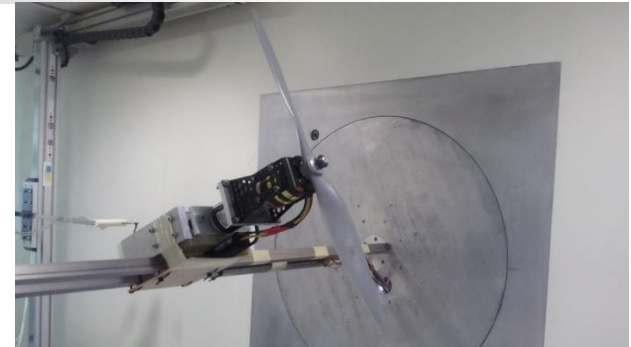
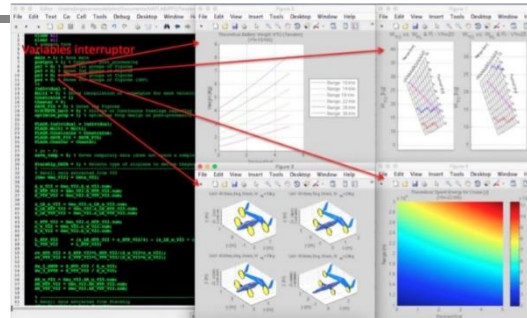


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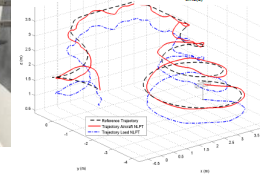
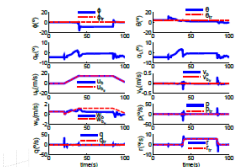
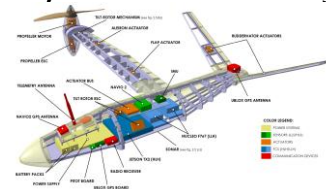
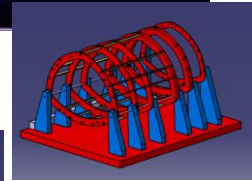
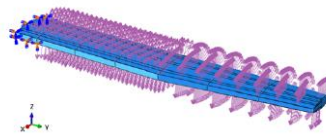
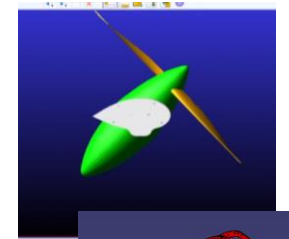
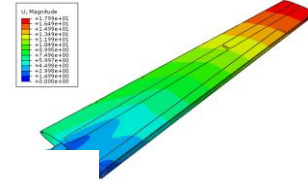
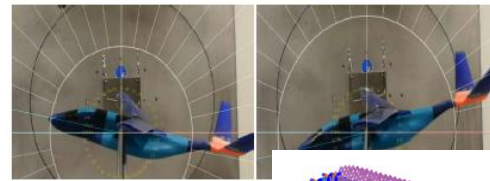
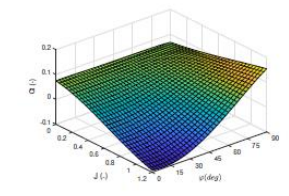
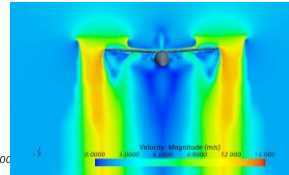
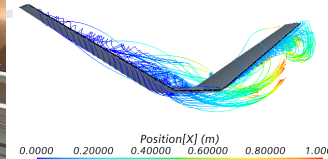


Research Lines



Research Lines

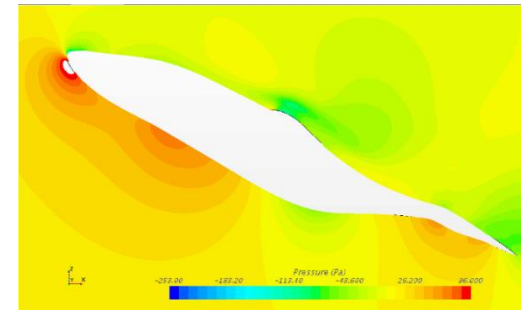
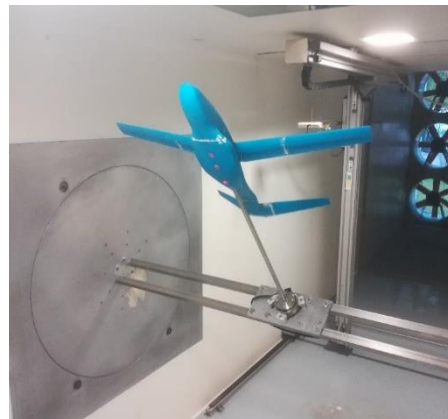
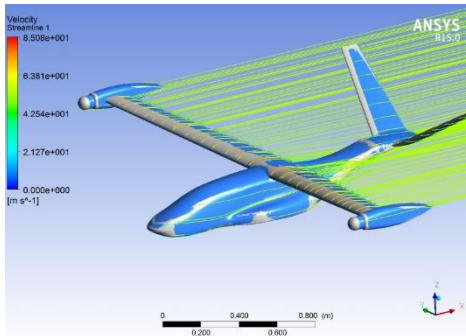
- Aerodynamic Studies: wind tunnel and CFD
- Propulsive studies: wind tunnel and theoretical models
- Flying Qualities Studies: wind tunnel and 6DOF Models
- Structural Studies: FEM
- Mechanical Analysis
- CAD-CAM process: multilevel BOM, CTI, ATI, manufacturing
- Embedded Cyberphysical systems Design
- Generation and Management of Energies: hibridization of battery and fuel cell
- Autonomous Guidance, Navigation and control



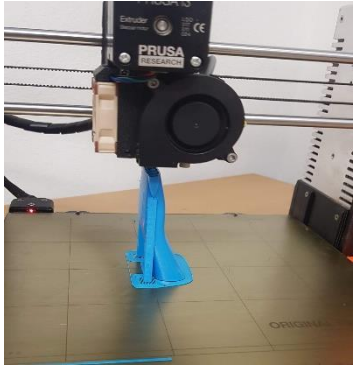
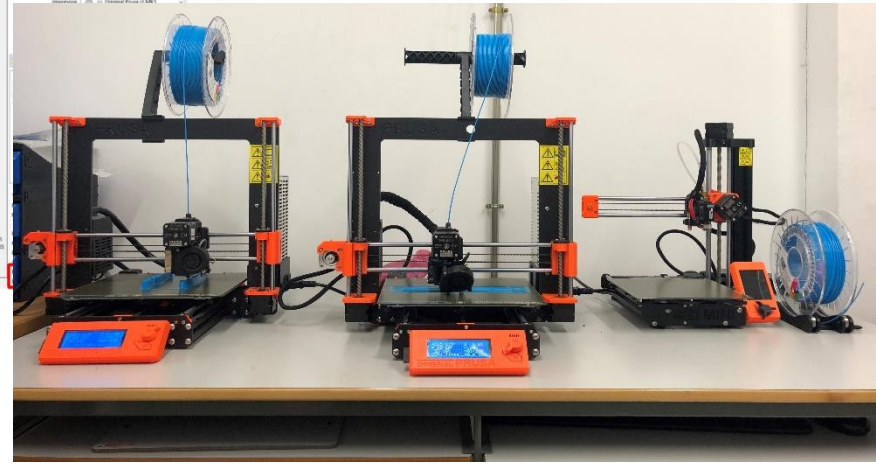
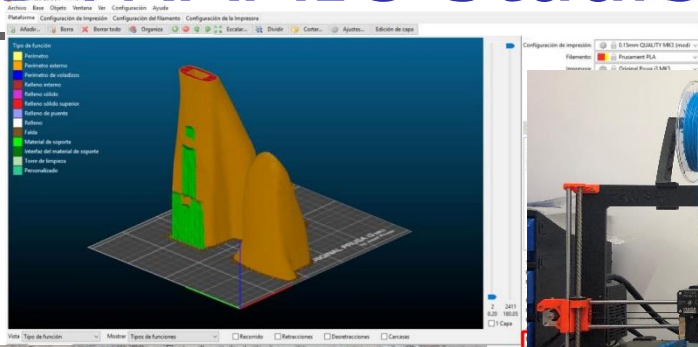
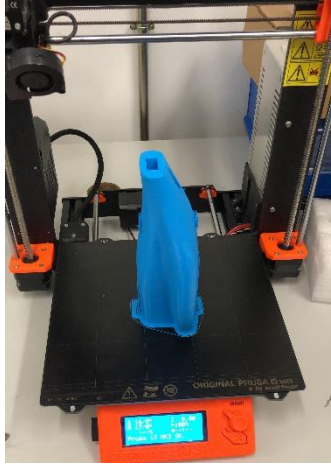
AERODYNAMIC Studies

Objectives:

- Detailed study of the aerodynamics:
 - Fuselage, aerodynamic and stabilizing surfaces, engine nacelles and rotors
 - Complete flight envelope: different angles of attack, side slip, Reynolds number and Mach number.
- Use of computational tools (CFD) along with experiments in wind tunnel later to validate results.
- Generate advanced dynamic models using aerodynamic studies (theoretic and experimental)
 - Analyze both the stability and performance of the VTOL-CP in its entire flight envelope:
 - Forward flight, axial flight, transition flight
 - Determination of aerodynamic loads for structural studies.



AERODYNAMIC Studies

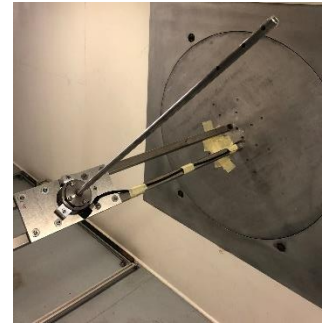
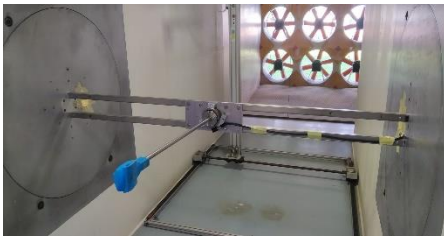


3D printing Capabilities

AERODYNAMIC Studies

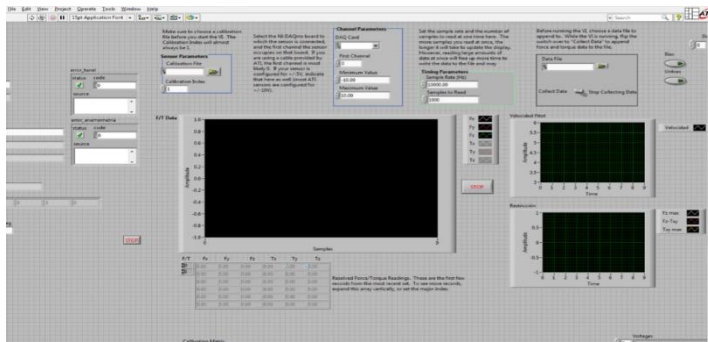


Wind Tunnel Facilities



Assembly System

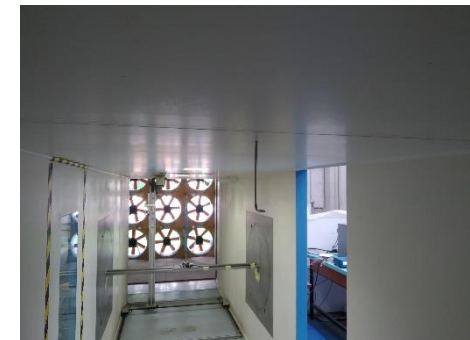
Positioning System



Labview Force and moments SetUp



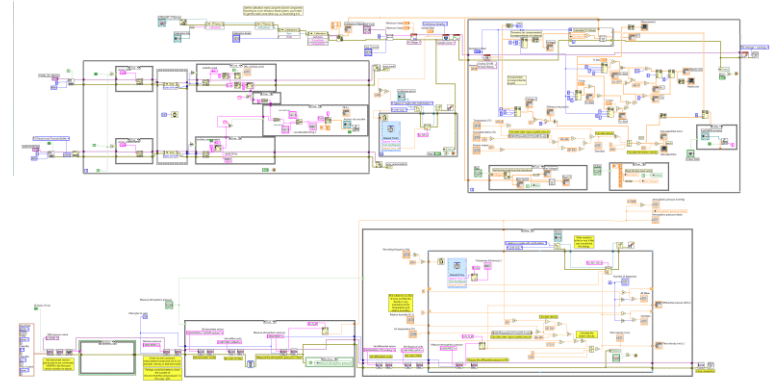
Velocity Adquisition system



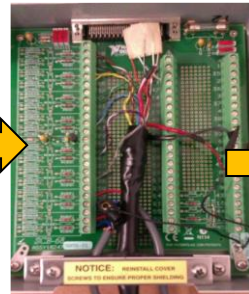
AERODYNAMIC Studies

LabVIEW: adquisición, transformación y grabado

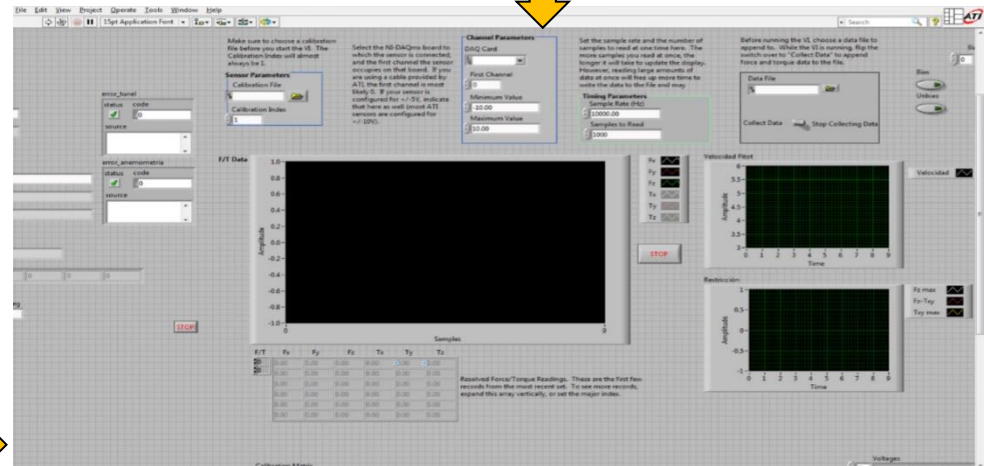
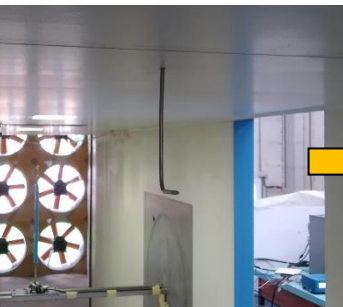
Wind Tunnel Facilities Measuring Equipment



Forces and Moments



Velocities

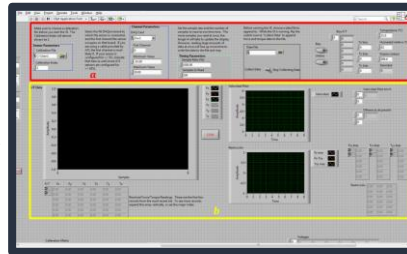


Labview Force and moments SetUp

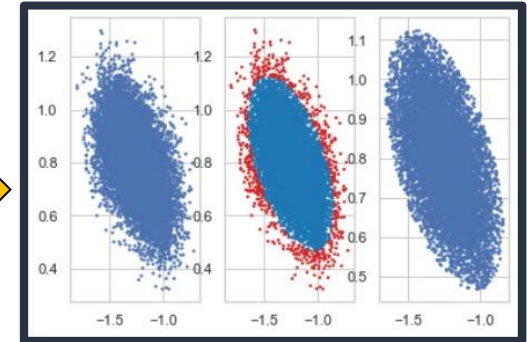
AERODYNAMIC Studies



Data Adquisition

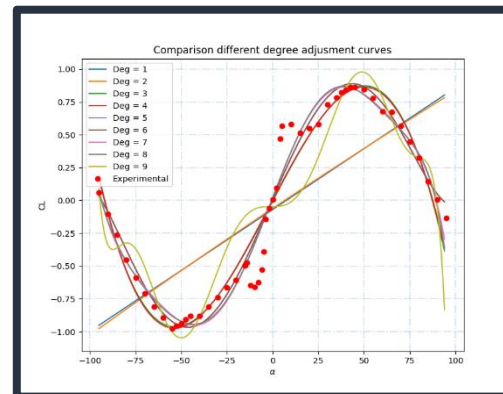
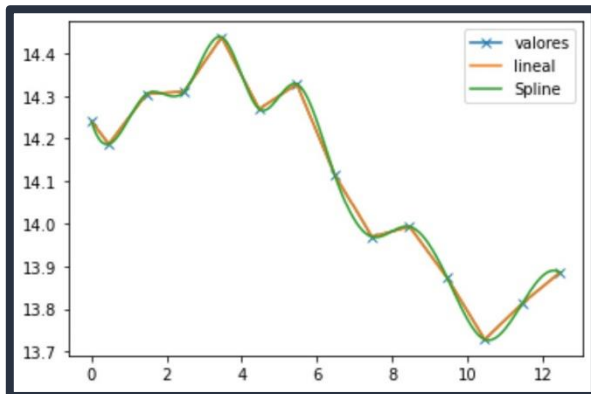


Data Filtering

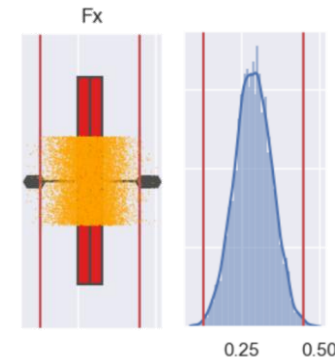


Campaign 2

Data Fitting

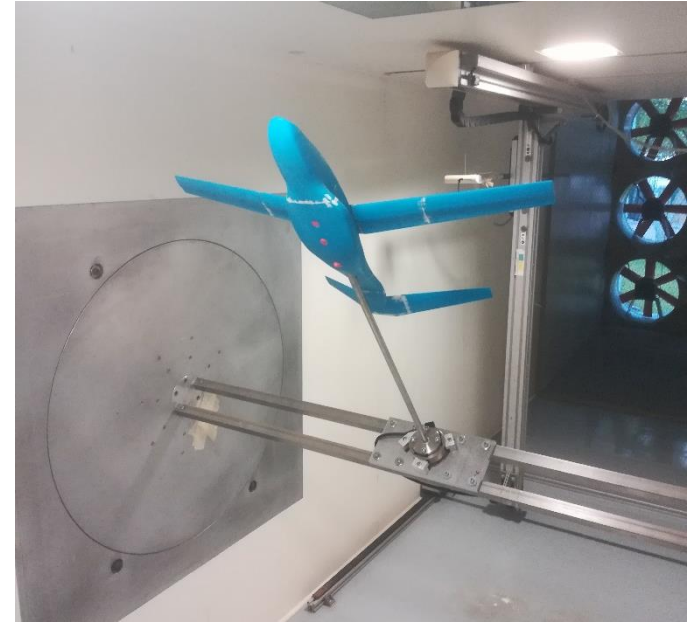


PYTHON

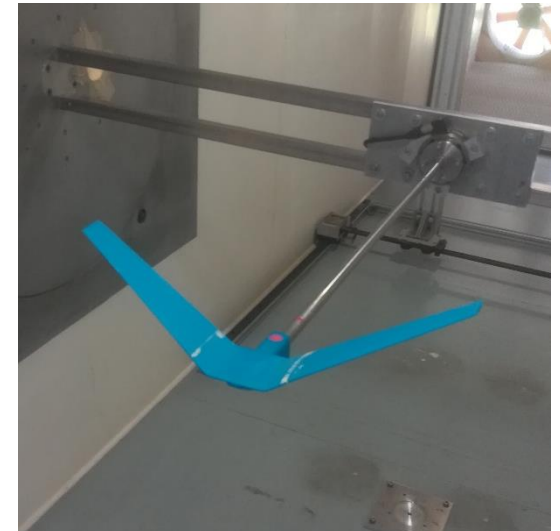
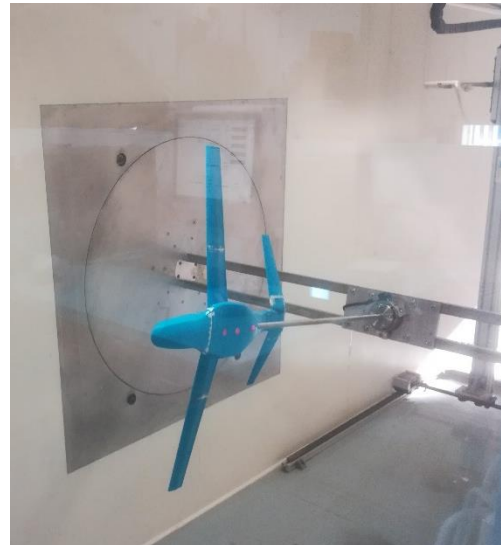


Data Post-processing

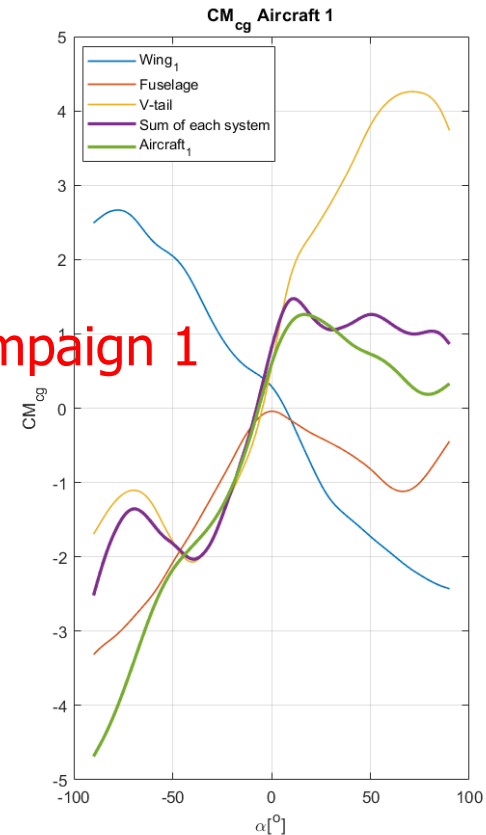
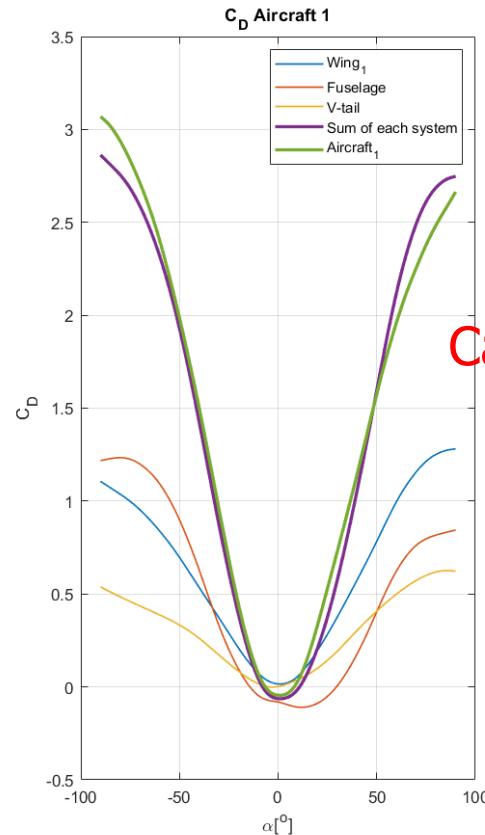
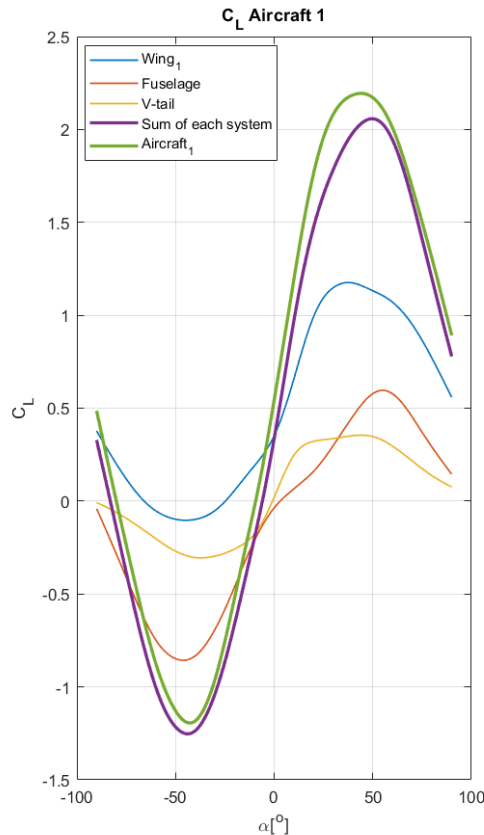
AERODYNAMIC Studies



Wind Tunnel Experiments



Superposition Contribution



Campaign 1

$$C_{L_{a/c}} = C_{L_{fus}} + C_{L_{vee}} + C_{L_{wing}} + C_{L_{interference}}$$

$$C_{D_{a/c}} = C_{D_{fus}} + C_{D_{vee}} + C_{D_{wing}} + C_{D_{interference}}$$

$$C_{M_{a/c}} = C_{M_{fus}} + C_{M_{vee}} + C_{M_{wing}} + C_{M_{interference}}$$

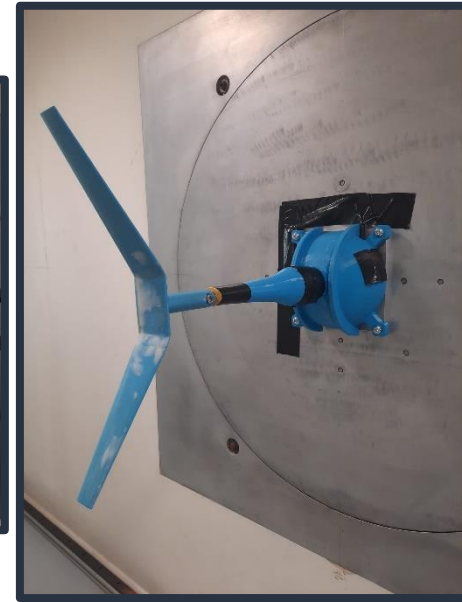
$$C_L = \frac{L}{\frac{1}{2}\rho_{\infty}V^2S} = f(\alpha) = \sum_{i=0}^n a_i\alpha^i$$

$$C_D = \frac{D}{\frac{1}{2}\rho_{\infty}V^2S} = g(\alpha) = \sum_{i=0}^n b_i\alpha^i$$

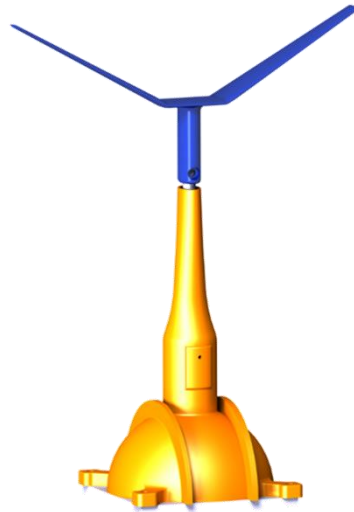
$$C_M = \frac{M}{\frac{1}{2}\rho_{\infty}V^2Sc} = h(\alpha) = \sum_{i=0}^n c_i\alpha^i$$

AERODYNAMIC Studies

Campaign 2 - V-tail

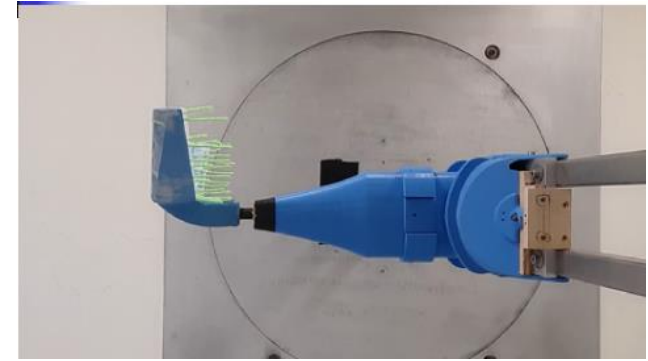
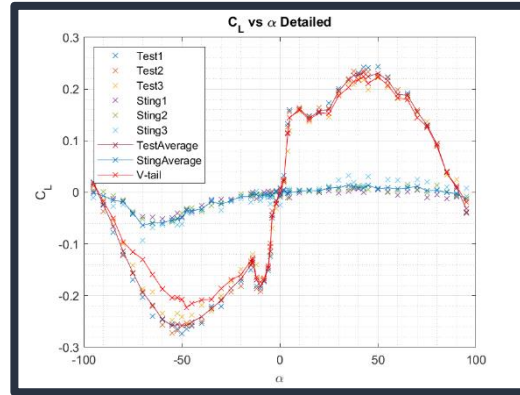
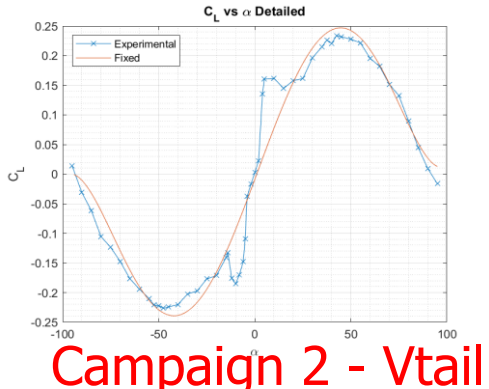


Fairing designs for drag reduction



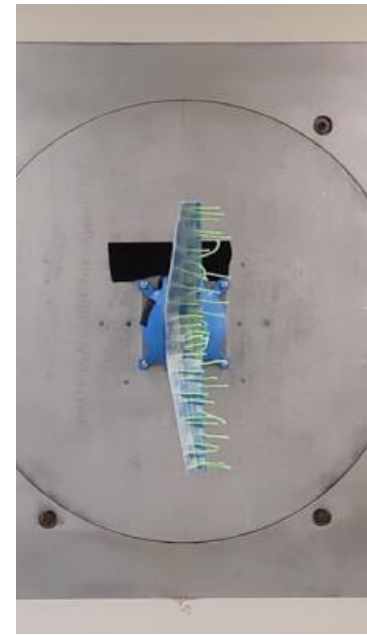
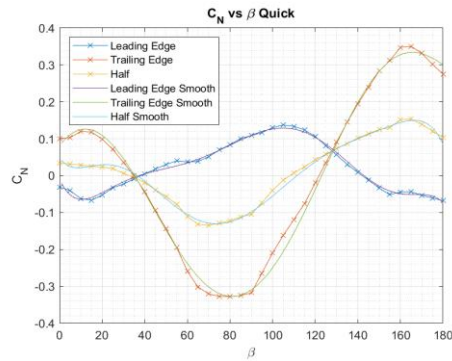
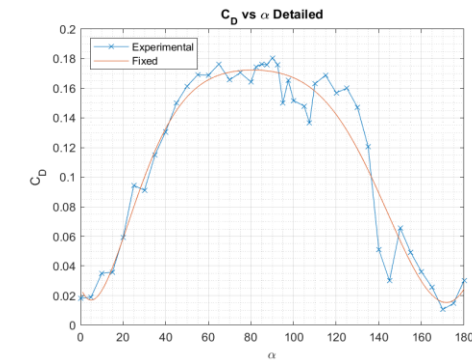
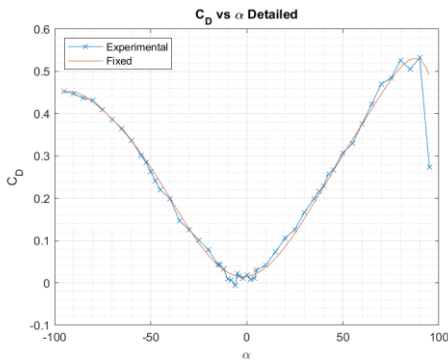
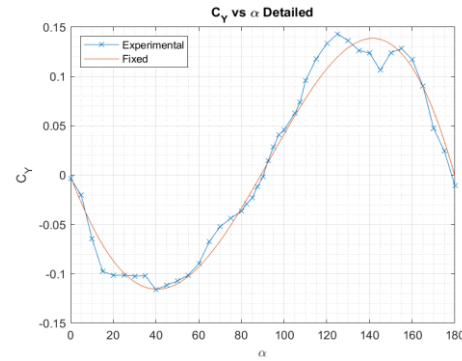
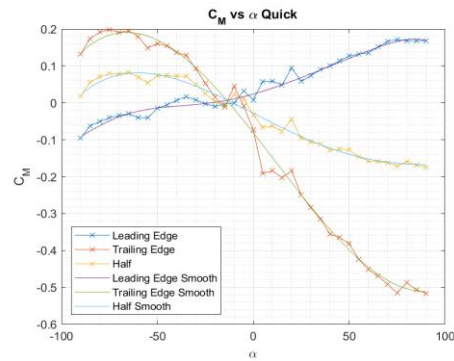
AERODYNAMIC Studies

Wind Tunnel Experiments

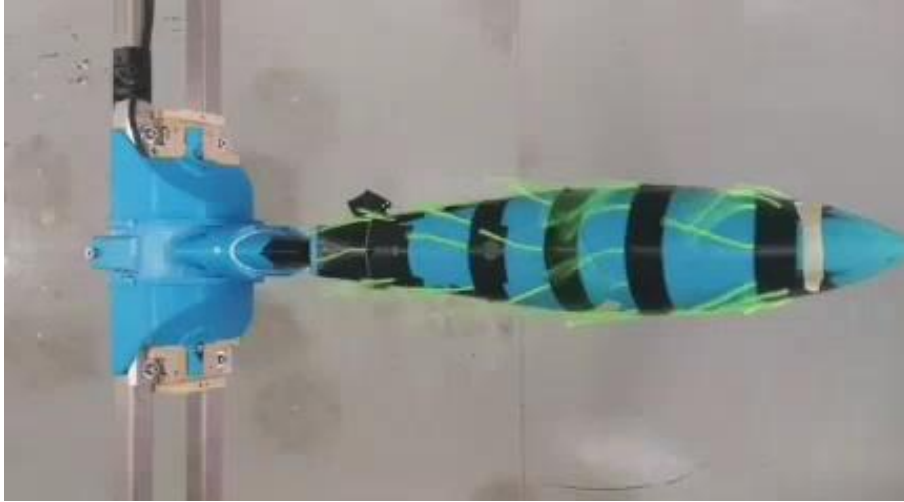


Campaign 2 - Vtail

Tuft used only for flow visualization



AERODYNAMIC Studies

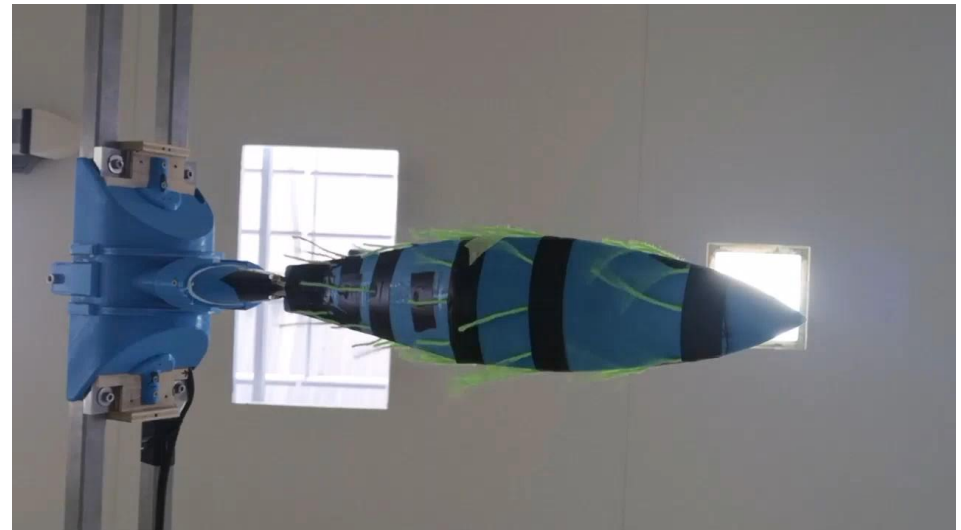


Campaign 2 - fuselaje

Test from $\alpha = -45^\circ$ through $\alpha = -60^\circ$

Test $\alpha = 45^\circ$ through $\alpha = 60^\circ$

Tuft used only for flow visualization

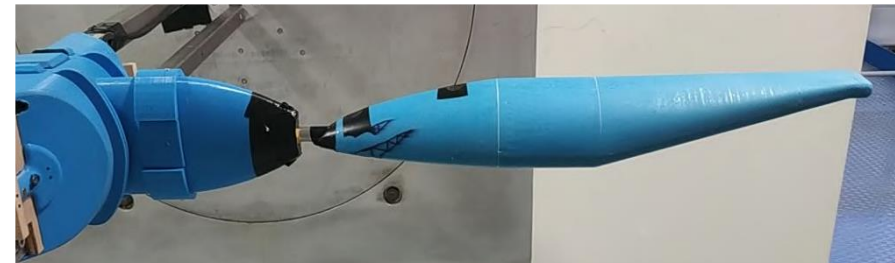
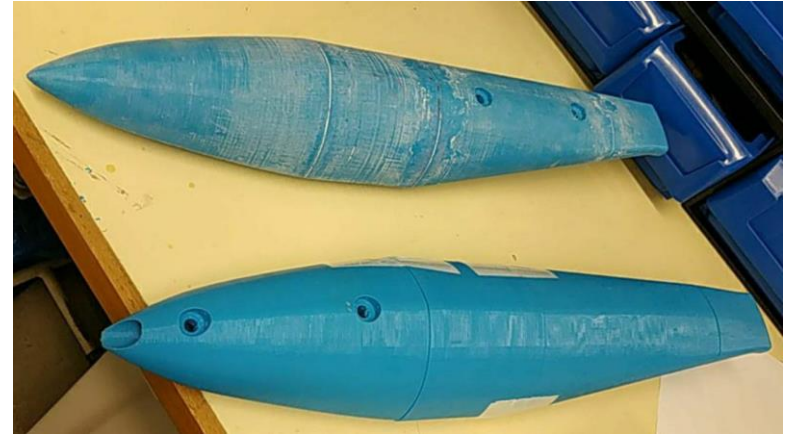
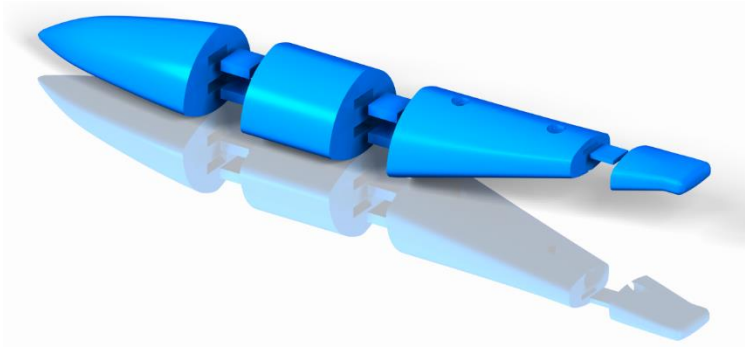


AERODYNAMIC Studies



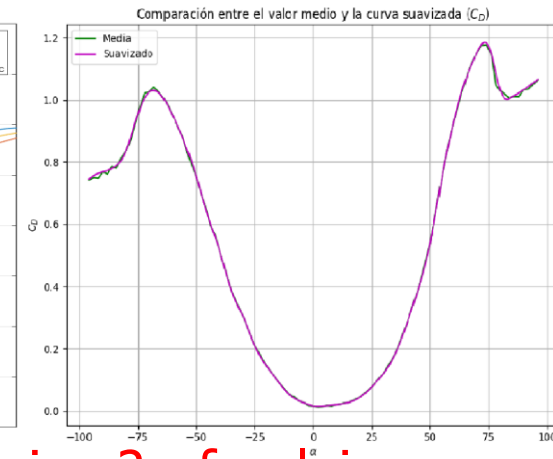
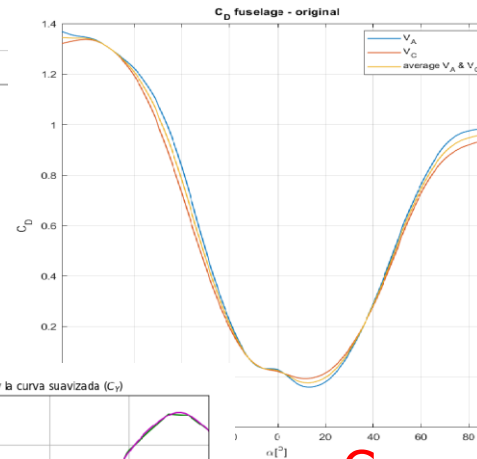
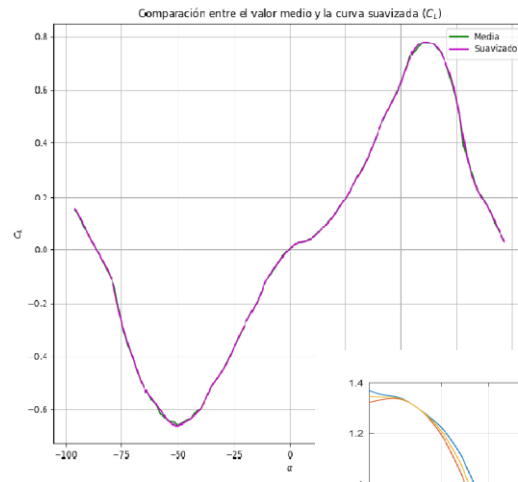
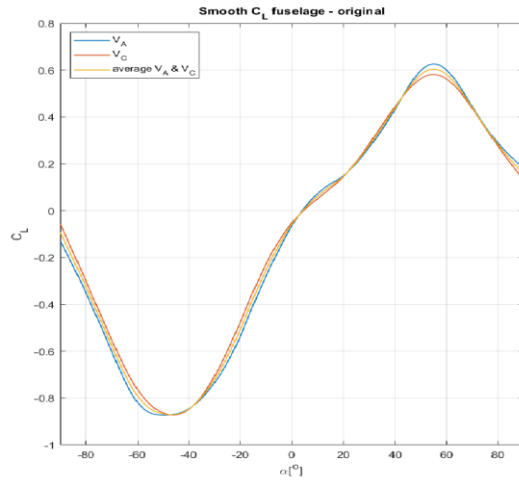
Campaign 2 - fuselage

Wind Tunnel Experiments

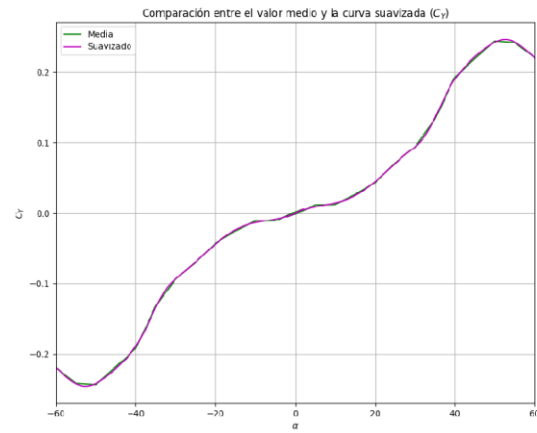
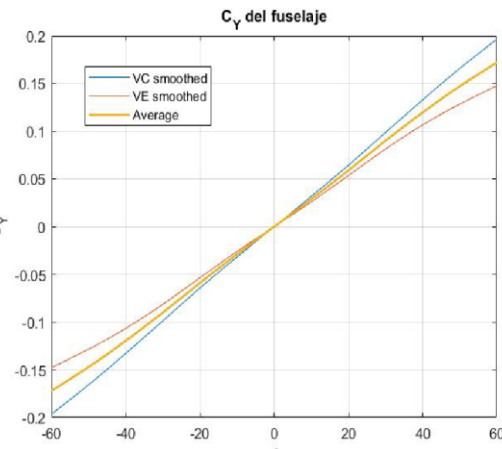


AERODYNAMIC Studies

Wind Tunnel Experiments



Campaign 2 - fuselaje



AERODYNAMIC Studies

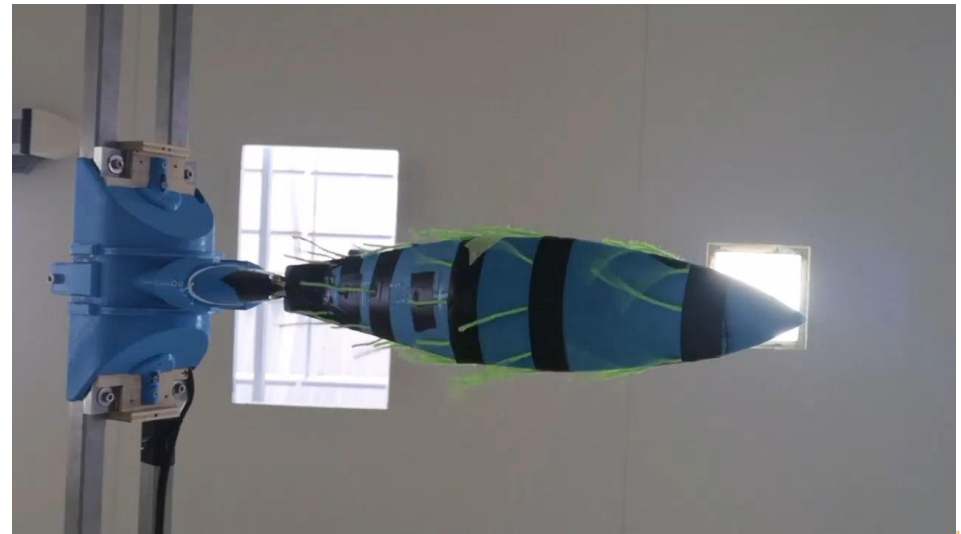


Campaign 2 - fuselaje

Test from $\alpha = -45^\circ$ through $\alpha = -60^\circ$

Test $\alpha = 45^\circ$ through $\alpha = 60^\circ$

Tuft used only for flow visualization

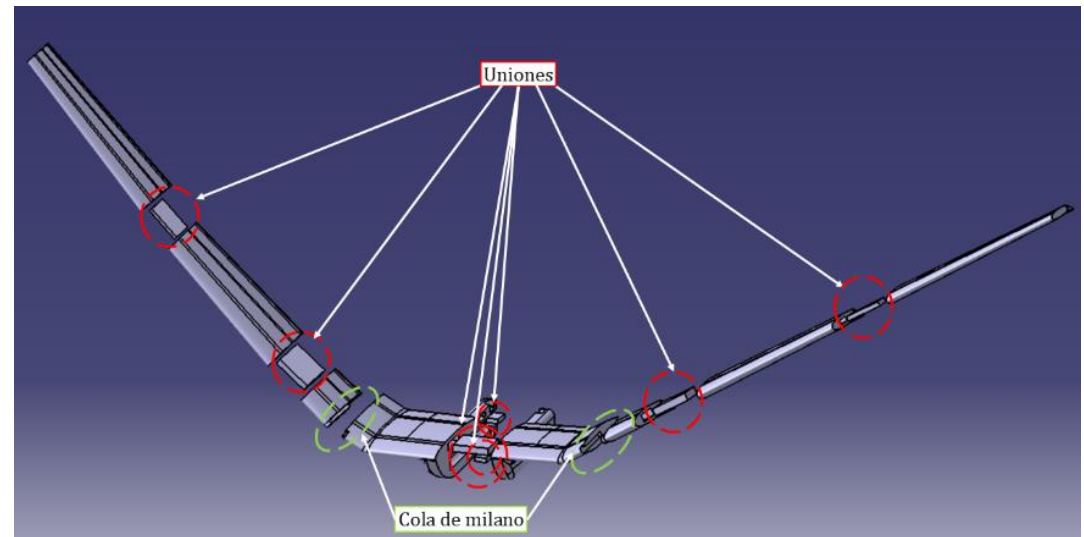
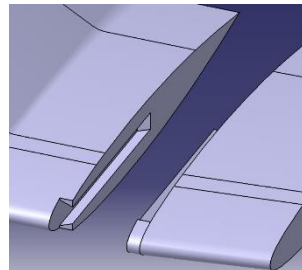
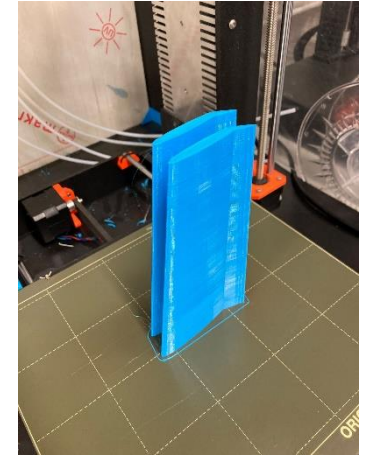
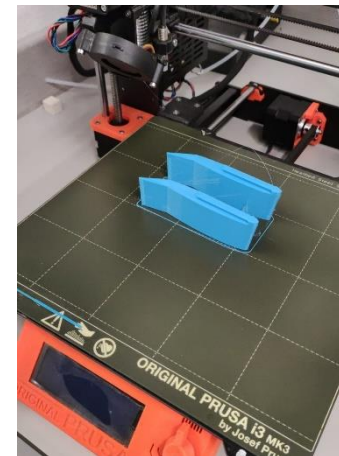
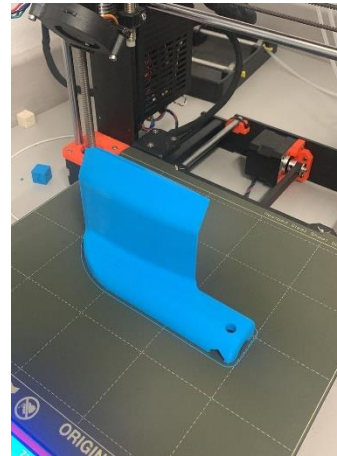
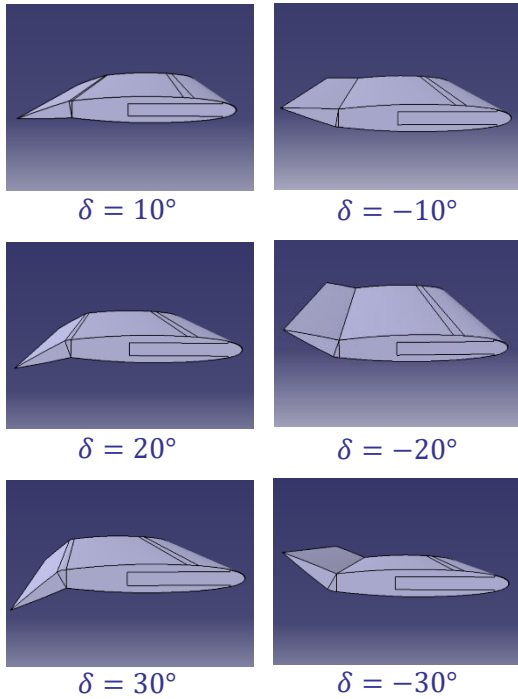


AERODYNAMIC Studies



Campaign 3 – Vtail w deflections

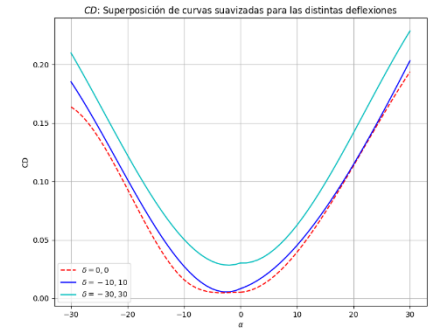
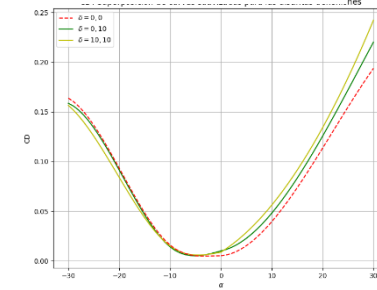
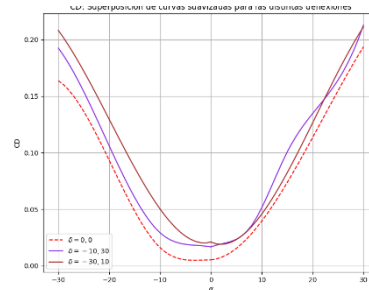
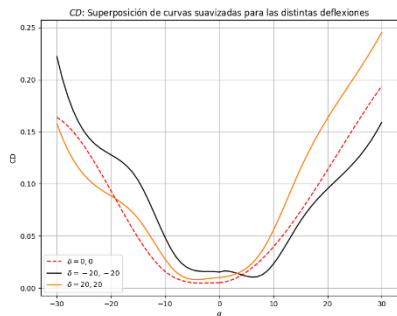
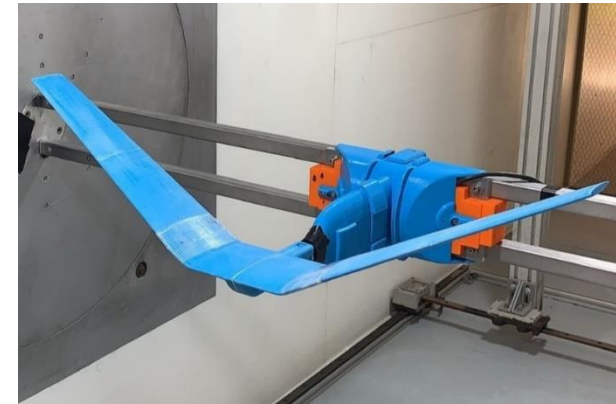
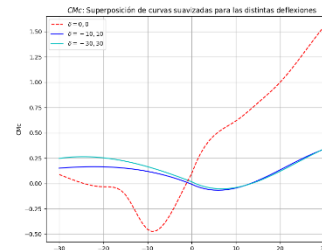
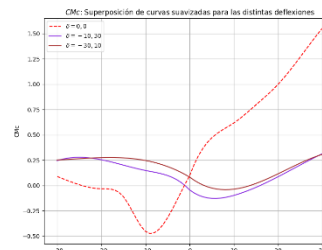
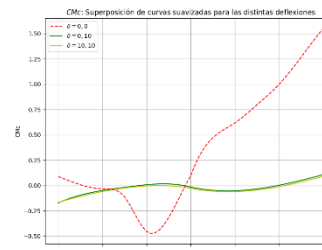
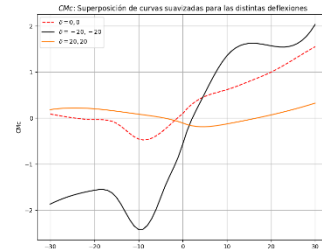
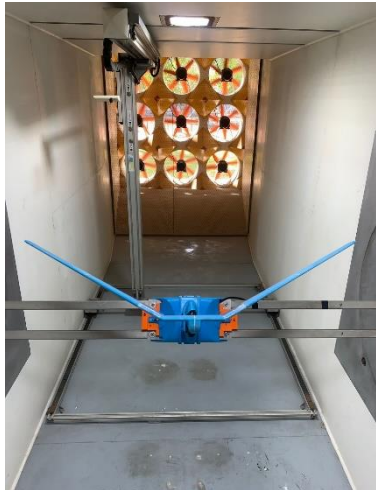
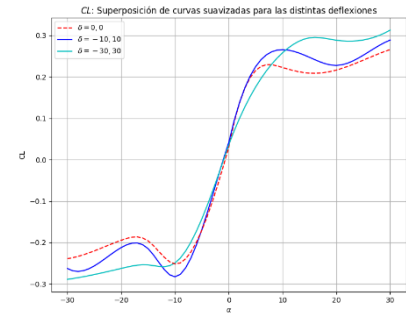
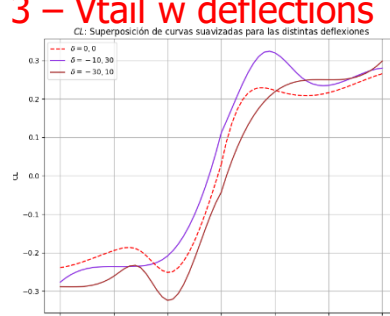
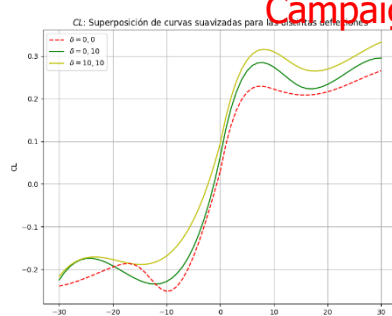
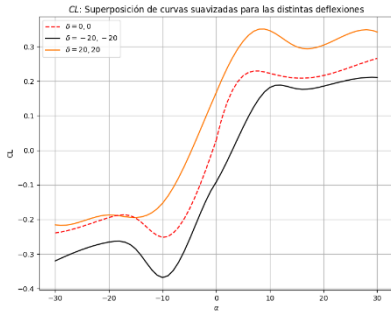
Wind Tunnel Experiments



AERODYNAMIC Studies

Wind Tunnel Experiments

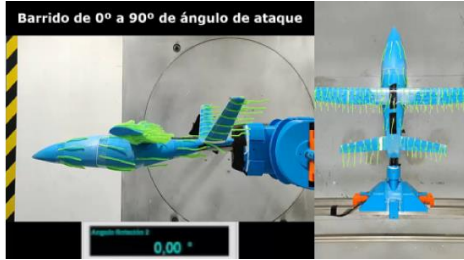
Campaign 3 – Vtail w deflections



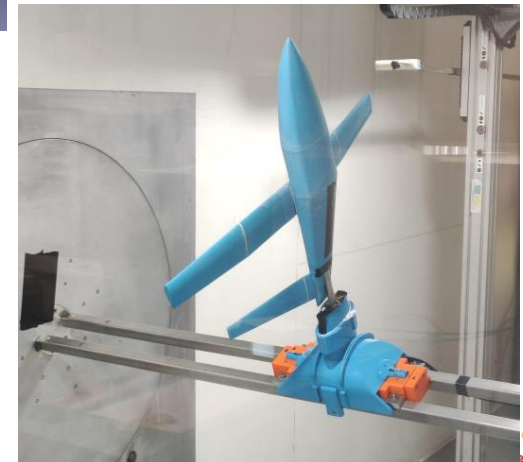
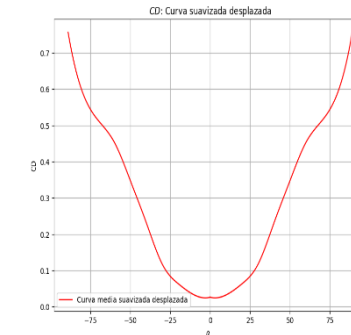
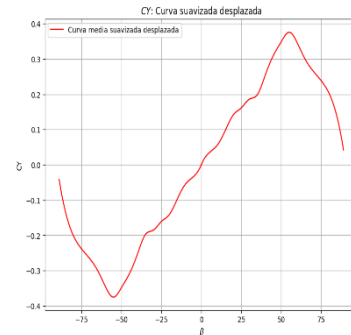
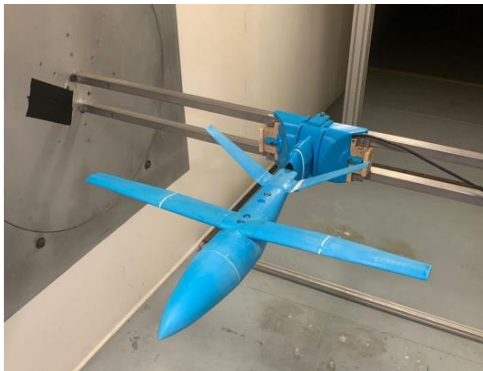
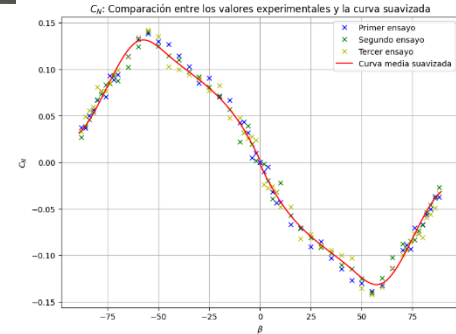
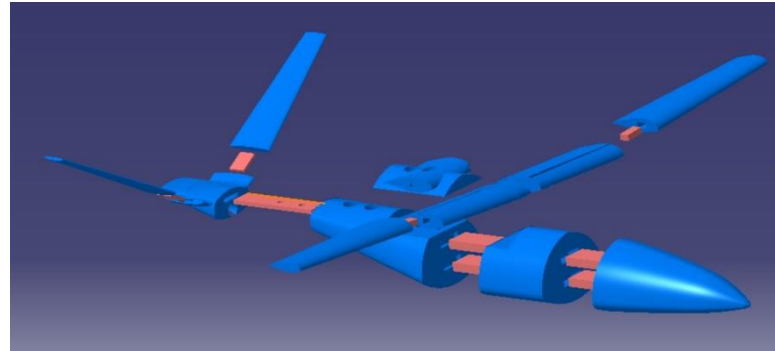
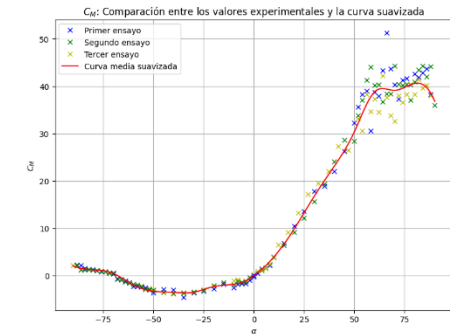
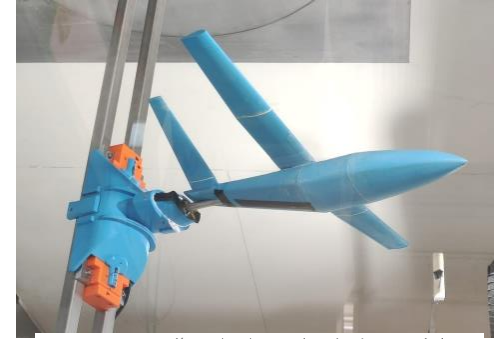
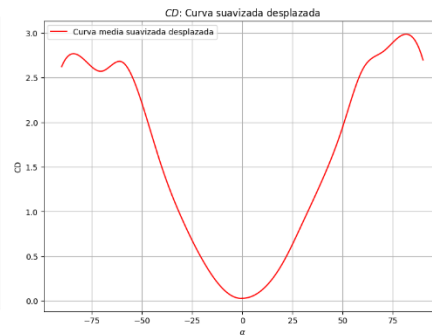
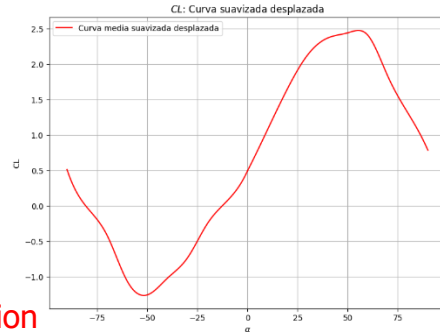
AERODYNAMIC Studies

Wind Tunnel Experiments

Campaign 3 – Complete Aircraft



Tuft used only for flow visualization



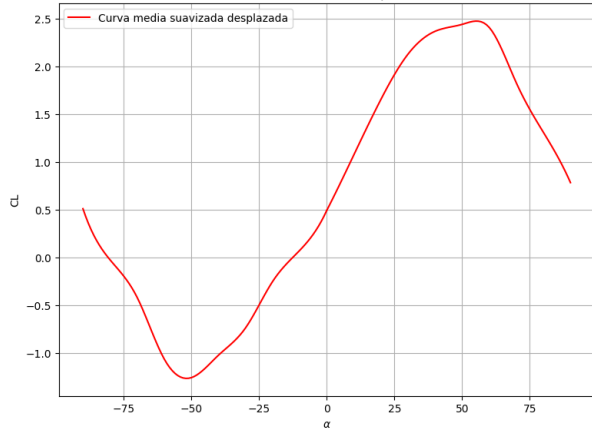
AERODYNAMIC Studies



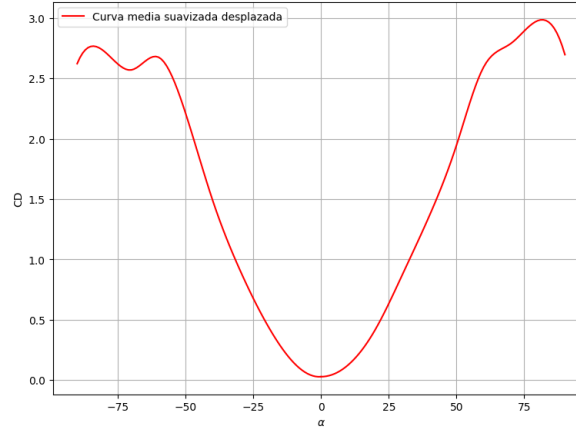
Wind Tunnel Experiments

Campaign 3 – Complete Aircraft

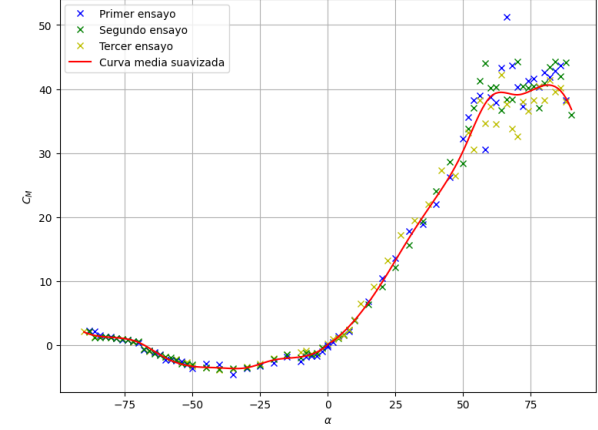
CL: Curva suavizada desplazada



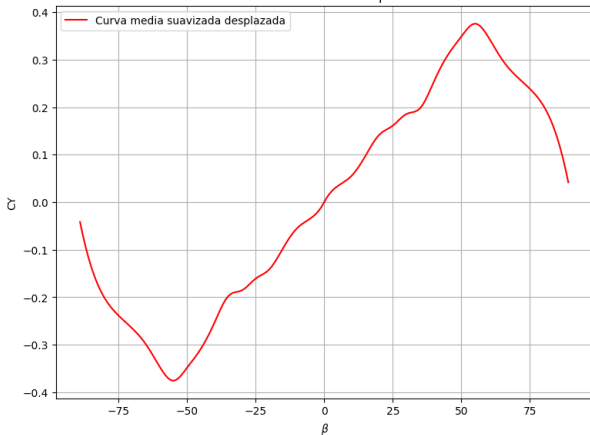
CD: Curva suavizada desplazada



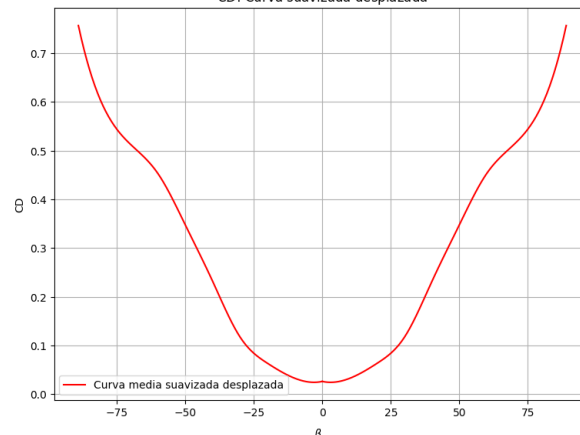
C_M : Comparación entre los valores experimentales y la curva suavizada



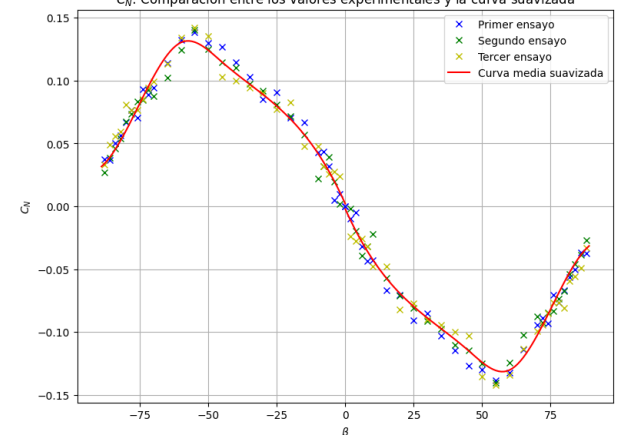
CY: Curva suavizada desplazada



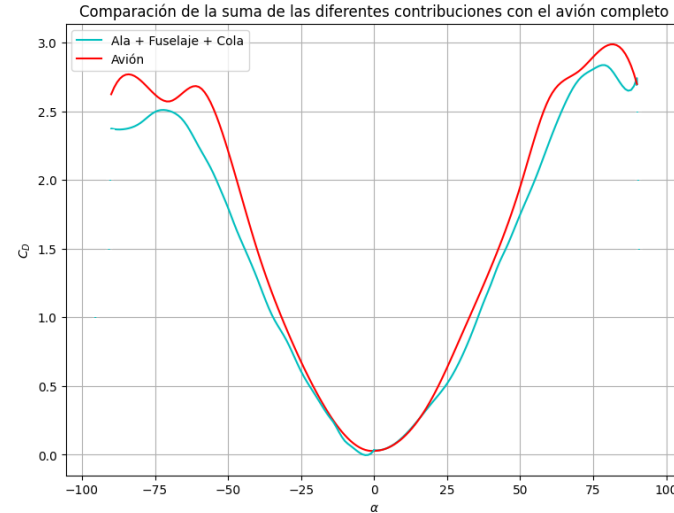
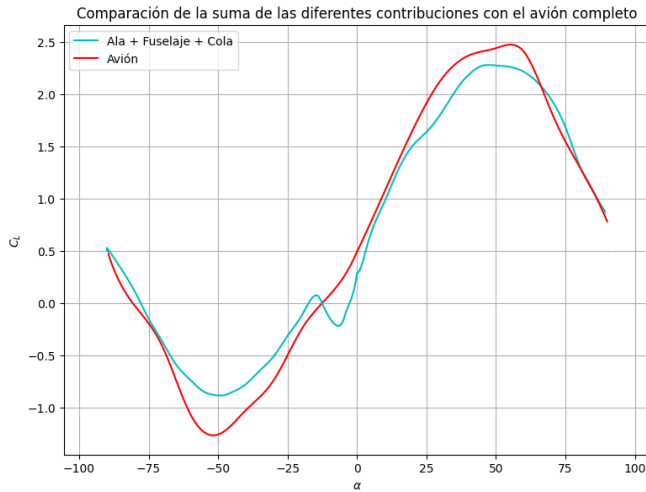
CD: Curva suavizada desplazada



C_N : Comparación entre los valores experimentales y la curva suavizada



Campaign 3 – Complete Aircraft

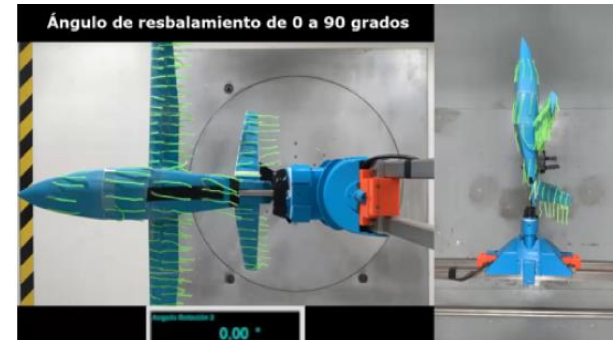
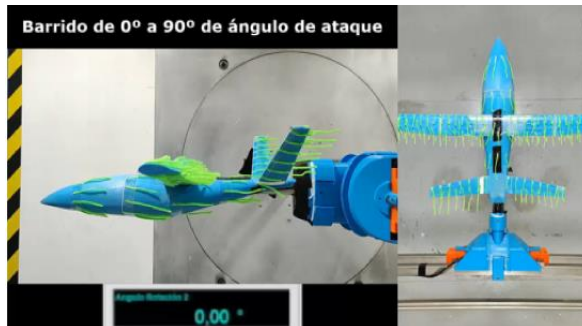


$$C_{L_{avion}} = C_{L_{ala}} + C_{L_{fuselaje}} + C_{L_{cola}} + \Delta C_{L_{interferencias}}$$

$$C_{D_{avion}} = C_{D_{ala}} + C_{D_{fuselaje}} + C_{D_{cola}} + \Delta C_{D_{interferencias}}$$

$$\Delta C_{L_{interferencias}} = C_{L_{interferencias}} [\alpha]$$

$$\Delta C_{D_{interferencias}} = C_{D_{interferencias}} [\alpha]$$



Tuft used only for flow visualization

AERODYNAMIC Studies

Campaign 3 – Vtail w deflections

Deflection $\delta=20, 20$; sweep from $\alpha=-30^\circ$ a $\alpha=30^\circ$

Deflection $\delta=-20, -20$; sweep from $\alpha=-30^\circ$ a $\alpha=30^\circ$

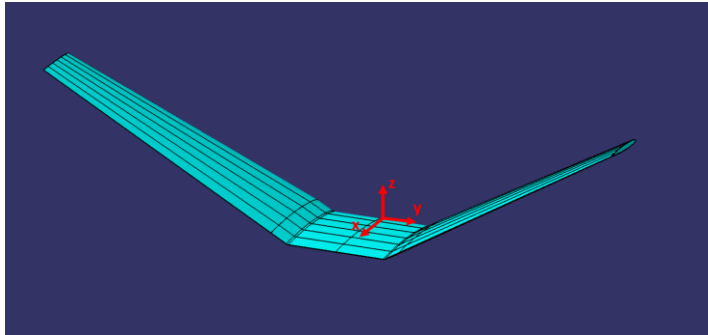


Tuft used only for flow visualization

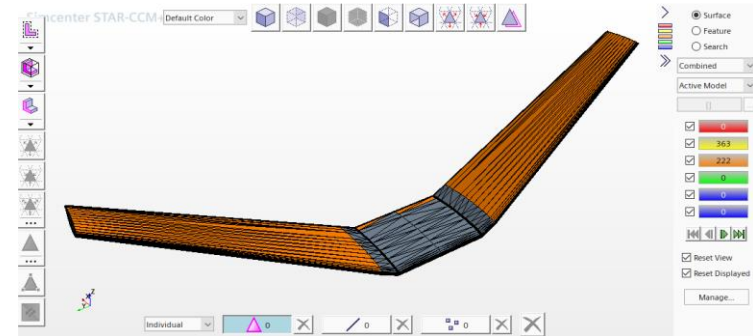
AERODYNAMIC Studies

Vtail CFD Longitudinal

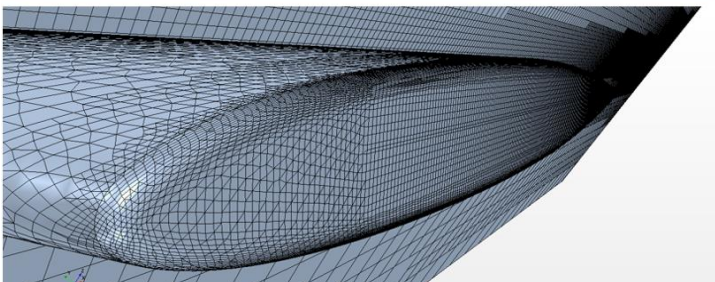
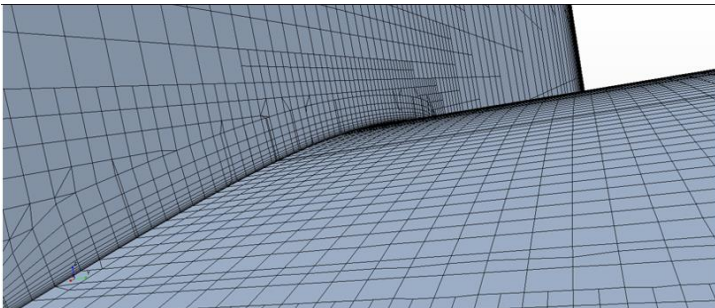
CFD Studies



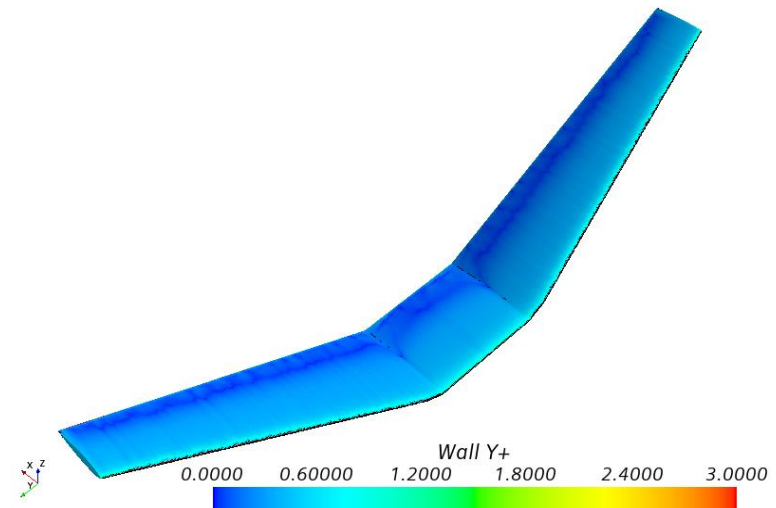
CAD



Star CCM+



Mesh

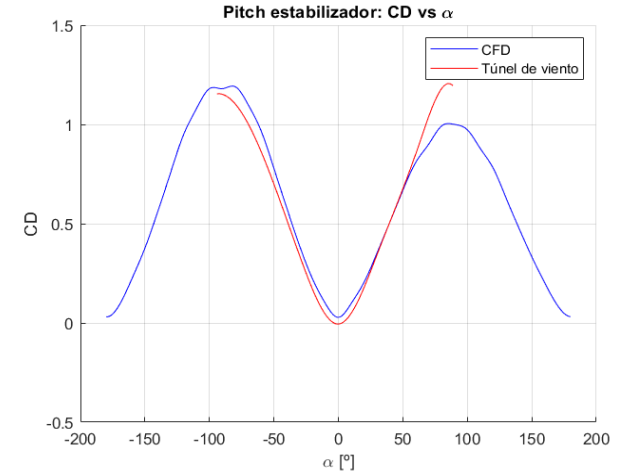
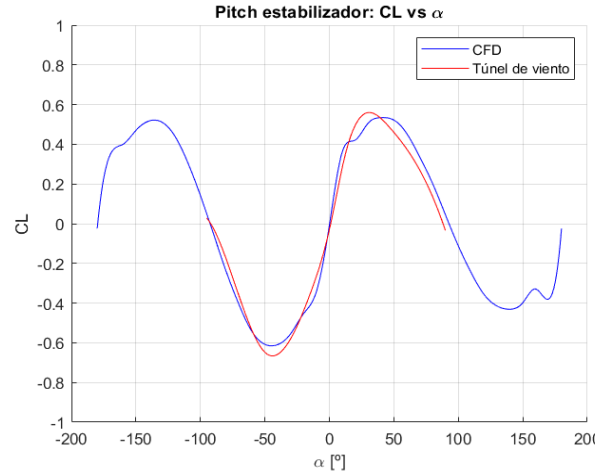
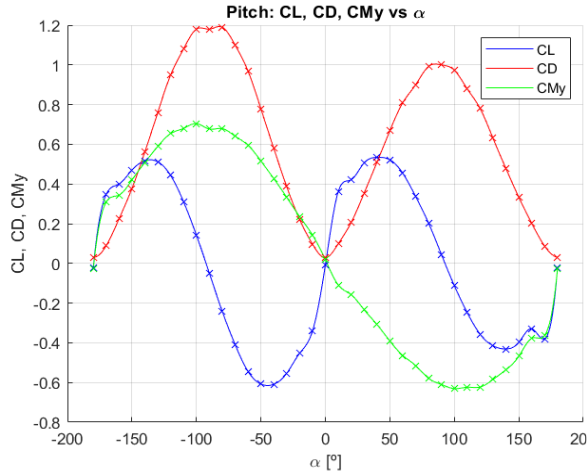


Y+

AERODYNAMIC Studies

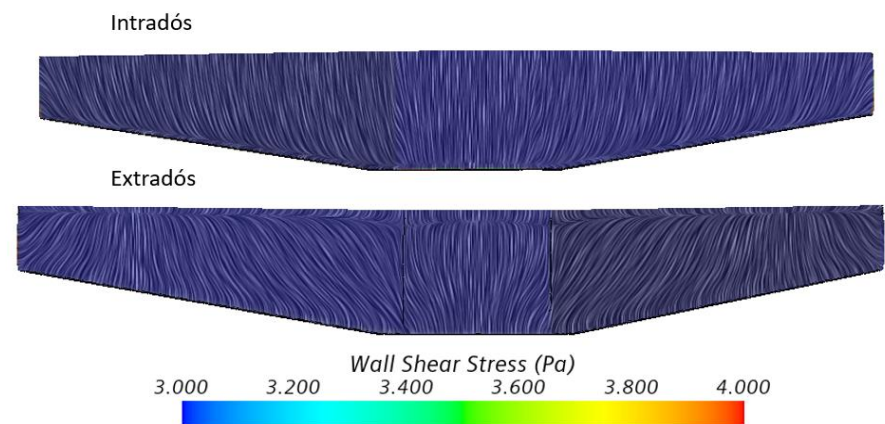
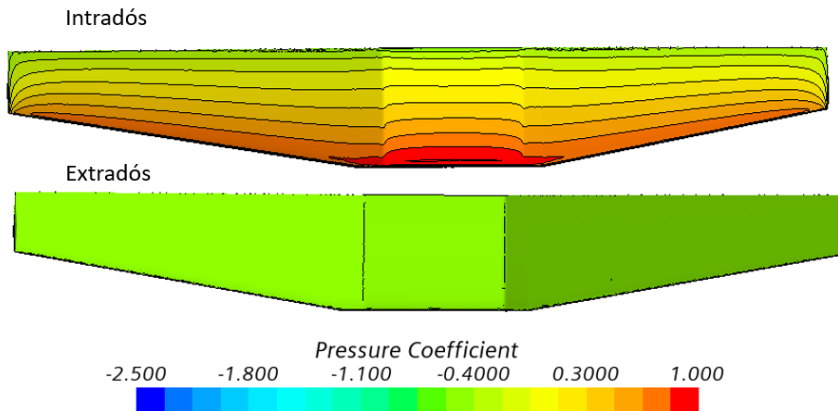
CFD Studies

Vtail CFD Longitudinal



Vtail CFD Studies

Comparisson CFD Studies & wind tunnel results

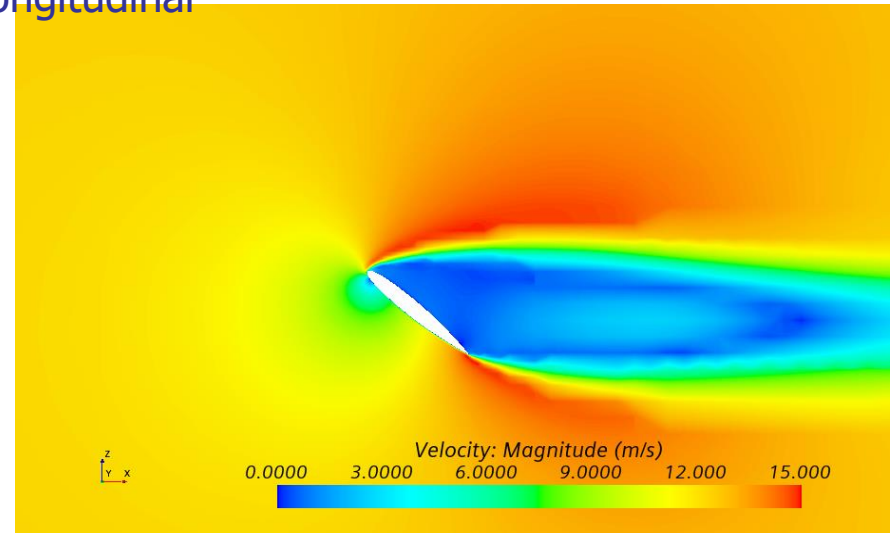
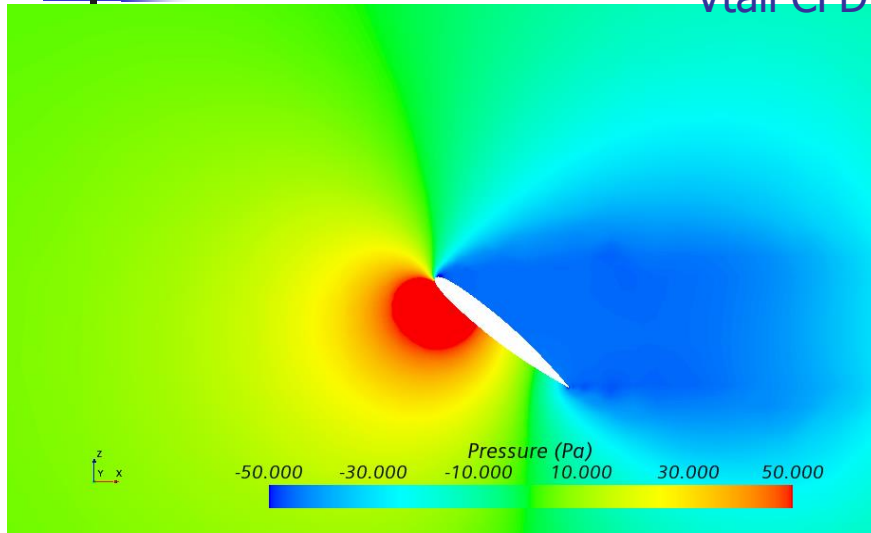


Vtail CFD results samples @ 40 deg of angle of attack

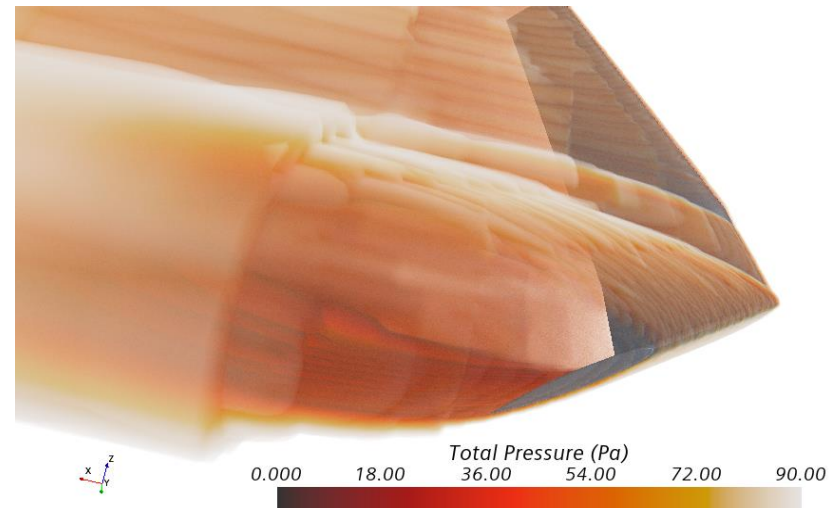
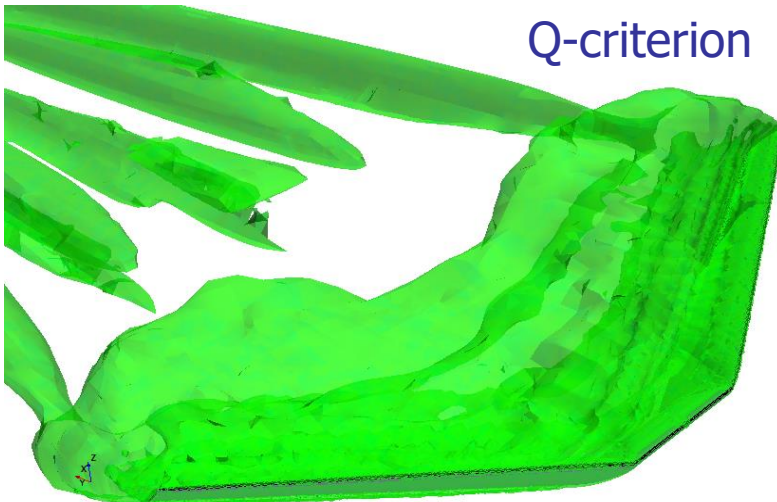
AERODYNAMIC Studies

CFD Studies

Vtail CFD Longitudinal



Q-criterion

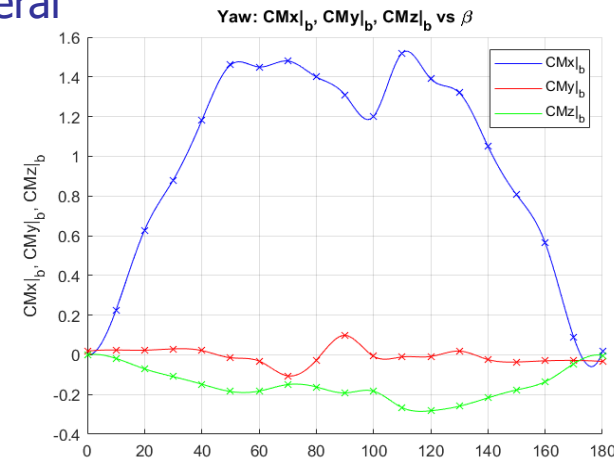
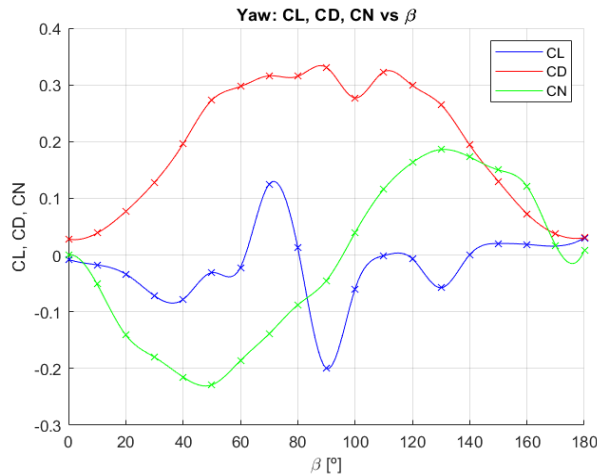


Vtail CFD results samples @ 40 deg of angle of attack

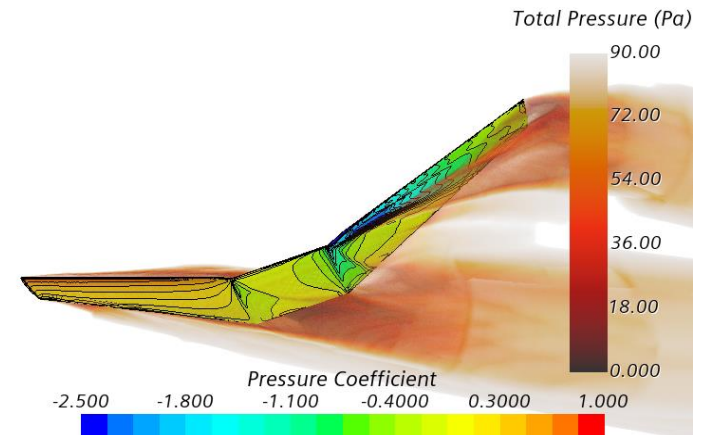
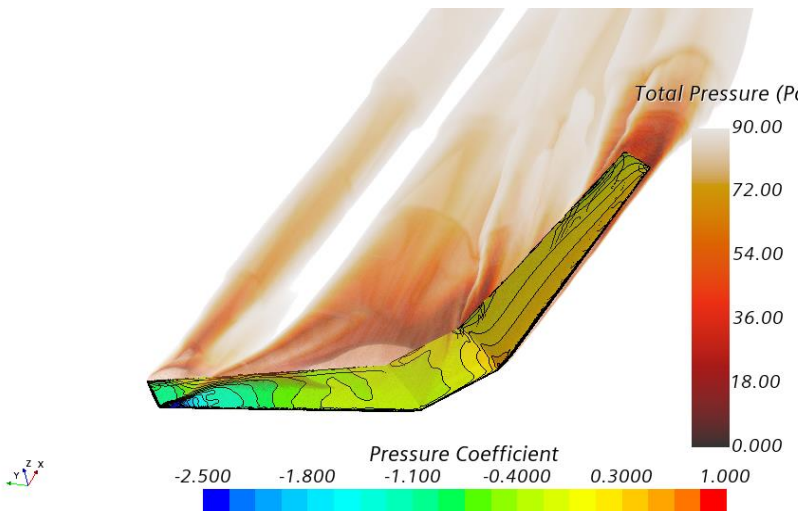
AERODYNAMIC Studies

CFD Studies

Vtail CFD Lateral



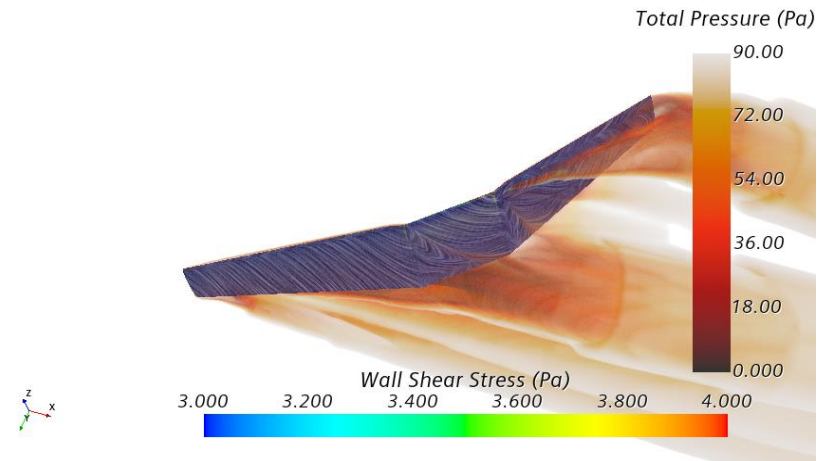
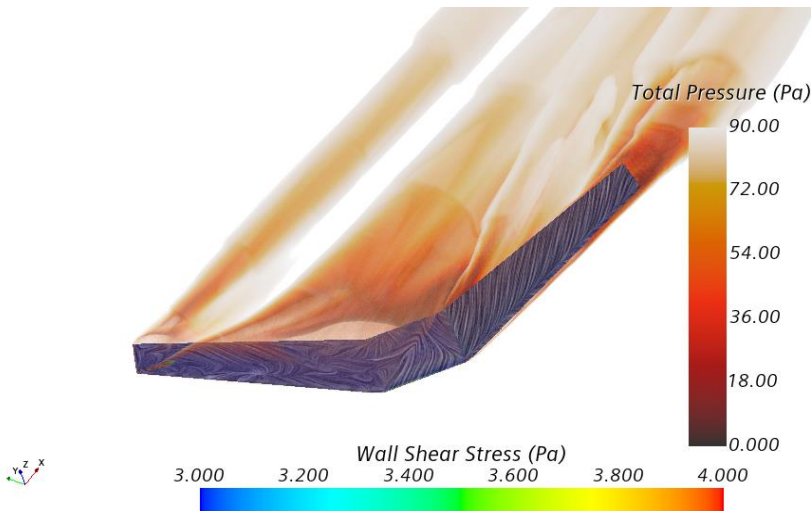
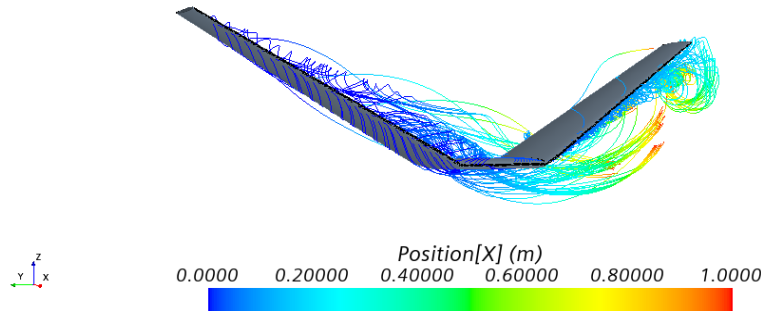
Vtail CFD Studies



Vtail CFD results samples @ 50 deg of sideslip angle

AERODYNAMIC Studies

CFD Studies

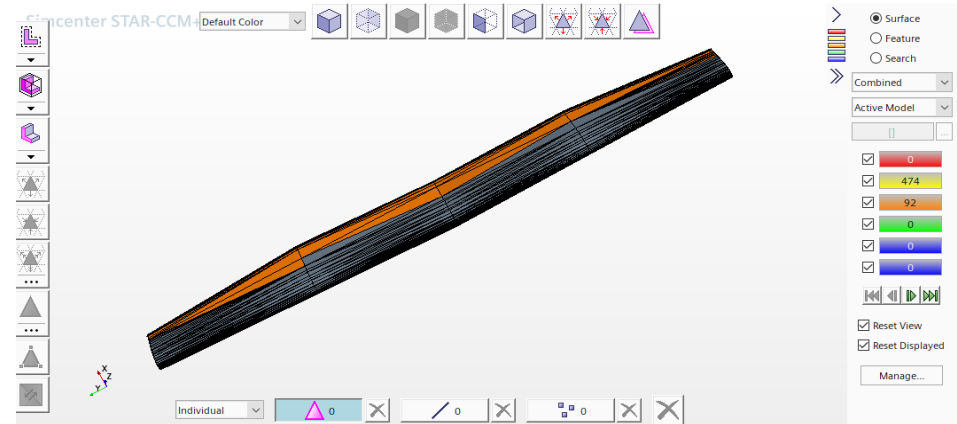


Vtail CFD results samples @ 50 deg of sideslip angle

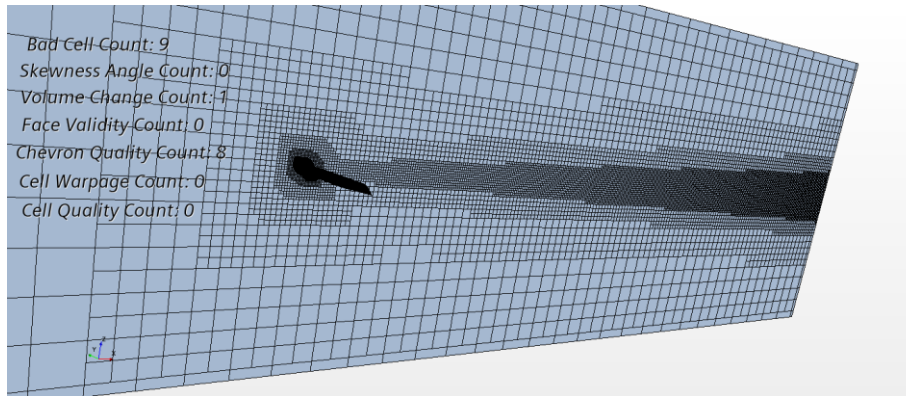
AERODYNAMIC Studies

CFD Studies

Wing CFD Longitudinal

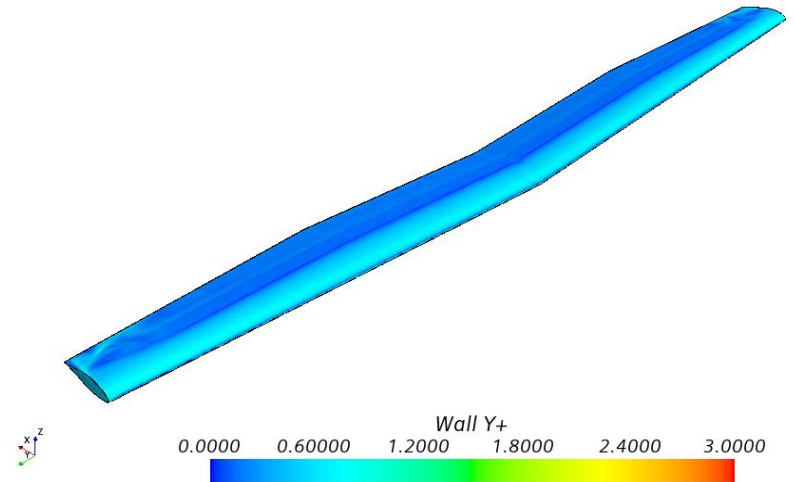


Star CCM+



Mesh

Bad Cell Count: 9
Skewness Angle Count: 0
Volume Change Count: 1
Face Validity Count: 0
Chevron Quality Count: 8
Cell Warpage Count: 0
Cell Quality Count: 0



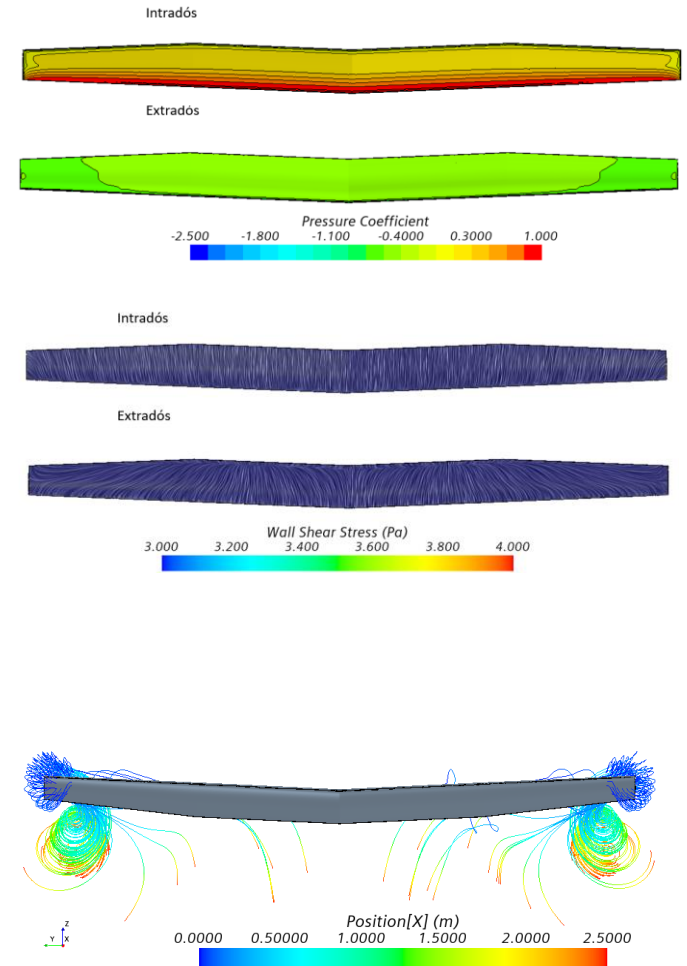
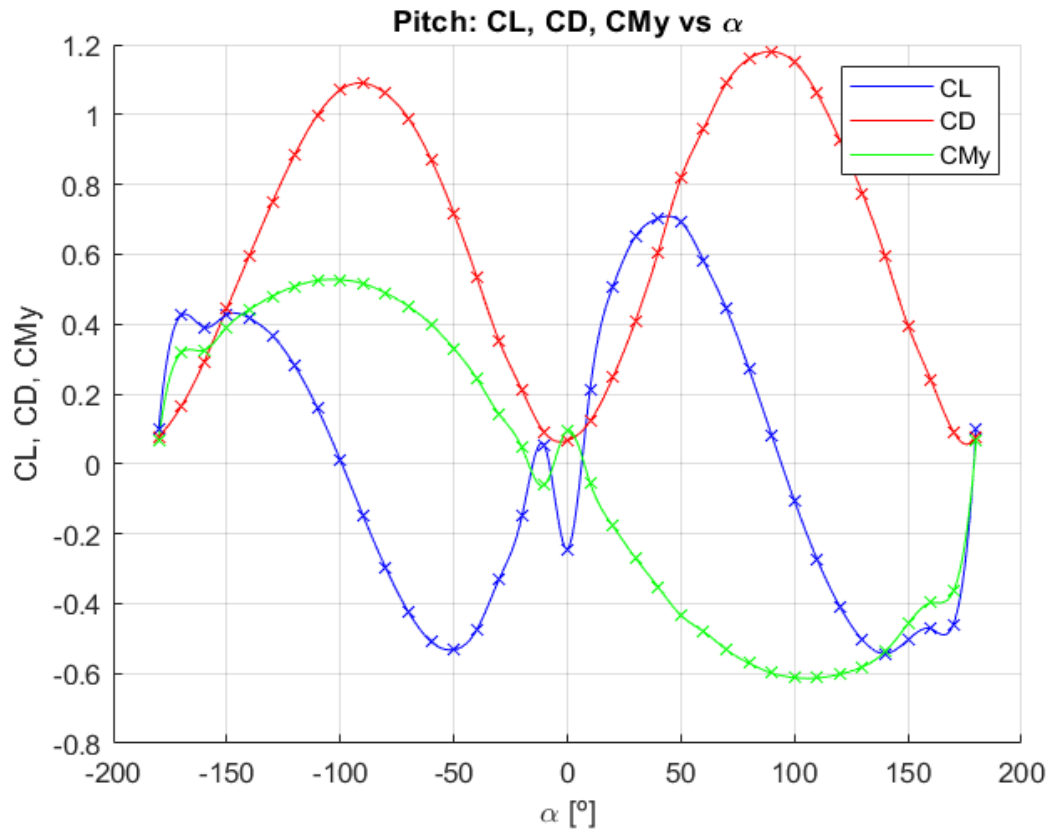
Y+

0.0000 0.60000 1.2000 1.8000 2.4000 3.0000

AERODYNAMIC Studies

CFD Studies

Wing CFD Longitudinal



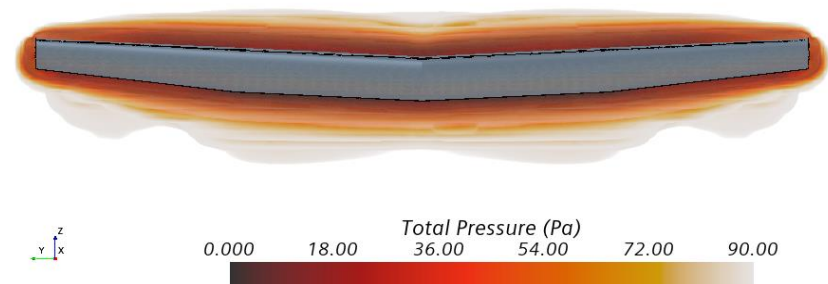
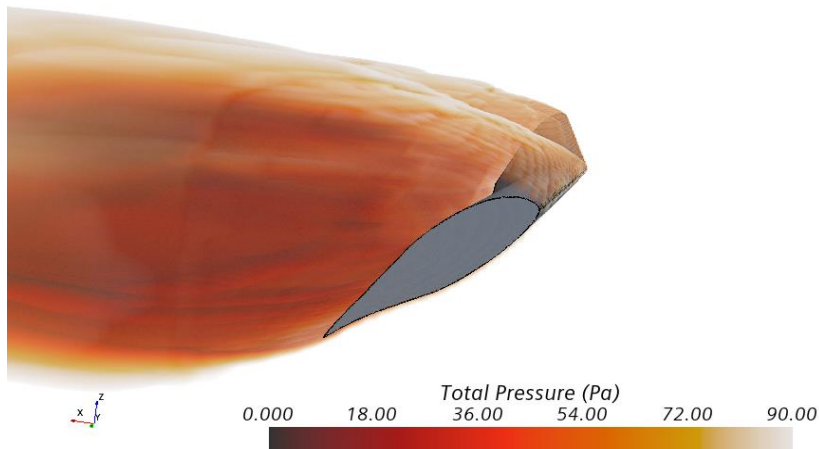
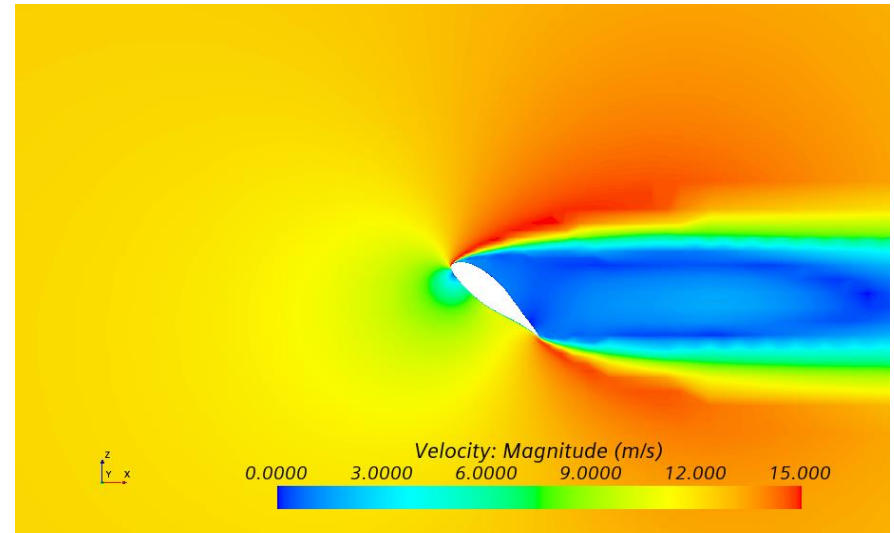
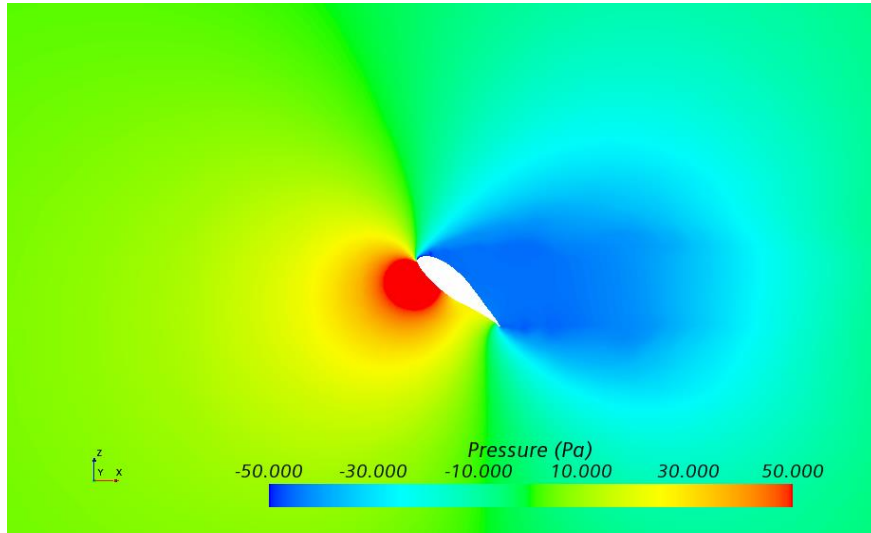
Wing CFD results samples @ 40 deg of angle of attack

AERODYNAMIC Studies

Wing CFD Longitudinal



CFD Studies



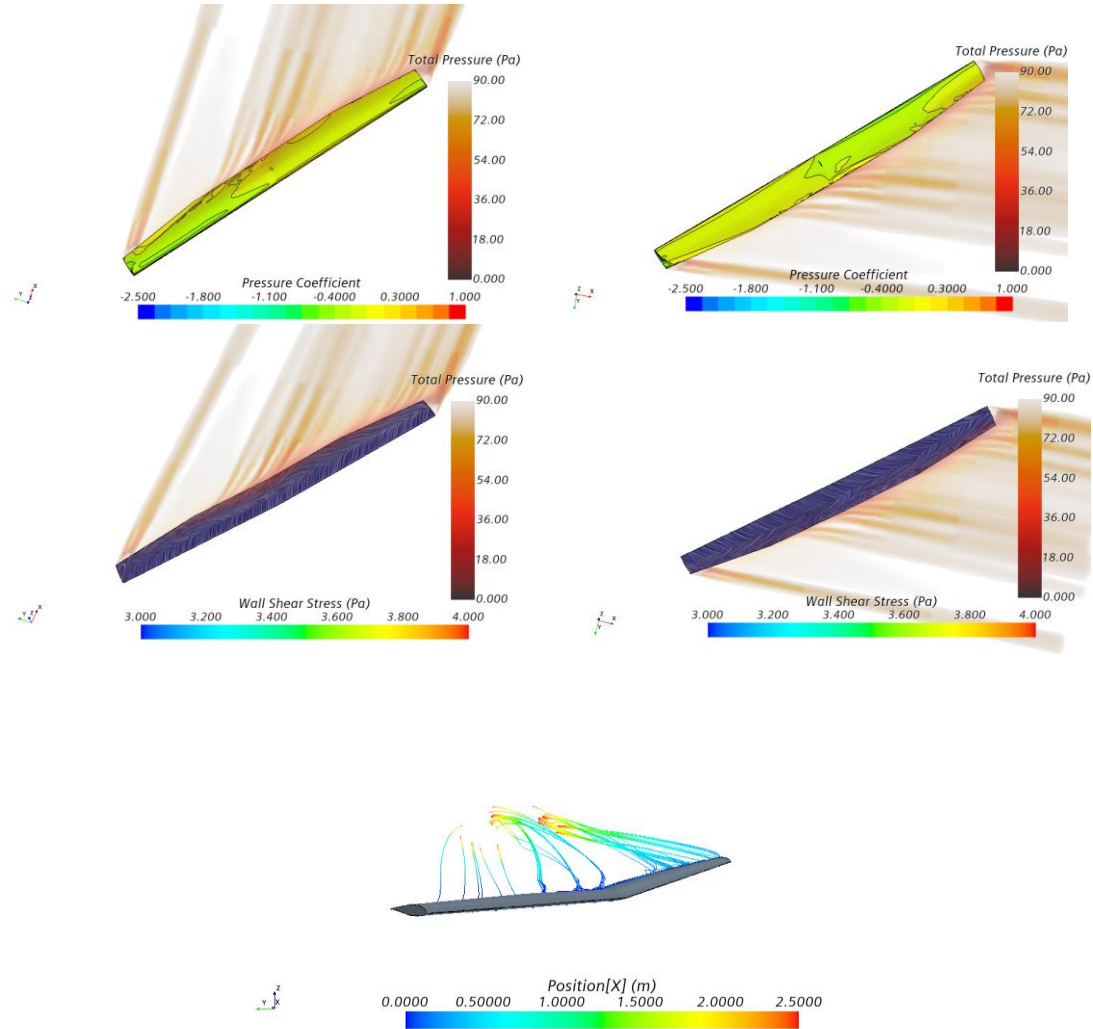
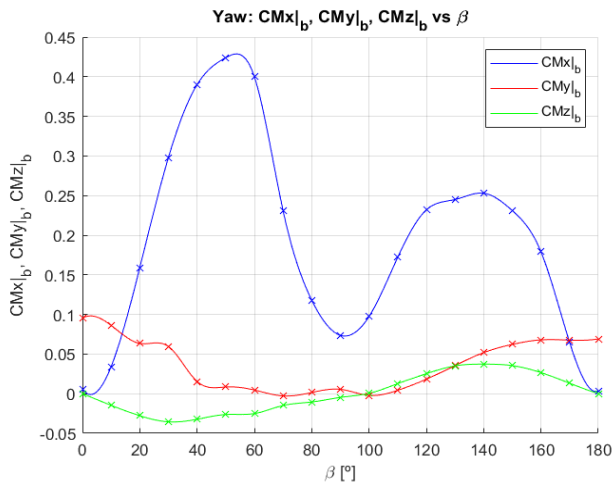
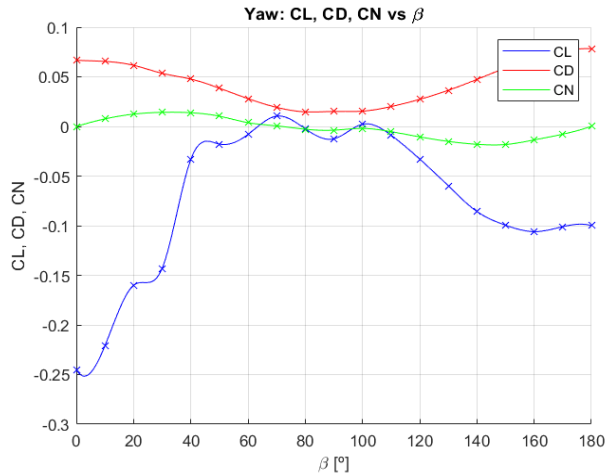
Wing CFD results samples @ 40 deg of angle of attack

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AERODYNAMIC Studies

CFD Studies

Wing CFD Lateral



Wing CFD results samples @ 50 deg of sideslip angle

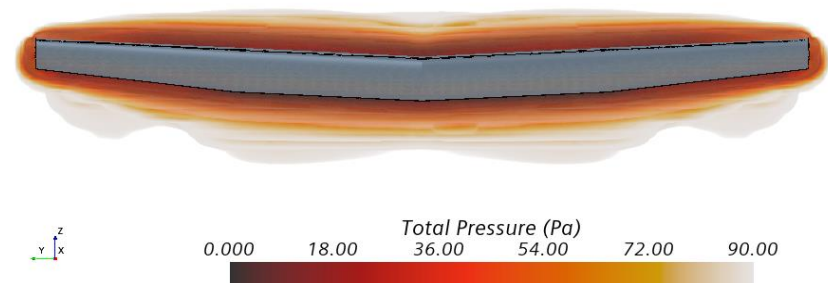
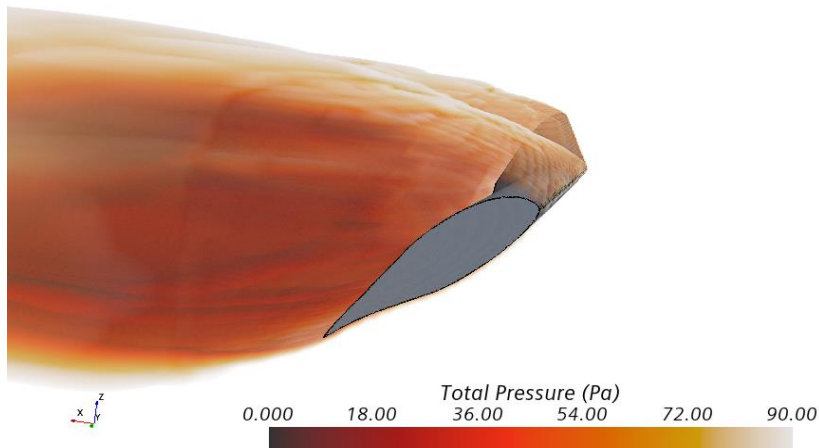
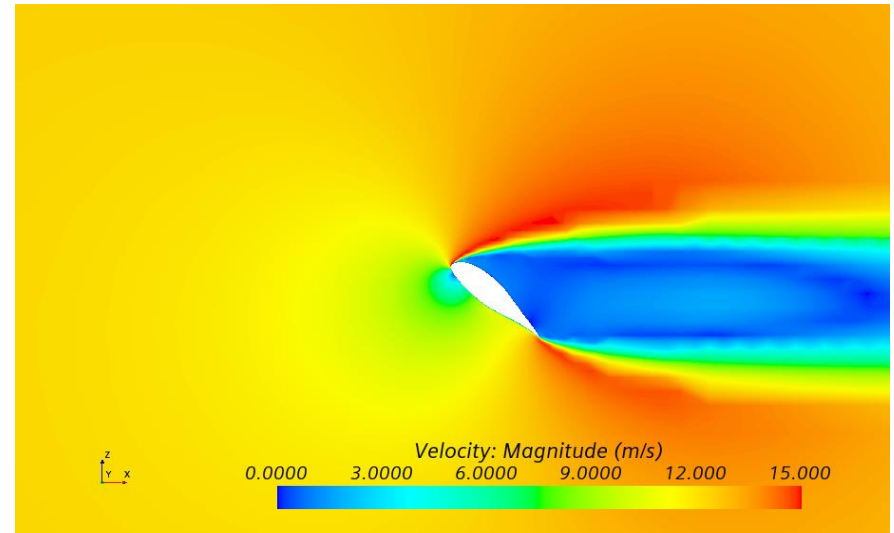
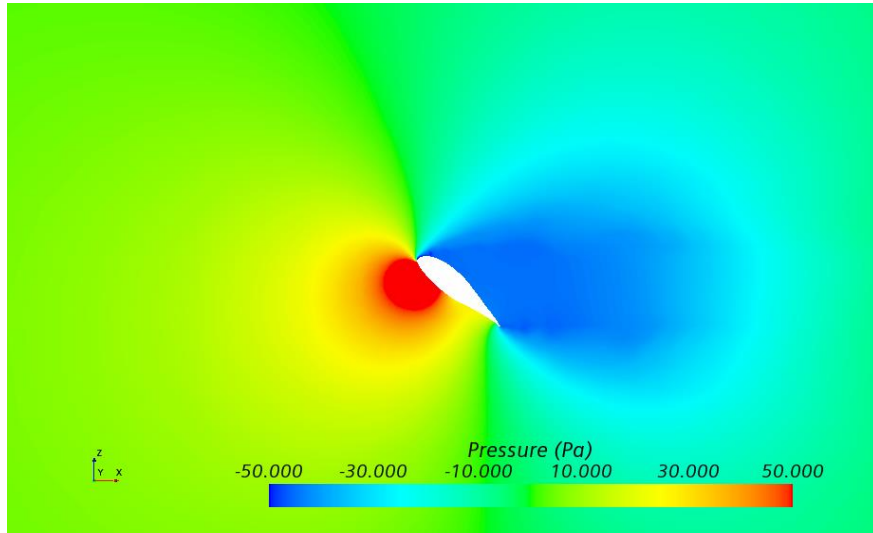
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AERODYNAMIC Studies

Wing CFD Longitudinal



CFD Studies



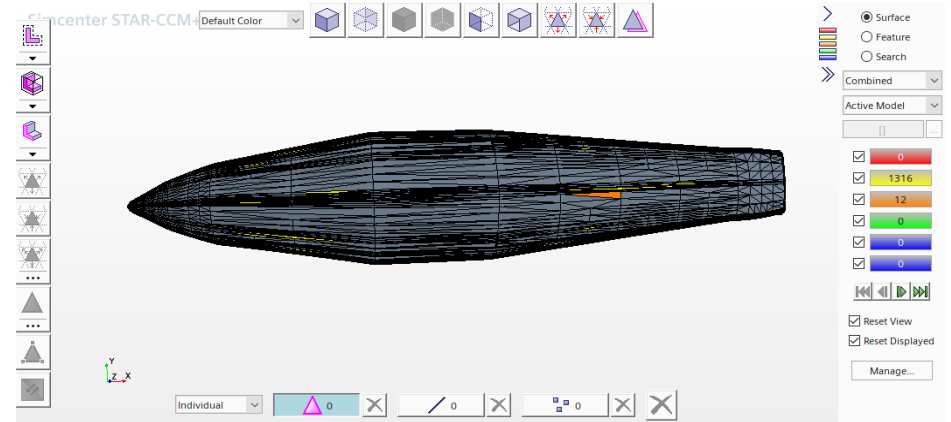
Wing CFD results samples @ 40 deg of angle of attack

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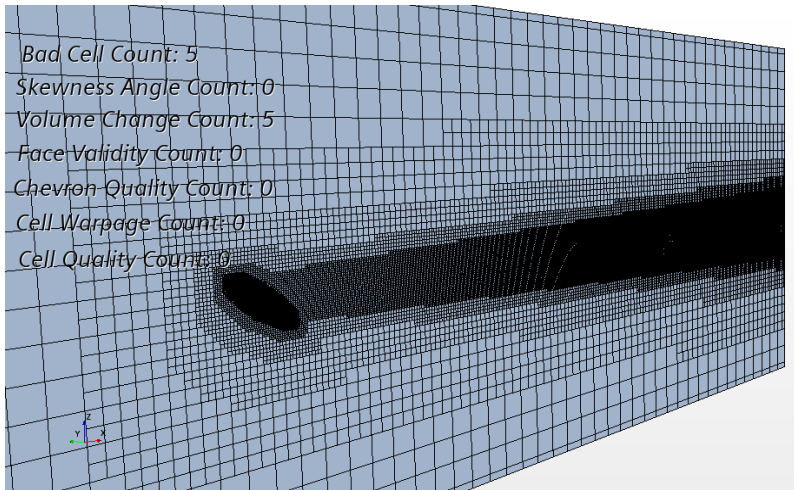
AERODYNAMIC Studies

CFD Studies

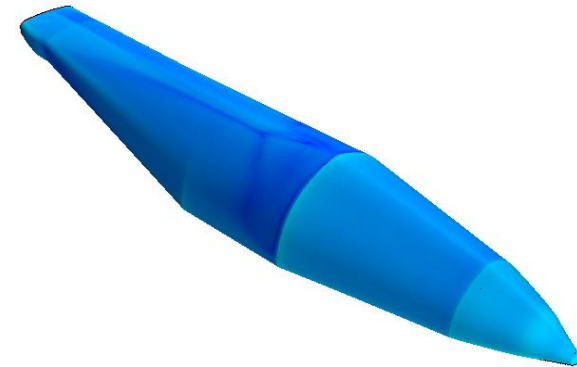
Fuselage CFD



Star CCM+



Mesh

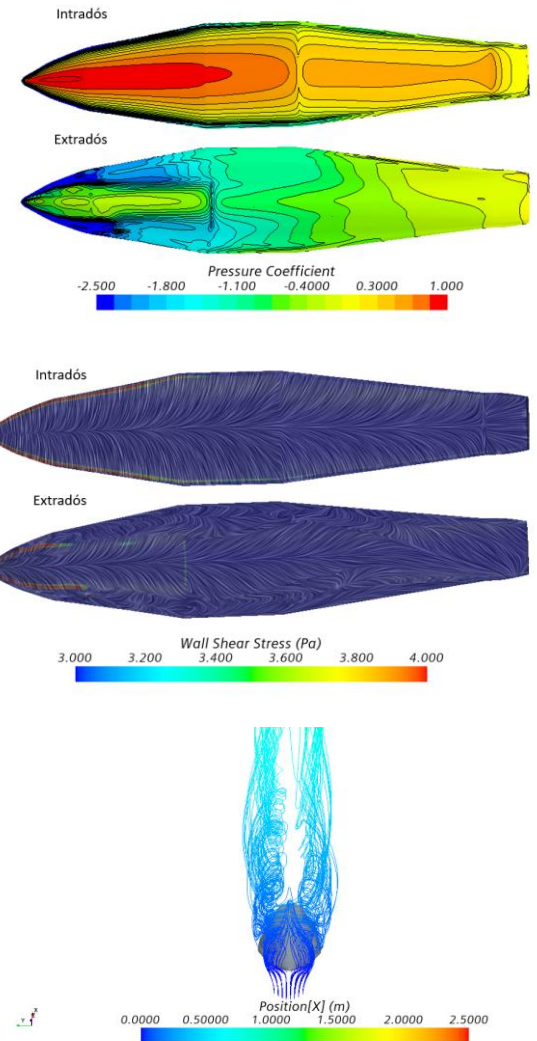
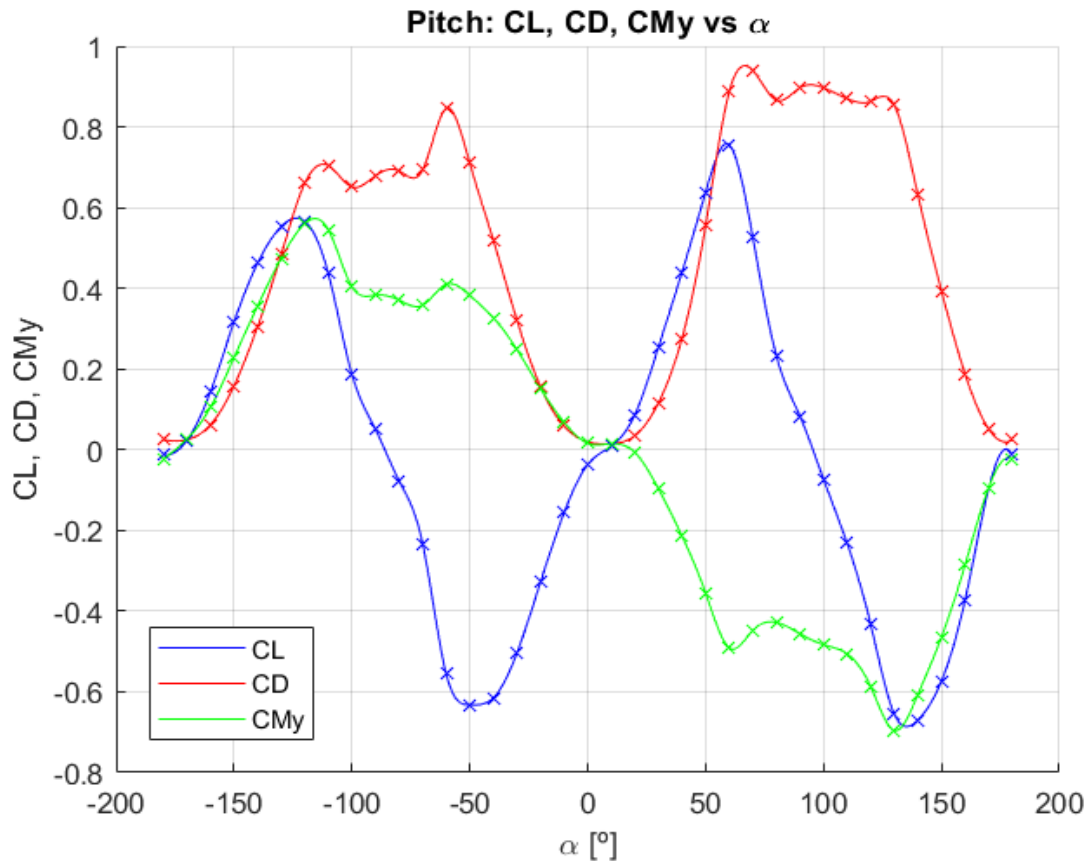


Y+

AERODYNAMIC Studies

Fuselage CFD Longitudinal

CFD Studies



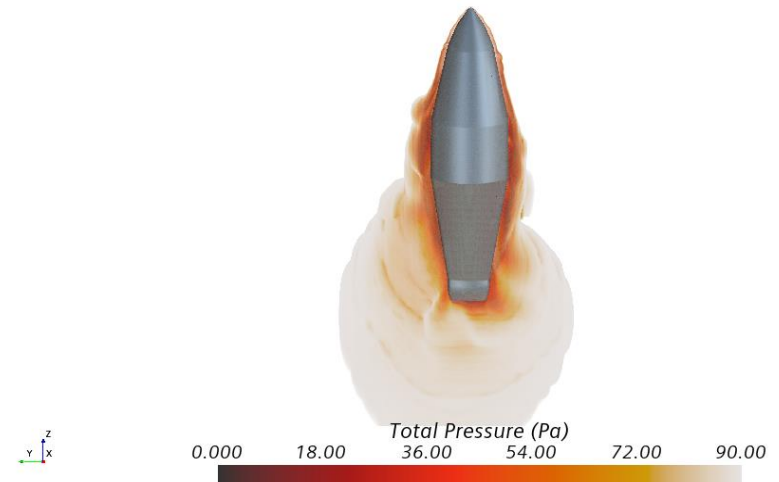
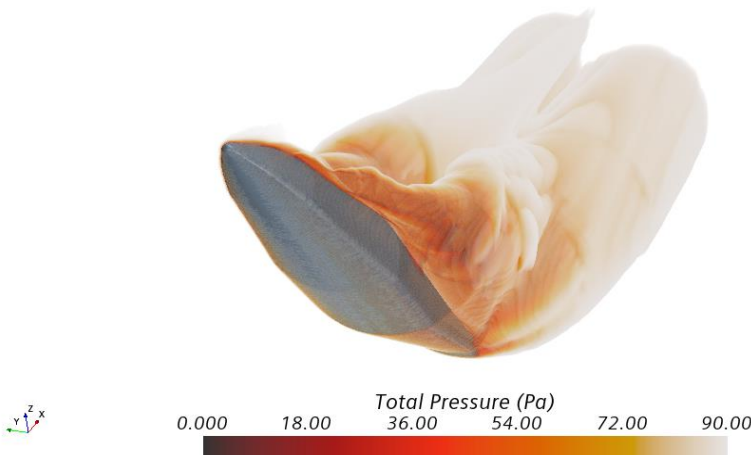
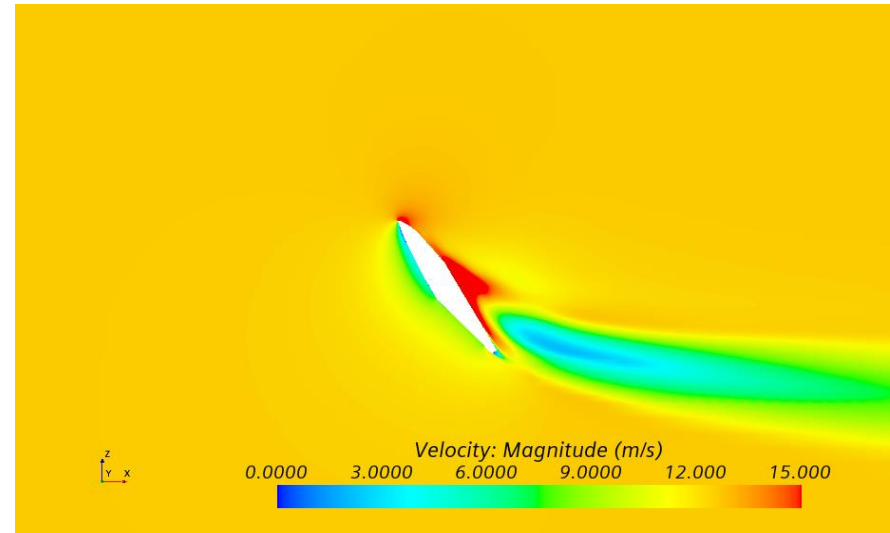
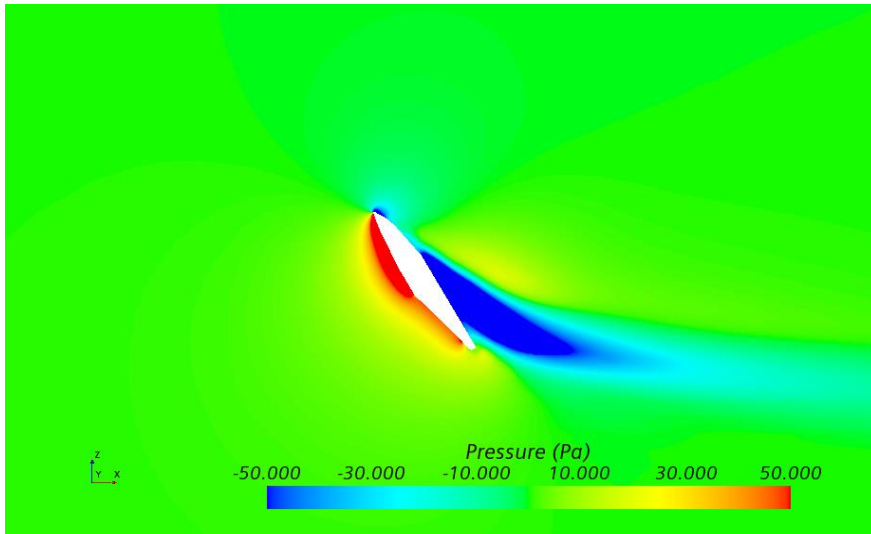
Fuselage CFD results samples @ 60 deg of angle of attack

AERODYNAMIC Studies

Fuselage CFD Longitudinal



CFD Studies



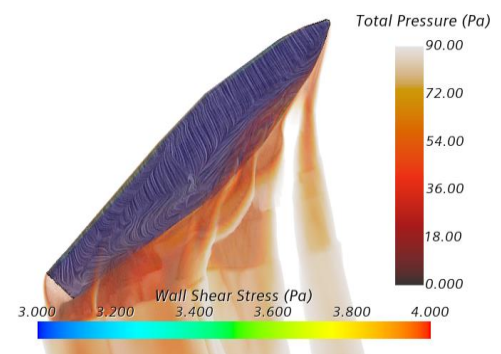
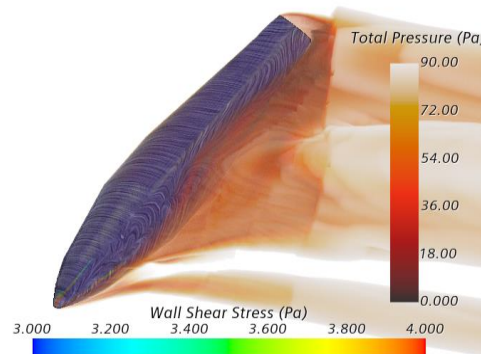
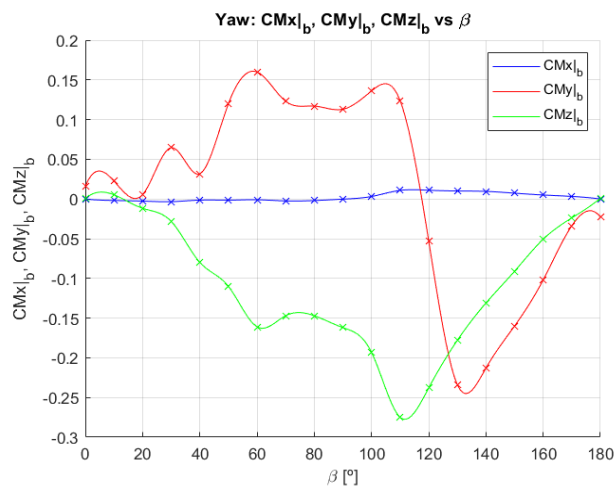
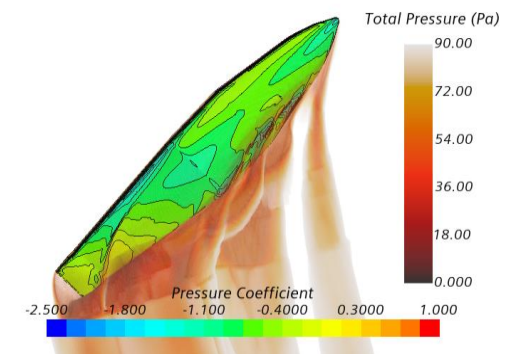
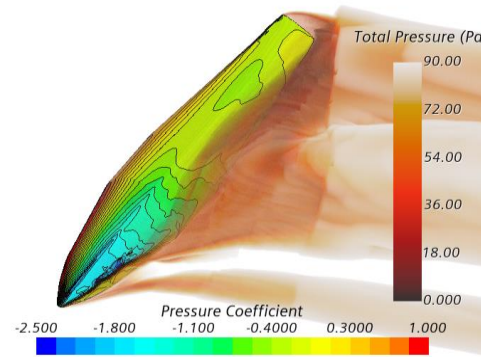
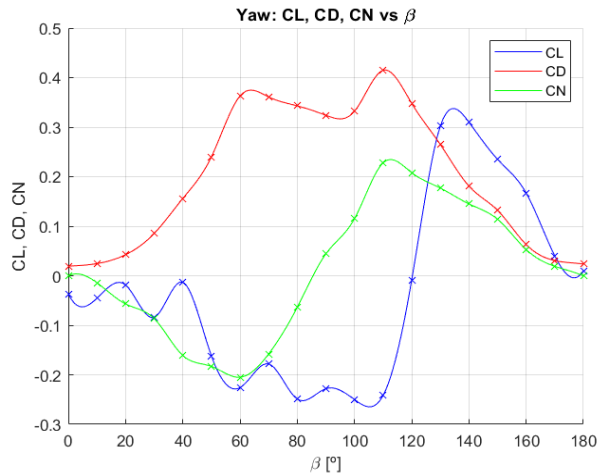
Fuselage CFD results samples @ 60 deg of angle of attack

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AERODYNAMIC Studies

CFD Studies

Fuselage CFD Lateral



Fuselage CFD results samples @ 60 deg of sideslip angle

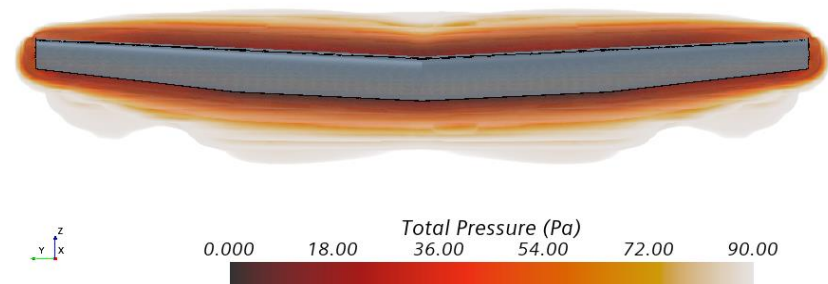
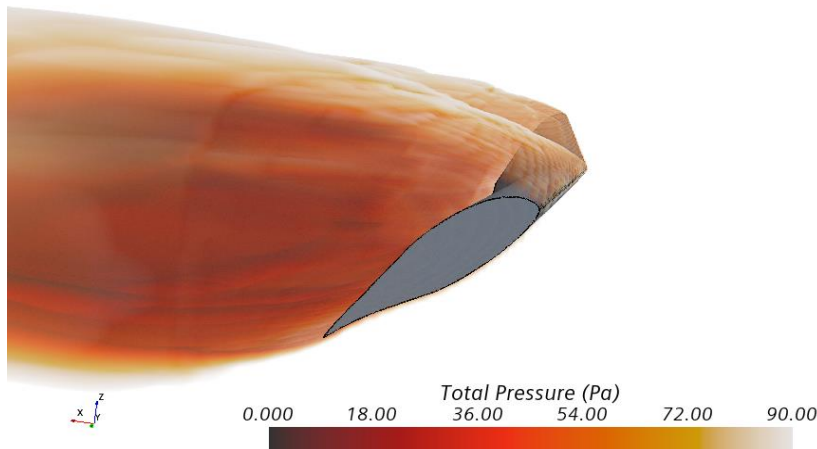
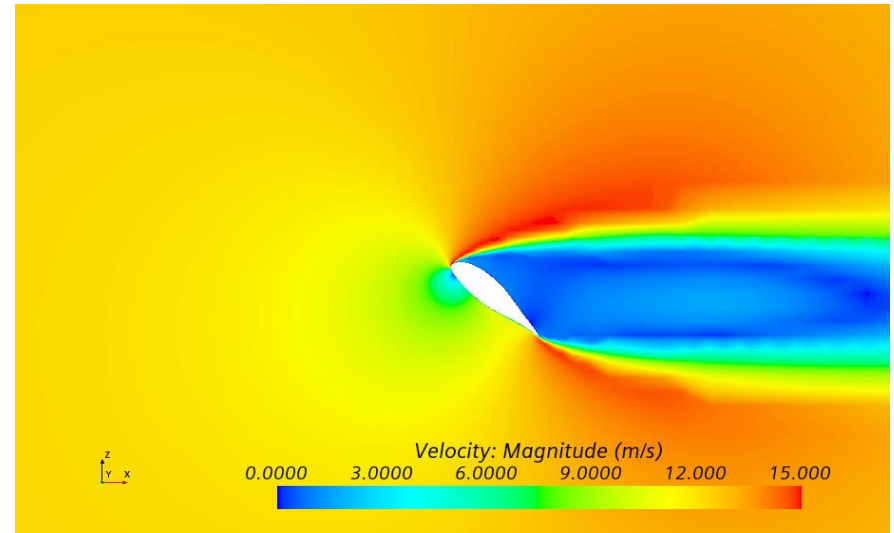
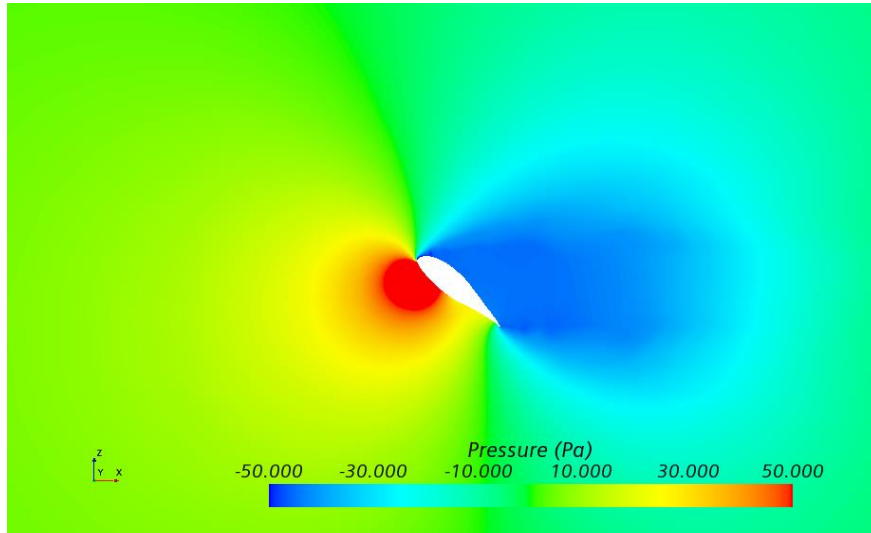
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AERODYNAMIC Studies

Wing CFD Longitudinal



CFD Studies



Wing CFD results samples @ 40 deg of angle of attack

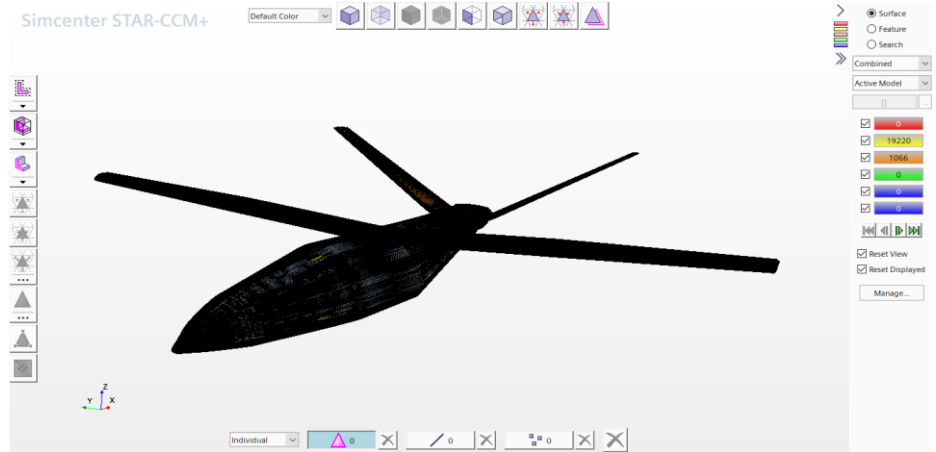
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AERODYNAMIC Studies

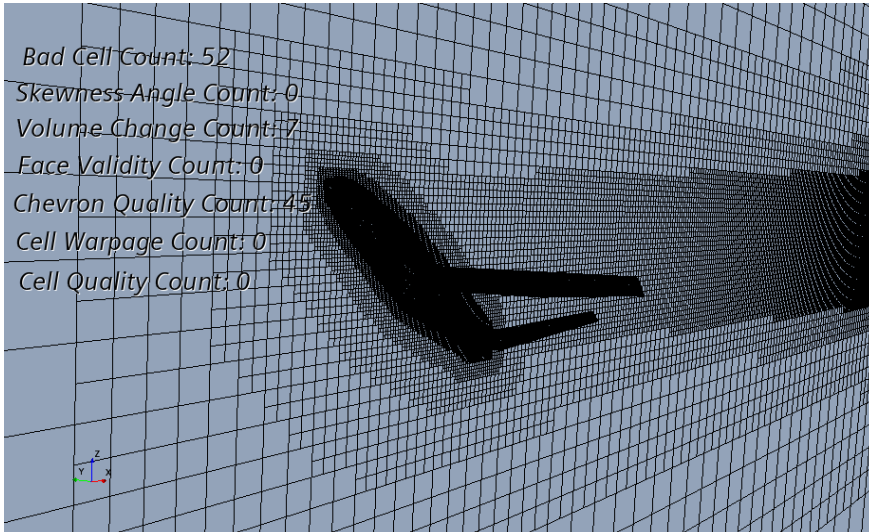


Complete Aircraft CFD

CFD Studies

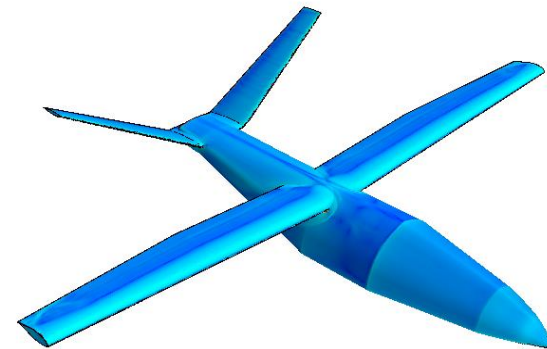


Star CCM+



Bad Cell Count: 52
Skewness Angle Count: 0
Volume Change Count: 7
Face Validity Count: 0
Chevron Quality Count: 45
Cell Warp Count: 0
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Mesh

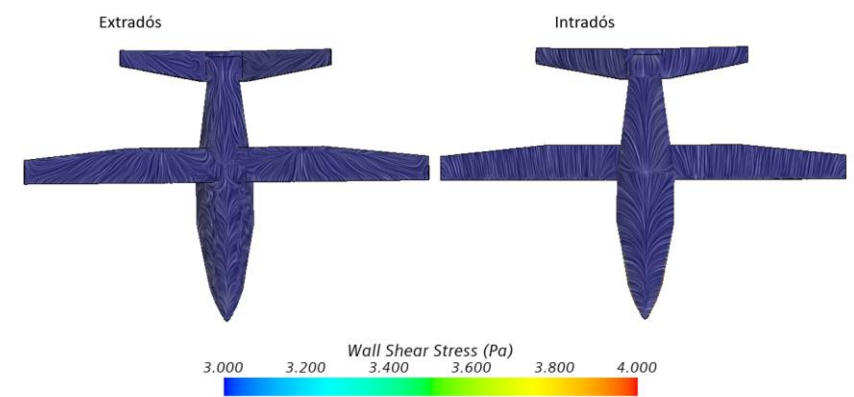
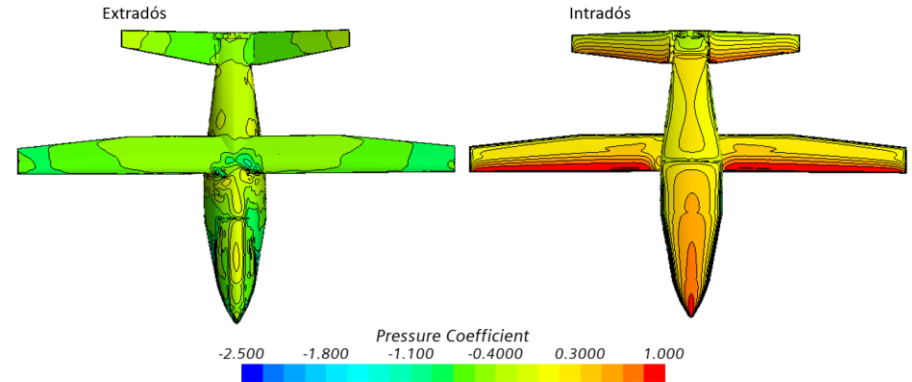
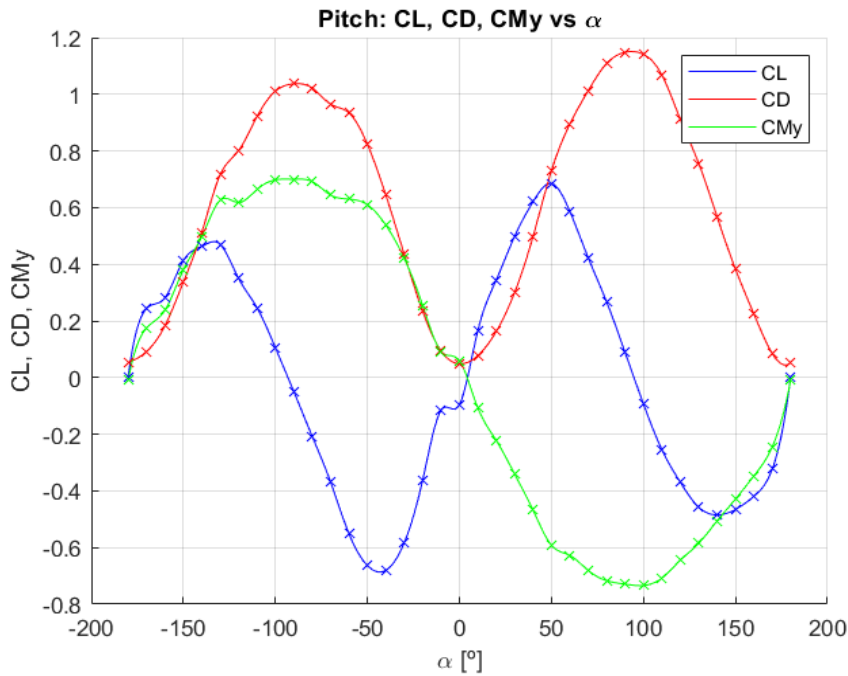


Y+

AERODYNAMIC Studies

CFD Studies

Complete Aircraft CFD Longitudinal

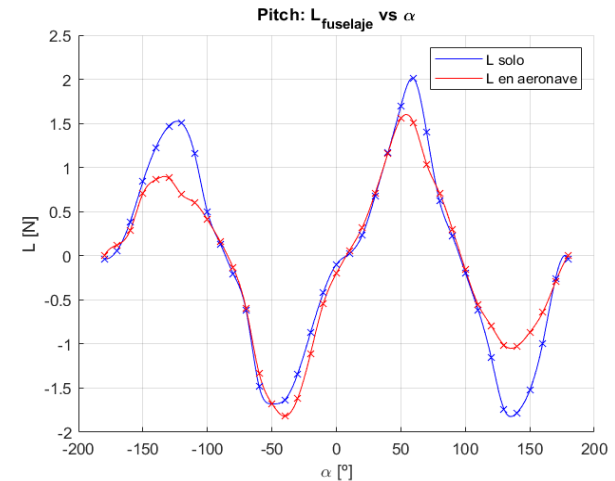
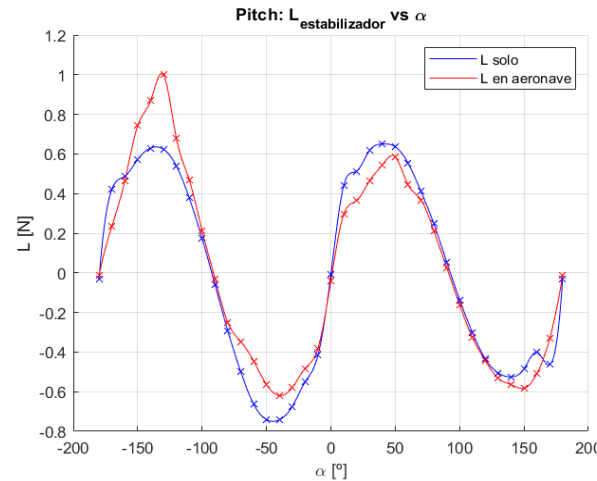
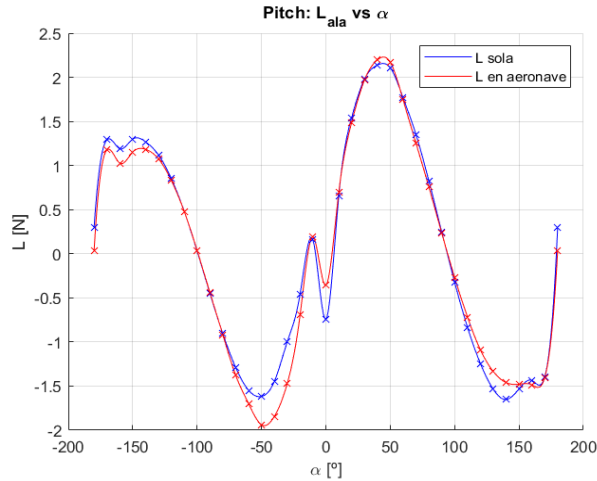


Complete Aircraft CFD results samples @ 40 deg of angle of attack

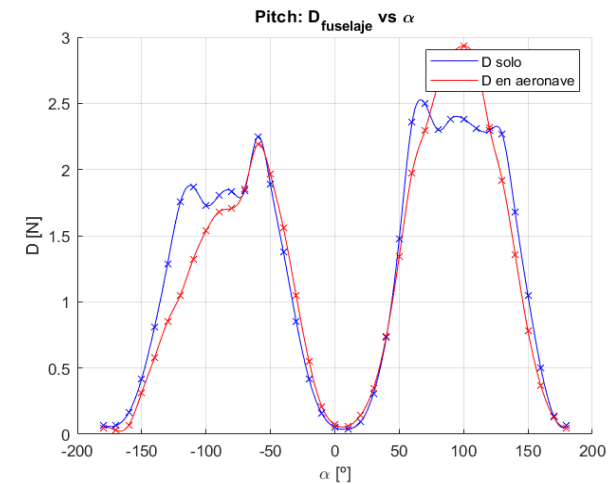
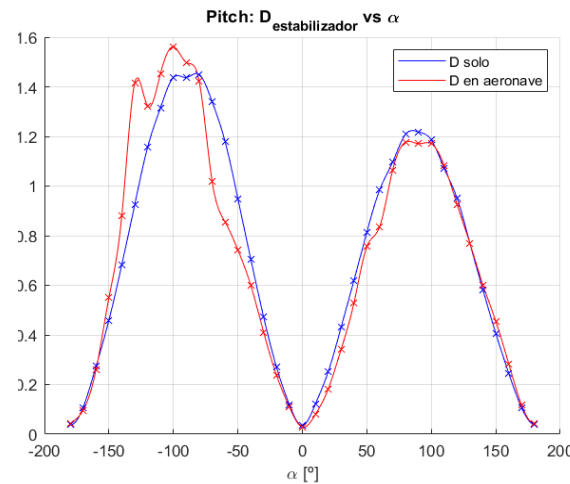
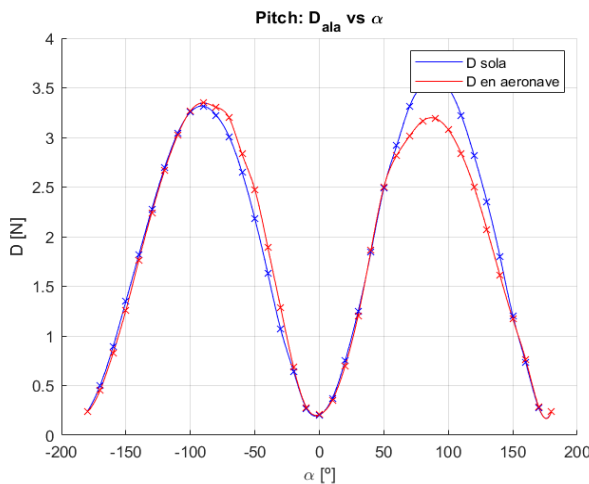
AERODYNAMIC Studies

CFD Studies

Complete Aircraft CFD Longitudinal



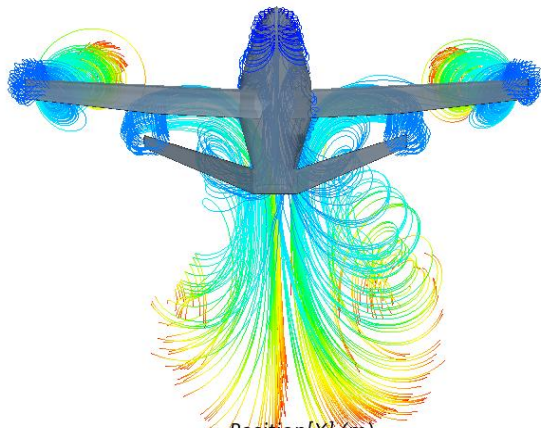
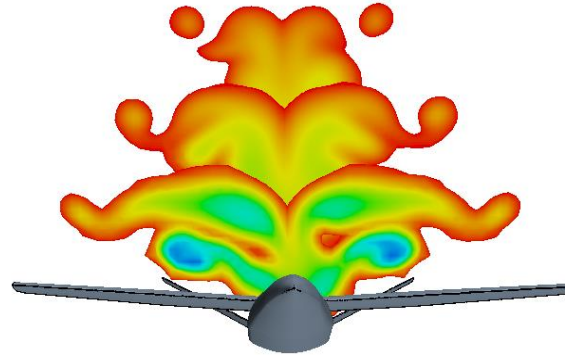
Contributions alone and with aircraft interference



AERODYNAMIC Studies

CFD Studies

Complete Aircraft CFD Longitudinal

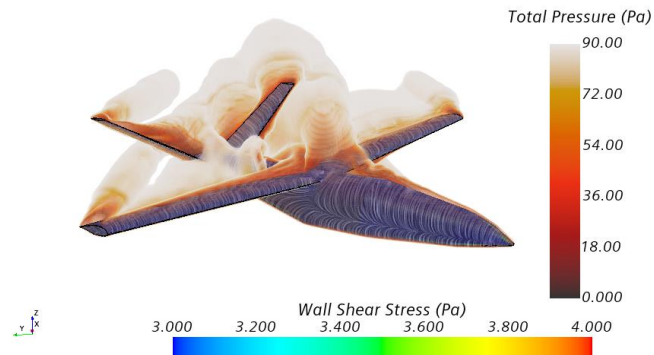
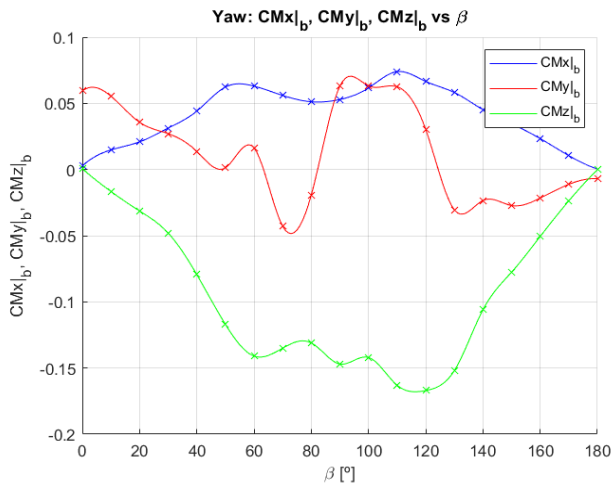
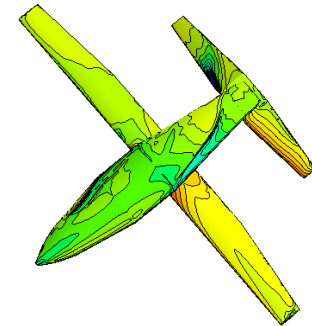
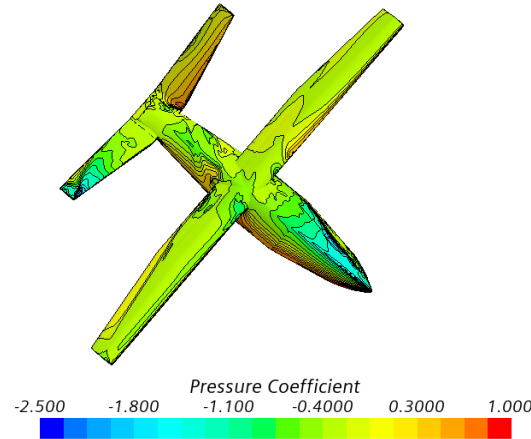
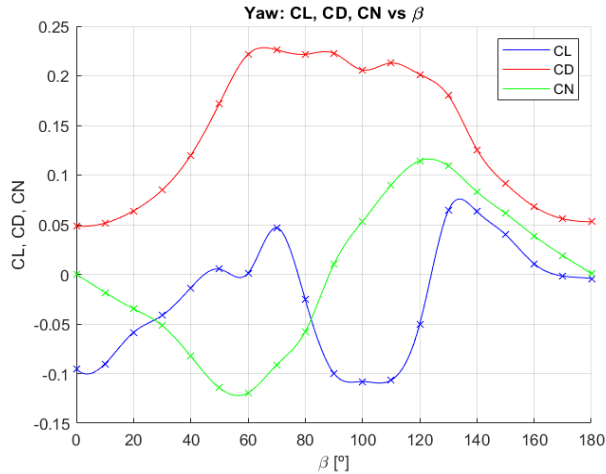


Complete Aircraft CFD results samples @ 40 deg of angle of attack

AERODYNAMIC Studies

CFD Studies

Complete Aircraft CFD Lateral



Complete Aircraft CFD results samples @ 50 deg of sideslip angle

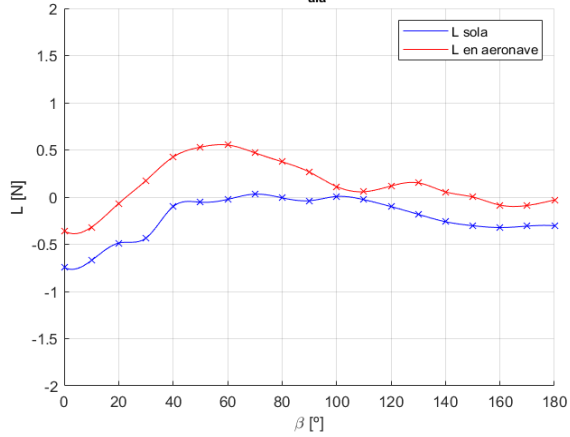
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AERODYNAMIC Studies

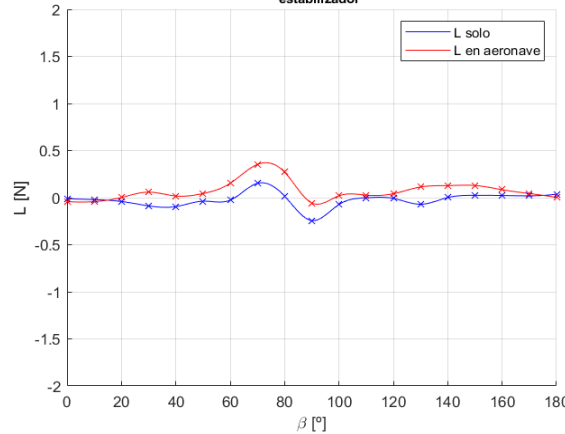
CFD Studies

Complete Aircraft CFD Lateral

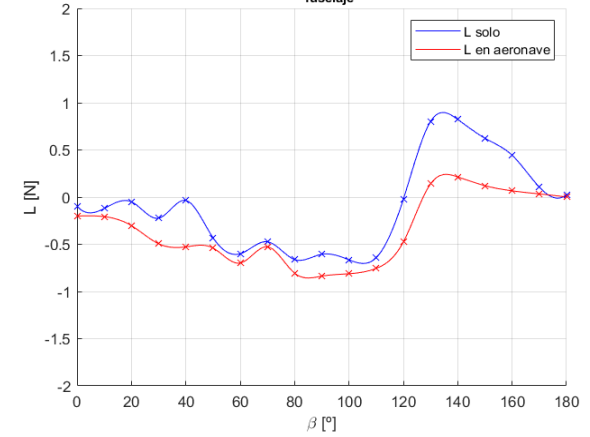
Yaw: L_{ala} vs β



Yaw: $L_{\text{estabilizador}}$ vs β

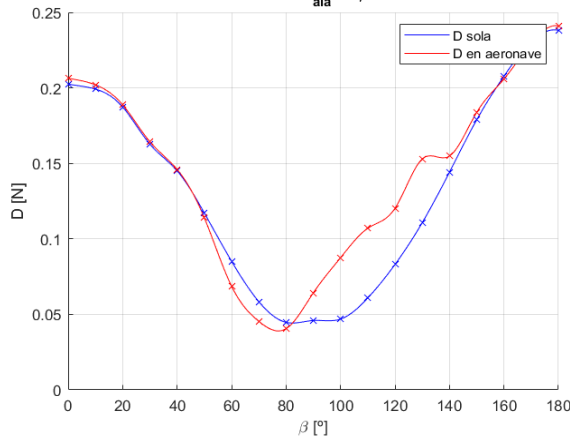


Yaw: L_{fuselaje} vs β

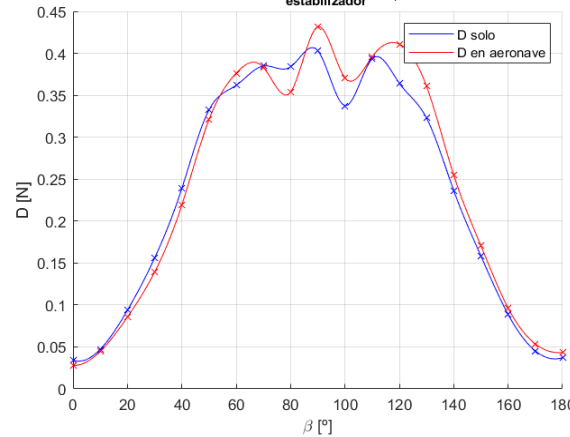


Contributions alone and with aircraft interference

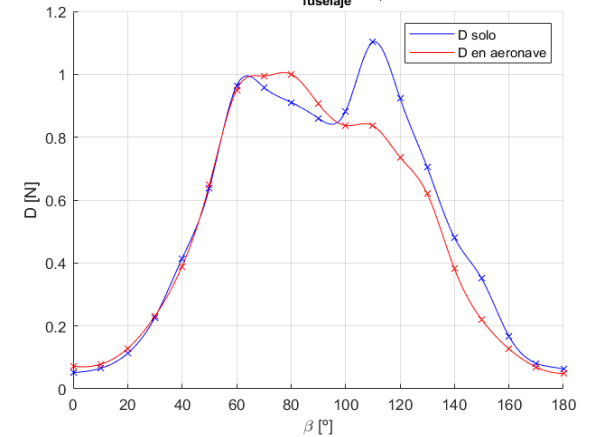
Yaw: D_{ala} vs β



Yaw: $D_{\text{estabilizador}}$ vs β



Yaw: D_{fuselaje} vs β

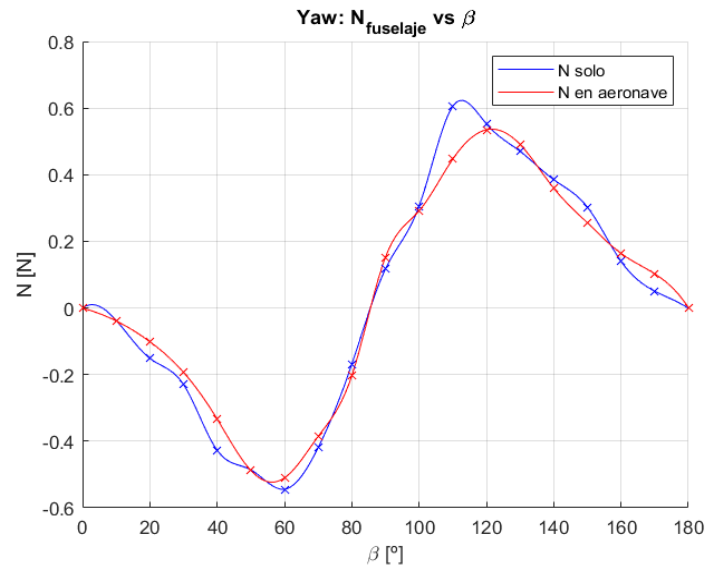
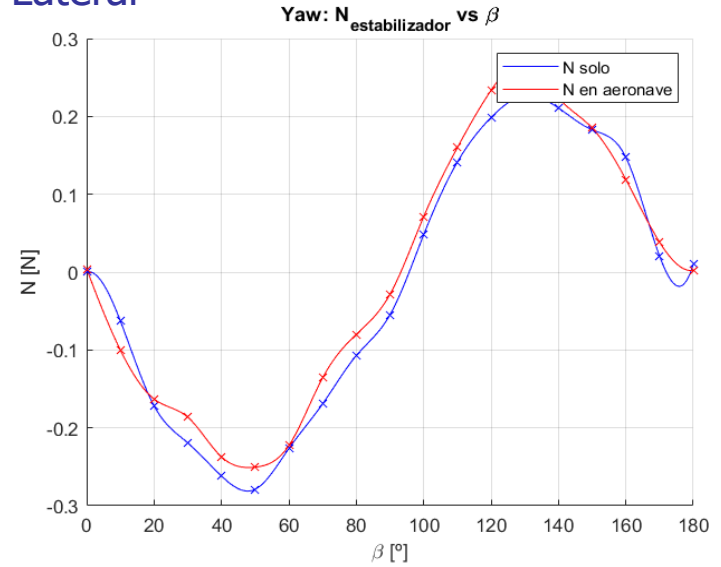
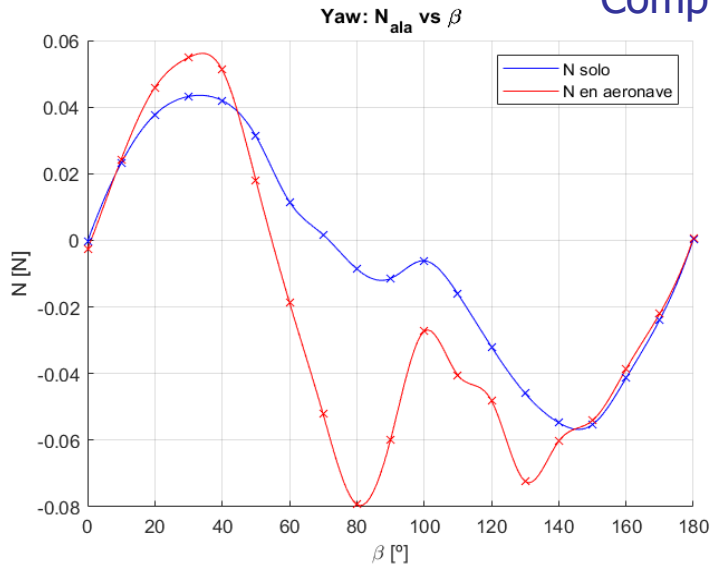


AERODYNAMIC Studies



CFD Studies

Complete Aircraft CFD Lateral



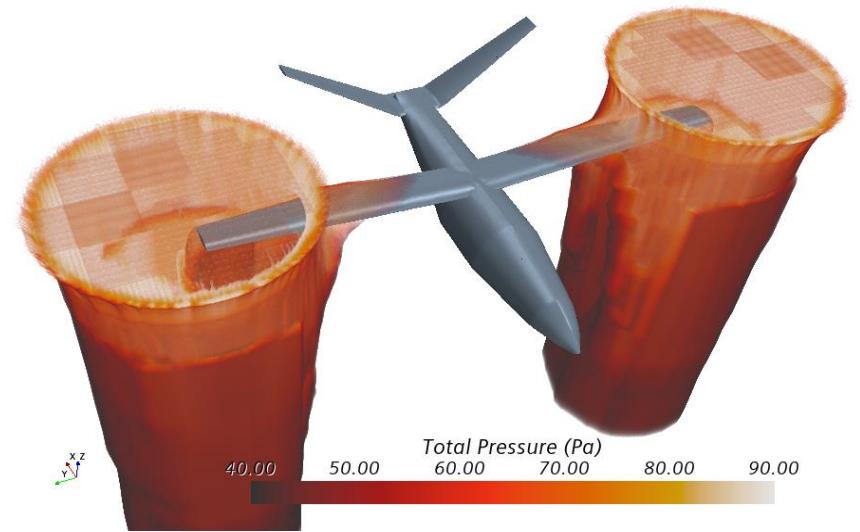
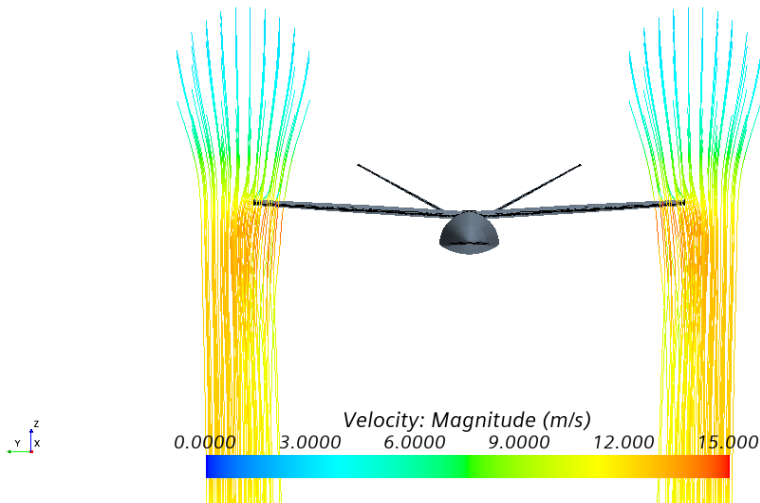
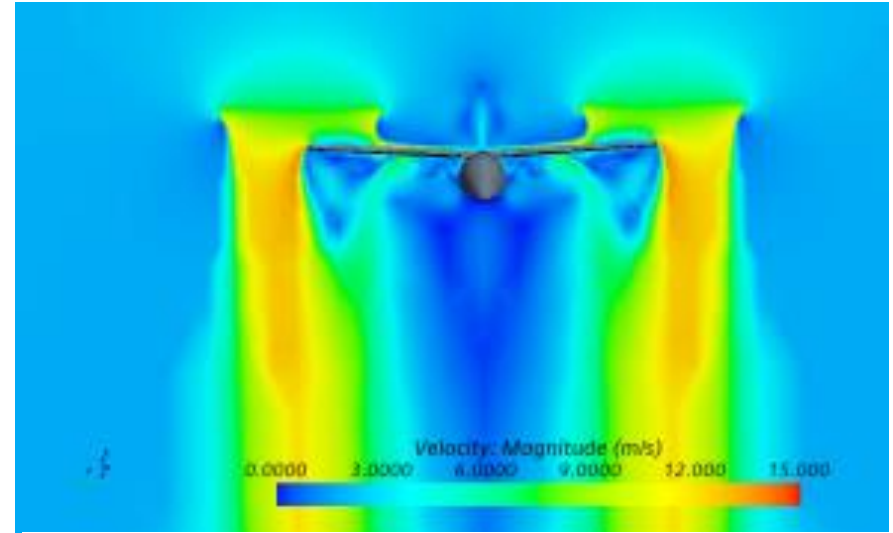
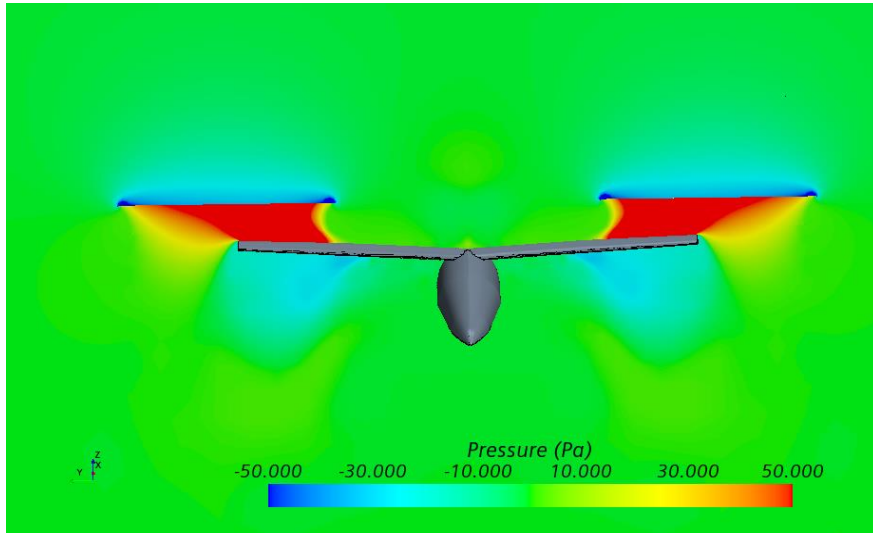
Contributions alone and with aircraft interference

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CFD Studies

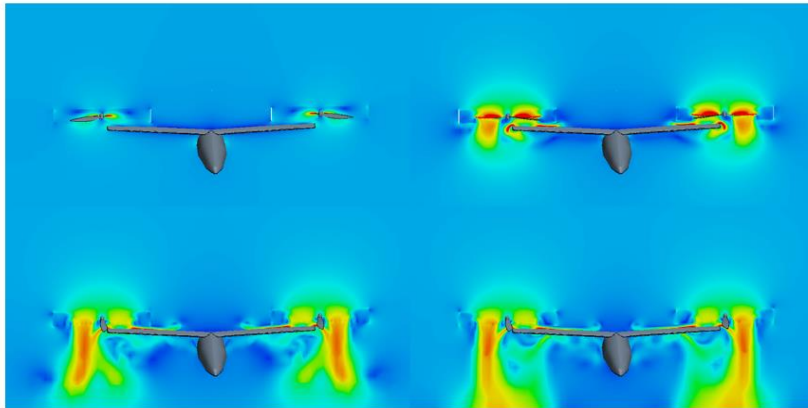
Complete Aircraft CFD – Prop interaction – VTOL – Pressure Flow rate curves



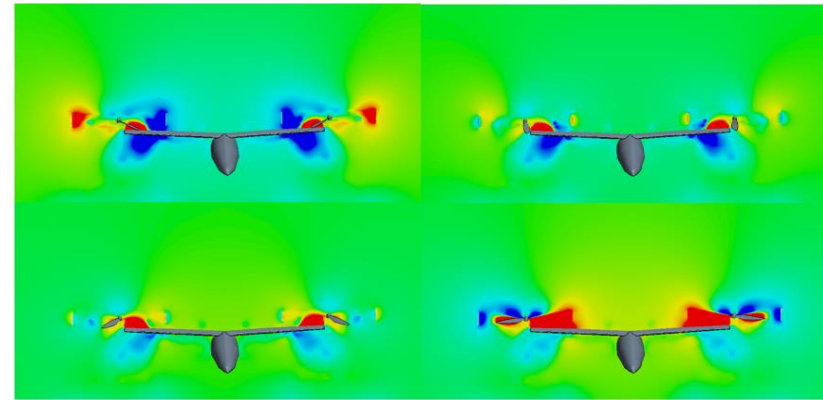
AERODYNAMIC Studies

CFD Studies

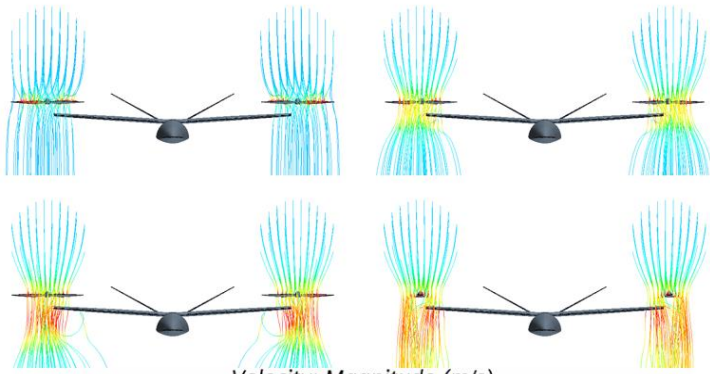
Complete Aircraft CFD – Prop interaction – VTOL – Propeller Model



Velocity: Magnitude (m/s)
0.0000 3.0000 6.0000 9.0000 12.000 15.000

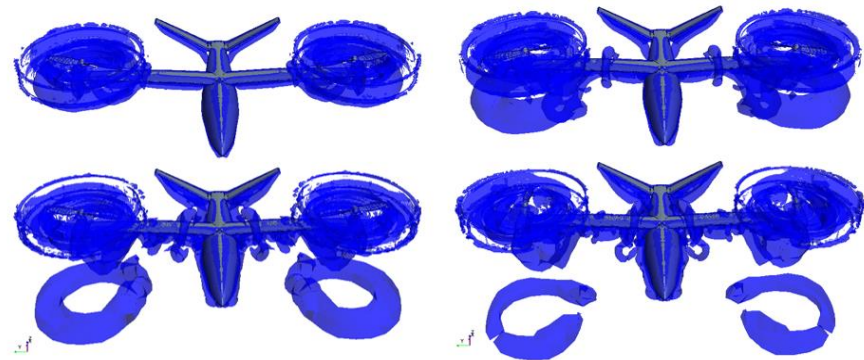


Pressure (Pa)
-50.000 -30.000 -10.000 10.000 30.000 50.000



Velocity: Magnitude (m/s)
0.0000 3.0000 6.0000 9.0000 12.000 15.000

Stream lines

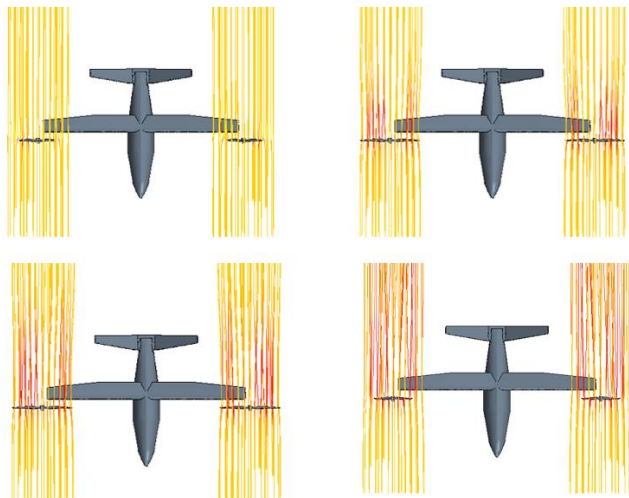
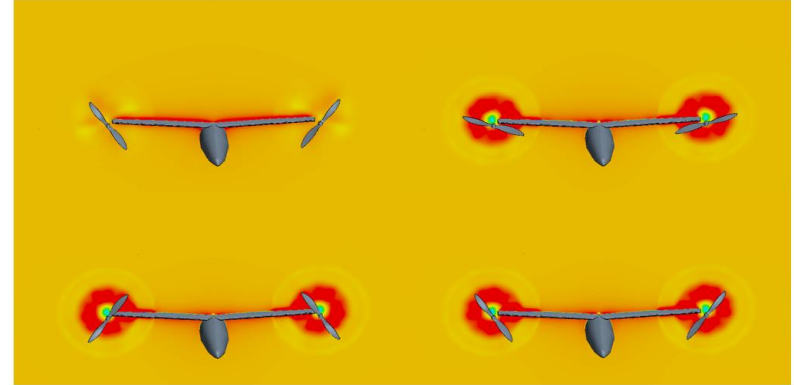
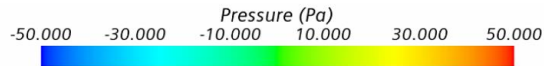
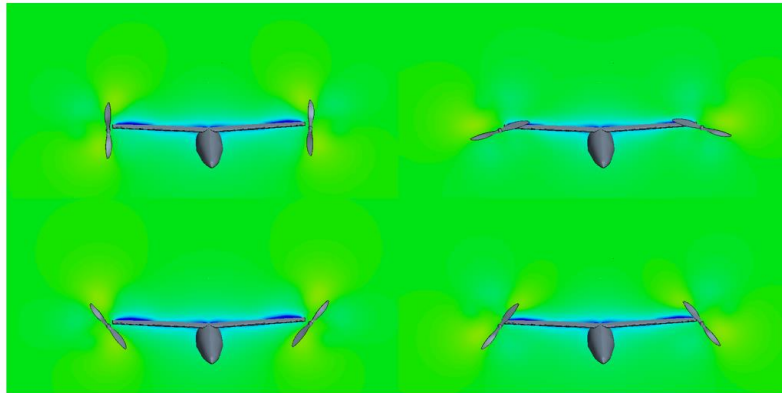


Q-factor

AERODYNAMIC Studies

CFD Studies

Complete Aircraft CFD – Prop interaction – Cruise – Propeller Model

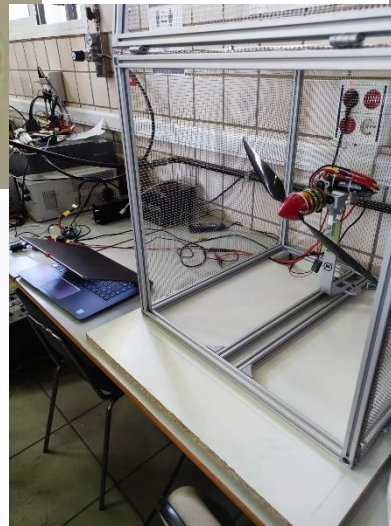


Stream lines

PROPULSIVE Studies

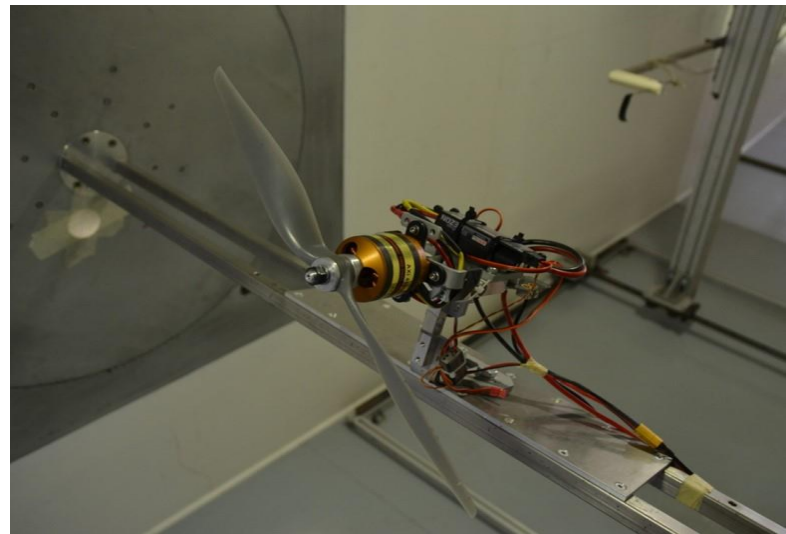
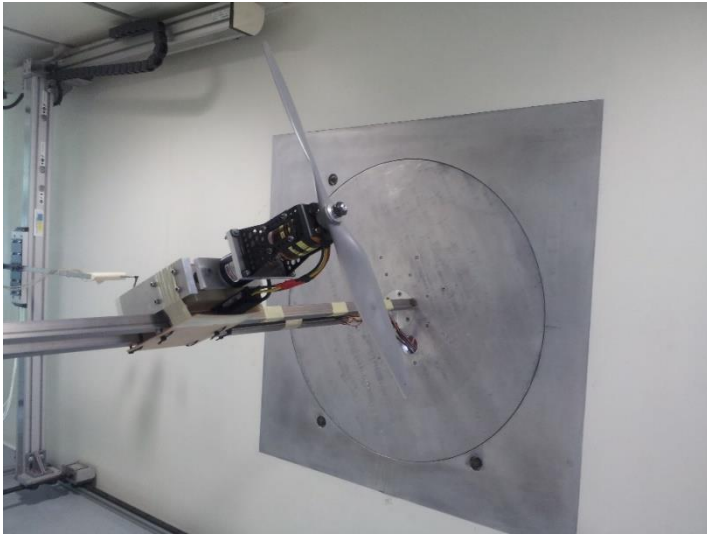
Wind Tunnel Experiments

- Objectives:
 - Propulsive Characterization over the entire flight envelope
 - Tilt-Rotor Propulsion sensitivity studies: fixed and variable pitch
 - Design and construction of a test-bench for prop-testing in wind tunnel
 - Several speeds (0-22 m/s)
 - Several blade pitch angles: 0,4,8,12, degrees:
 - Several tilt angles: 0,5,10,15,20, 30, 45, 60, 75, 90 degrees:



Commercial available test bench (RC Bench Mark Dynamometer Series 1580)

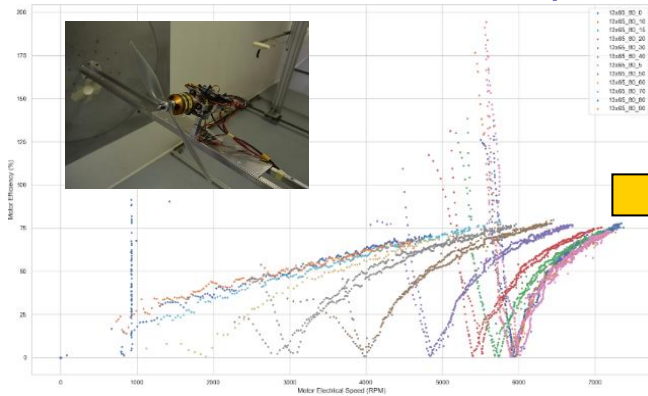
PROPULSIVE Studies



Wind Tunnel Experiments

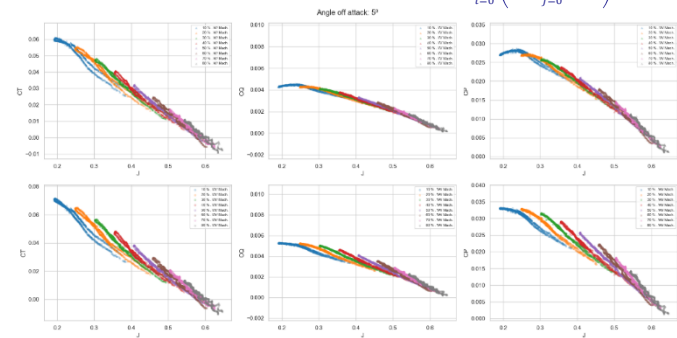
PROPULSIVE Studies

Wind Tunnel Experiments

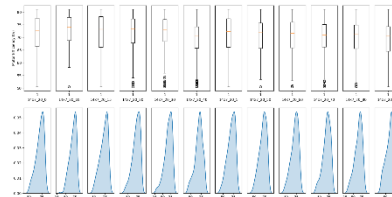


Regression Algorithms

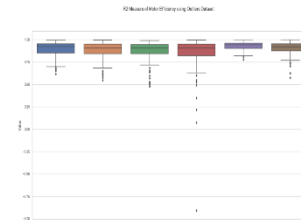
$$\sum_{i=0}^N \left(y_i - \sum_{j=0}^M x_{ij} W_j \right)^2$$



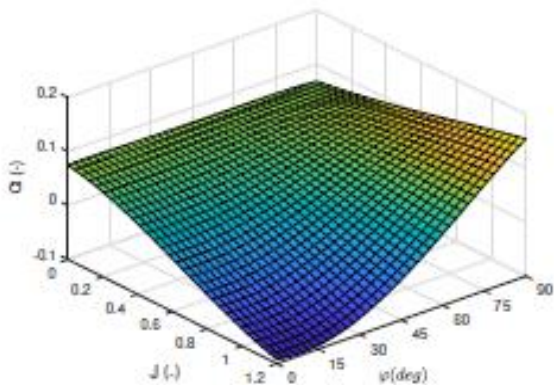
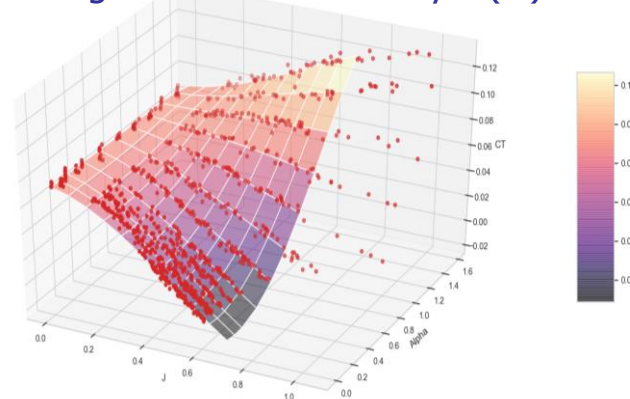
Detection of Outliers



Metrics



Regresión Models $\rightarrow \alpha$ y J (M)



$$C_l(J, \varphi) = f(J, \varphi) = \sum_{i=0}^4 \sum_{j=0}^4 a_{ij} J^i \varphi^j$$

$$C_q(J, \varphi) = g(J, \varphi) = \sum_{i=0}^4 \sum_{j=0}^4 b_{ij} J^i \varphi^j$$

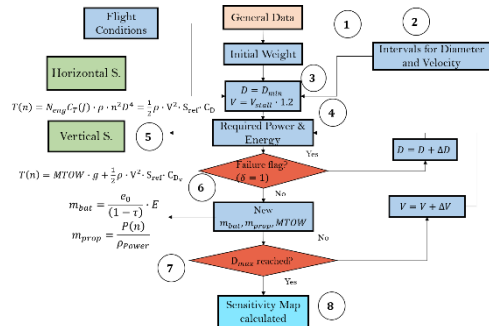
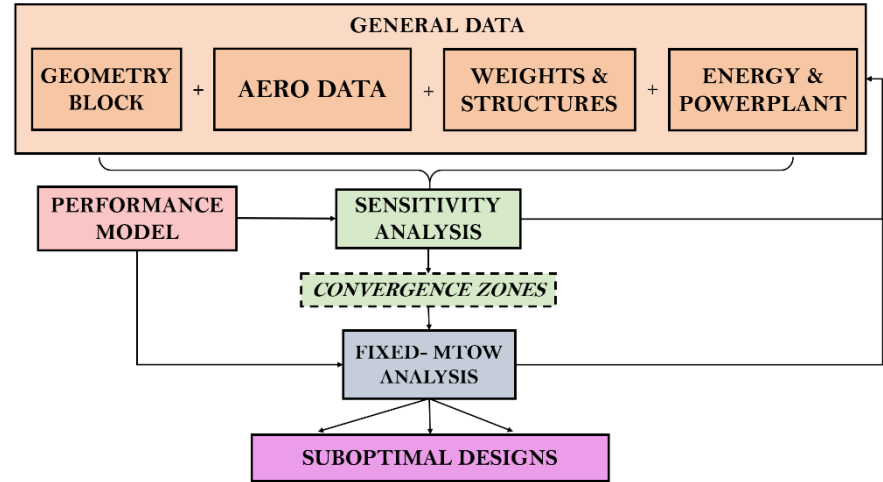
$$T = \rho_{\infty} n^2 D^4 C_l(J, \varphi); \quad Q = \rho_{\infty} n^2 D^5 C_q(J, \varphi)$$

Propulsion Optimization Tool

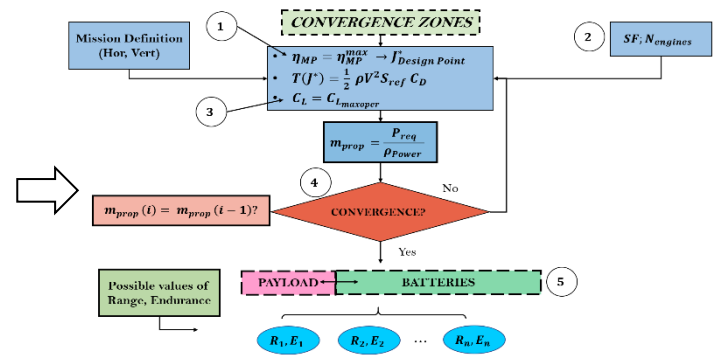
-Four Data structures model the Aircraft to be studied.

-The **Flight Mechanics** equations get particularized in the *Performance Model*

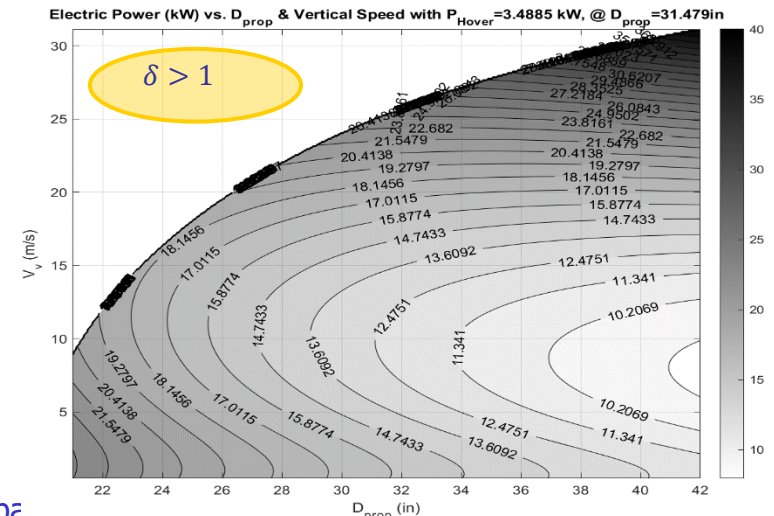
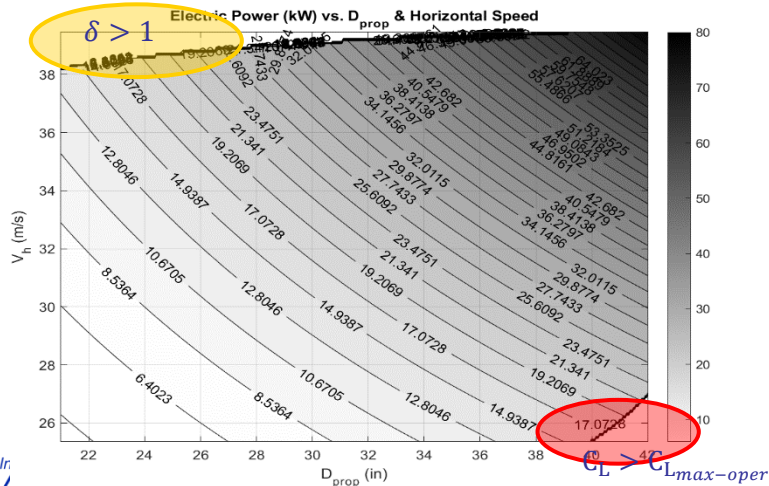
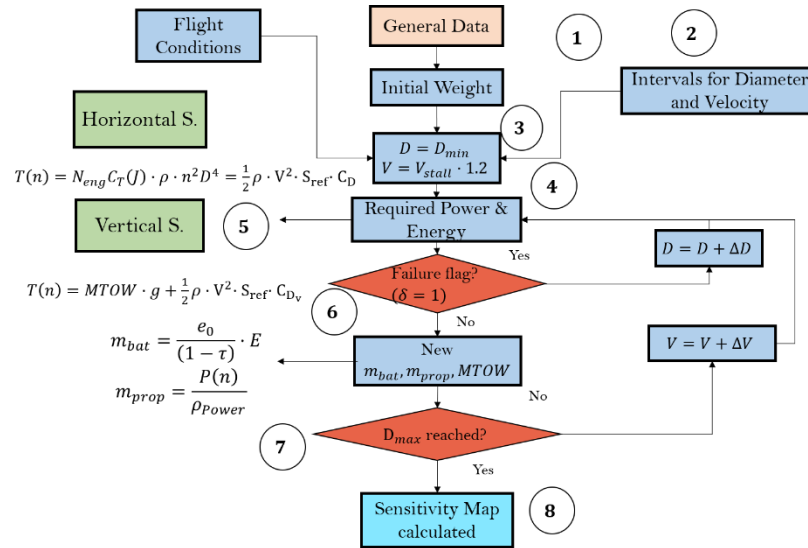
-These are the **ingredients** included in **both studies** (Sensitivity & Fixed-MTOW Analyses).



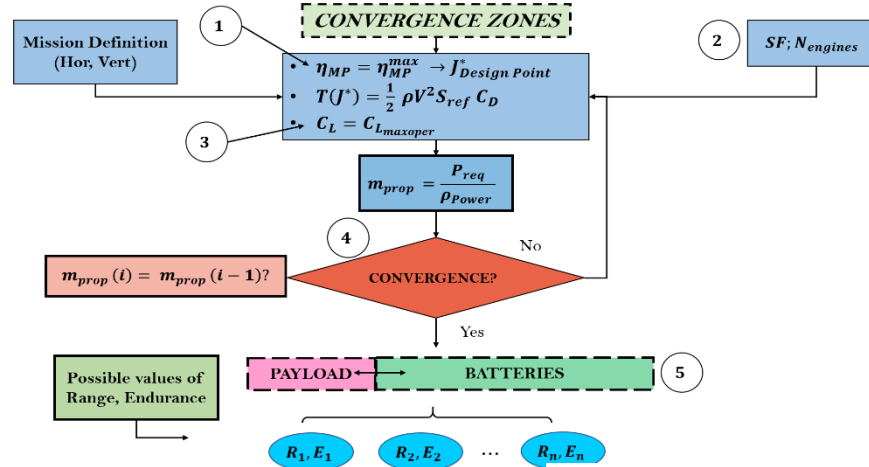
CONVERGENCE ZONES
Regions where Horizontal and Vertical regimes are feasible



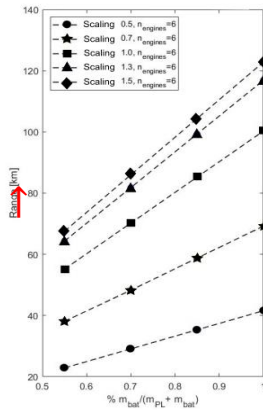
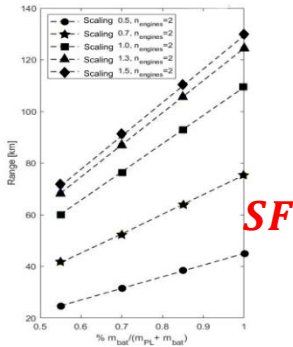
Sensitivity Analysis Algorithm



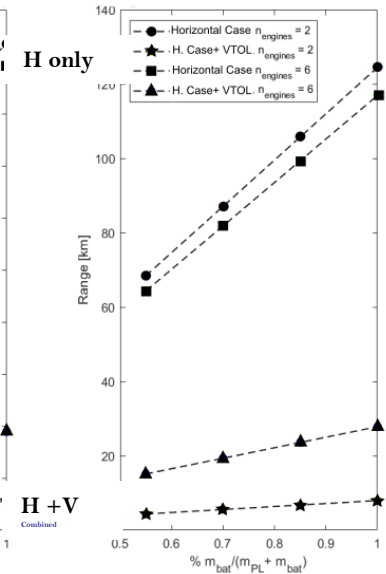
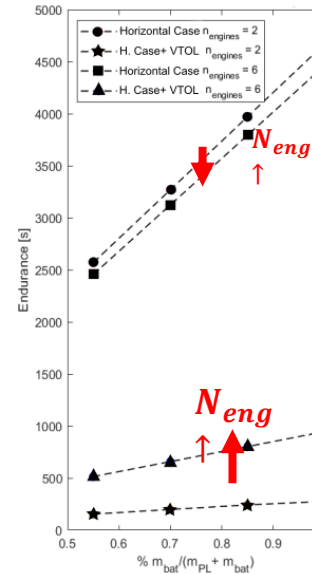
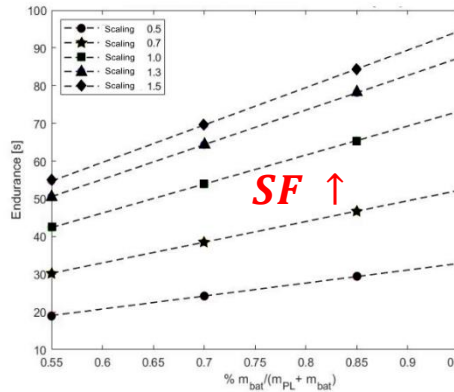
Fixed-MTOW Analyses



Range (Horizontal Flight)



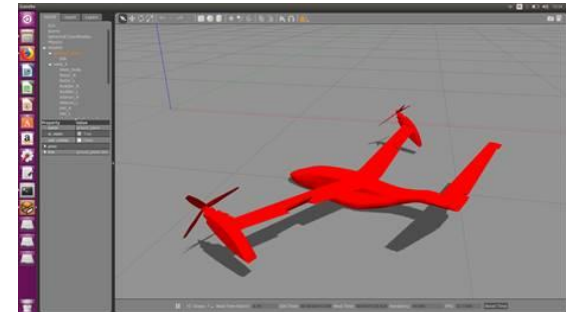
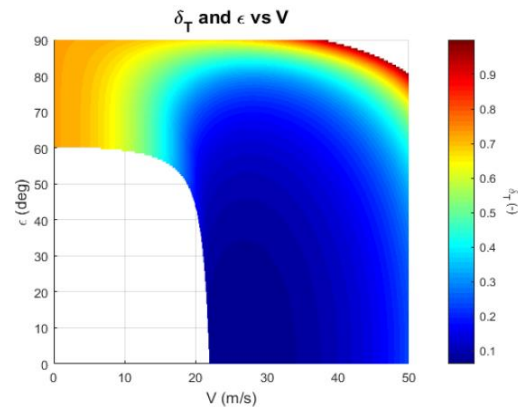
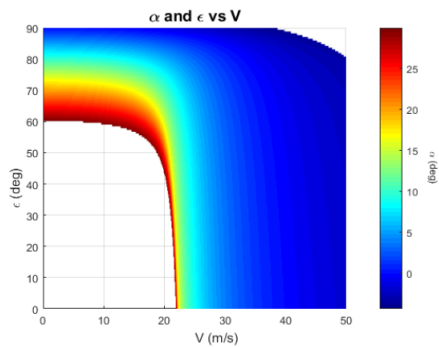
Endurance (VTOL)



Flying Qualities Studies

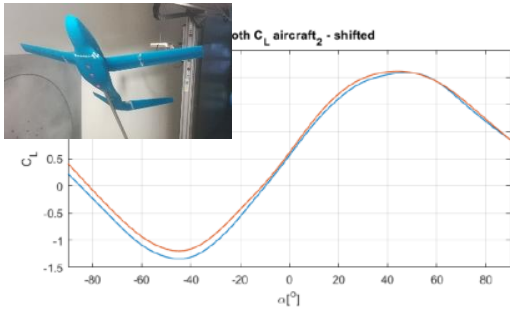
Objectives:

- Parametric analysis on the different considered design options
- Study of aircraft flight dynamics with special emphasis on the complexity of transition maneuvers.
 - Develop advanced and complete 6DOF Model
 - Develop Reduced Order Models
 - Conducts Static and Dynamic Stability Studies along with Performance analysis of the aircraft different flight segments
 - Trim Problem: longitudinal and Lateral-dynamics
 - Dynamic Response Analysis
 - Sensitivity Study under geometry modifications
 - Modification of Design to achieve desired Flying Qualities



Flying Qualities Studies

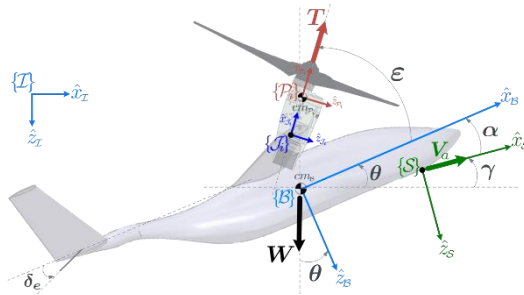
- Example: Longitudinal (and Lateral) Trim Problem:
 - Using non-linear experimental (wind tunnel) models → Dedicated resolution software



$$C_L = \frac{L}{\frac{1}{2}\rho_\infty V^2 S} = f(\alpha) = \sum_{i=0}^n a_i \alpha^i$$

$$C_D = \frac{D}{\frac{1}{2}\rho_\infty V^2 S} = g(\alpha) = \sum_{i=0}^n b_i \alpha^i$$

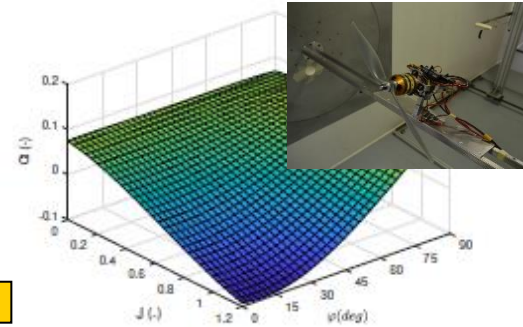
$$C_M = \frac{M}{\frac{1}{2}\rho_\infty V^2 S c} = h(\alpha) = \sum_{i=0}^n c_i \alpha^i$$



$$0 = T \cos(\alpha + \epsilon) - D - mg \sin \gamma$$

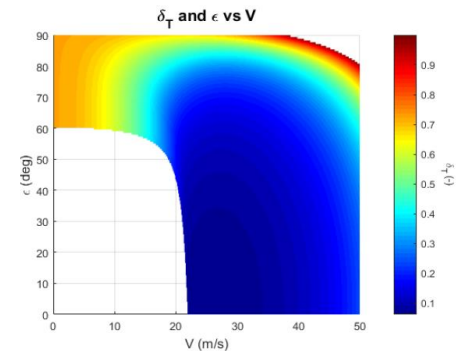
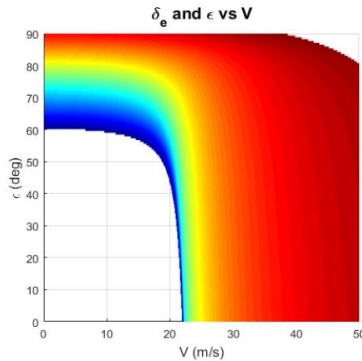
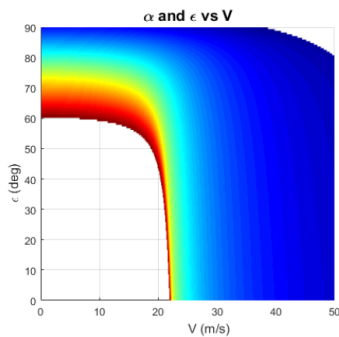
$$0 = T \sin(\alpha + \epsilon) + L - g \cos \gamma$$

$$0 = M$$



$$C_t(J, \varphi) = f(J, \varphi) = \sum_{i=0}^4 \sum_{j=0}^4 a_{ij} J^i \varphi^j$$

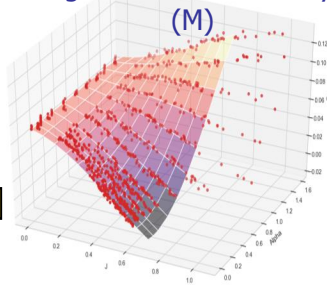
$$C_q(J, \varphi) = g(J, \varphi) = \sum_{i=0}^4 \sum_{j=0}^4 b_{ij} J^i \varphi^j$$



RESUME - I

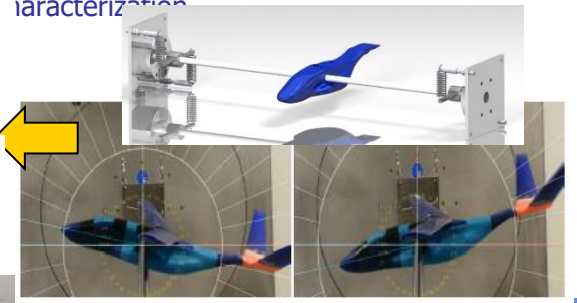
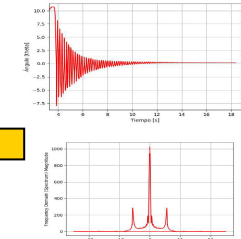
Wind Tunnel Experiments: US

Regresión Models → α y J (M)

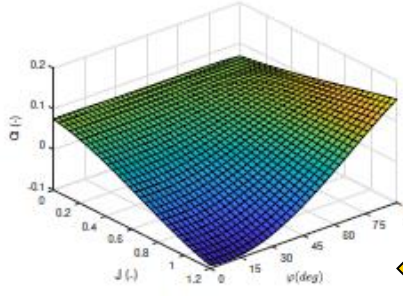
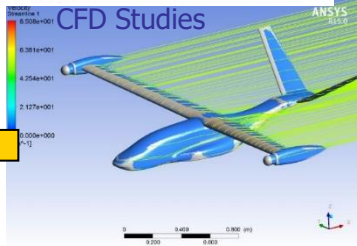


Wind Tunnel Experiments: Propulsion

Wind Tunnel Experiments: Dynamic characterization



Wind Tunnel Experiments: Aerodynamic



Propulsive Mathematical Models

$$C_i(J, \varphi) = f(J, \varphi) = \sum_{i=0}^4 \sum_{j=0}^4 a_{ij} J^i \varphi^j$$

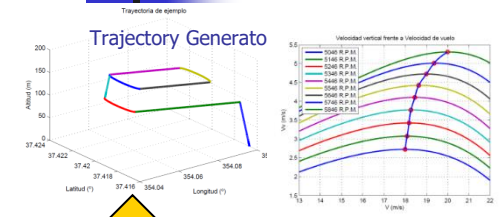
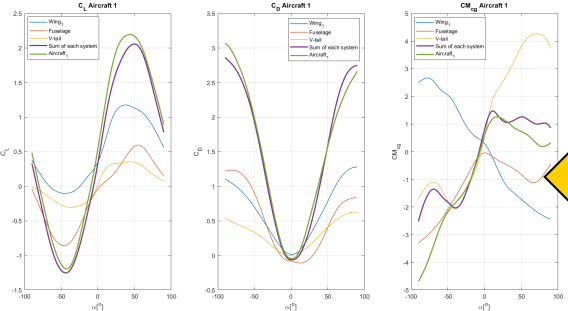
$$USC_q(J, \varphi) = g(J, \varphi) = \sum_{i=0}^4 \sum_{j=0}^4 b_{ij} J^i \varphi^j$$

Aerodynamic Mathematical Models

$$C_L = \frac{L}{\frac{1}{2} \rho_{\infty} V^2 S} = f(\alpha) = \sum_{i=0}^n a_i \alpha^i$$

$$C_D = \frac{D}{\frac{1}{2} \rho_{\infty} V^2 S} = g(\alpha) = \sum_{i=0}^n b_i \alpha^i$$

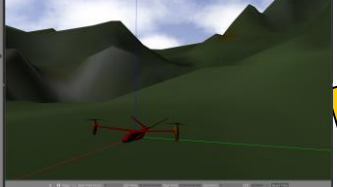
$$C_M = \frac{M}{\frac{1}{2} \rho_{\infty} V^2 S c} = h(\alpha) = \sum_{i=0}^n c_i \alpha^i$$



Climb speed vs hor. vel. and RPM



6DOF Model & GAZEBO Simulator @ UFGM & USCq



Control Strategies Evaluation

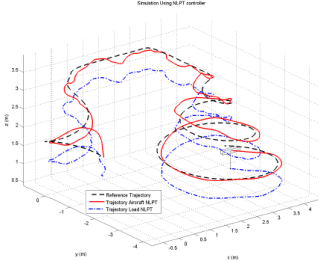


Figure 5.2: Path tracking of the aircraft for the LKFU simulation.

Structures Studies

Objetives:

- Advanced structural study with computational tools (FEM) of the aircraft
- Defining the structure of both the fuselage and the aerodynamic surfaces capable of supporting both the ground and in-flight loads of the two prototypes along the entire envelope of the VTOL-CP.
- Candidate for structure in CAD and manufacturing processes.
- Develop CAD-CAM process with a Multilevel BOM: Guarantee Repeatability
 - Cutting Technical Instructions: Jigs, structures
 - Assembly Technical Instructions: jigs instructions
 - Traceability: all parts allocated with code number in BOM

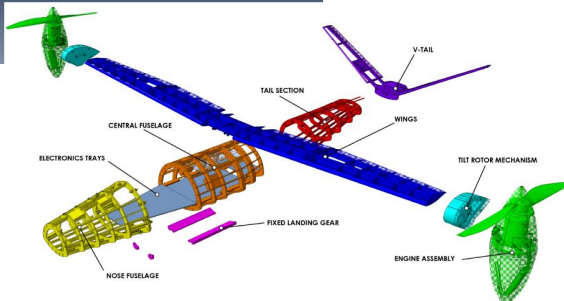
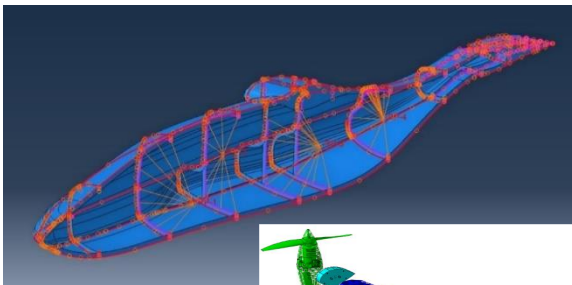
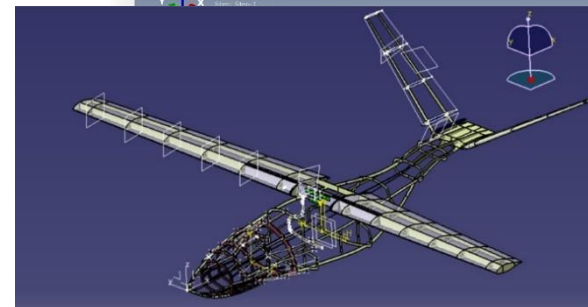
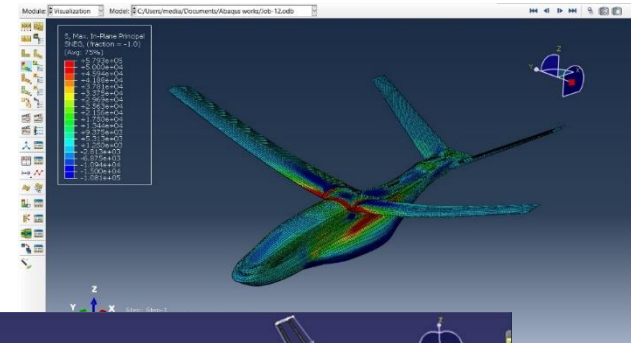


Figura 9.18. Componentes de la estructura del avión.



Structural Analysis

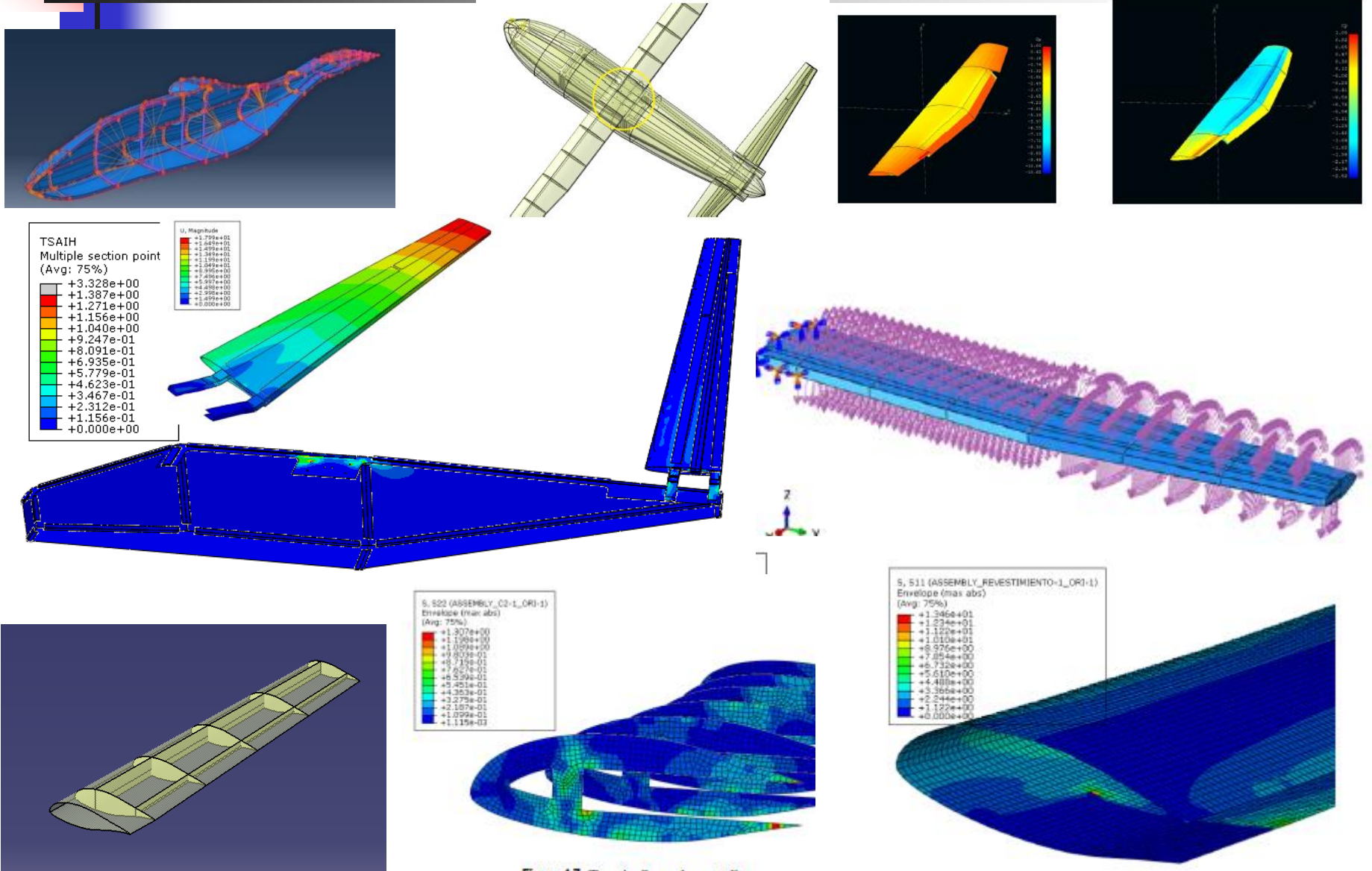
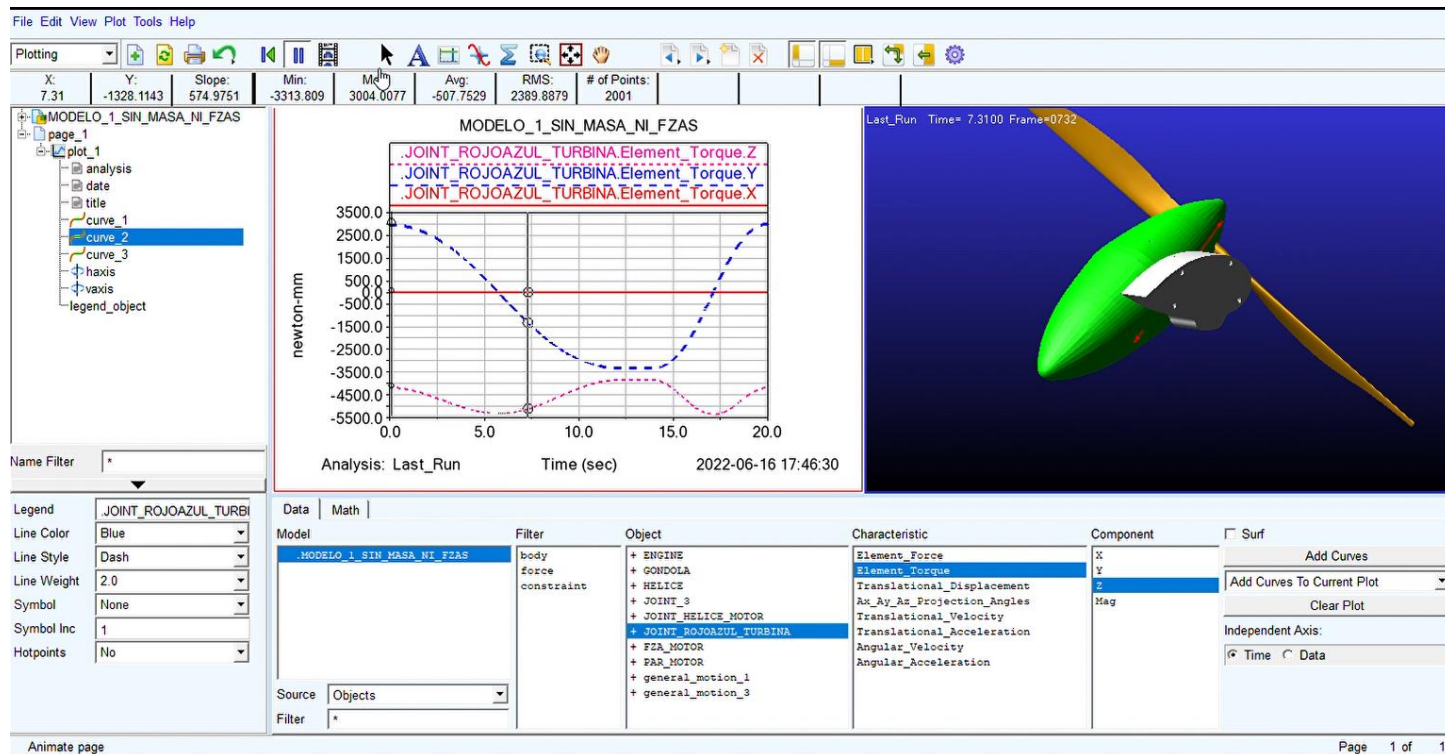
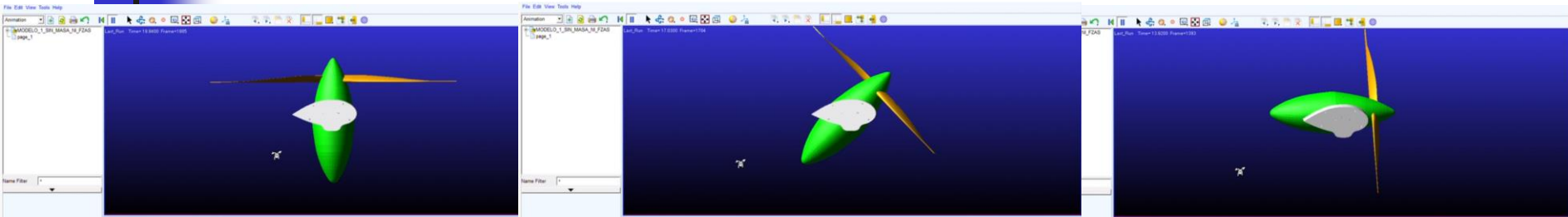


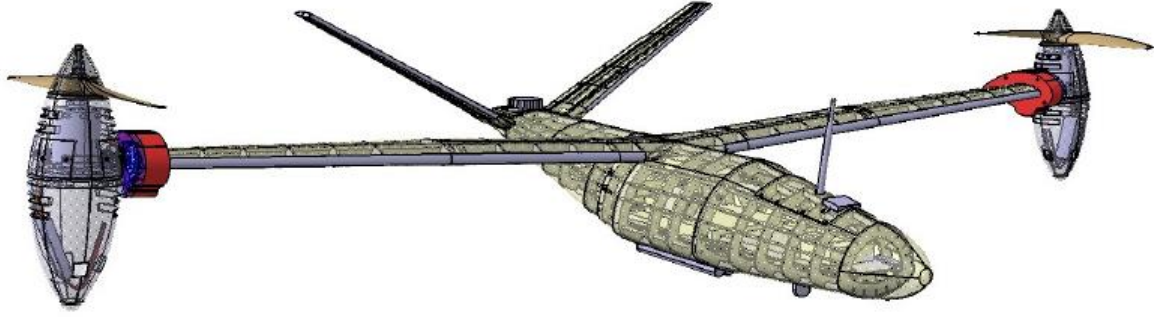
Figure 17. Tensión S₁₁ en la aleta

Mechanica Analysis



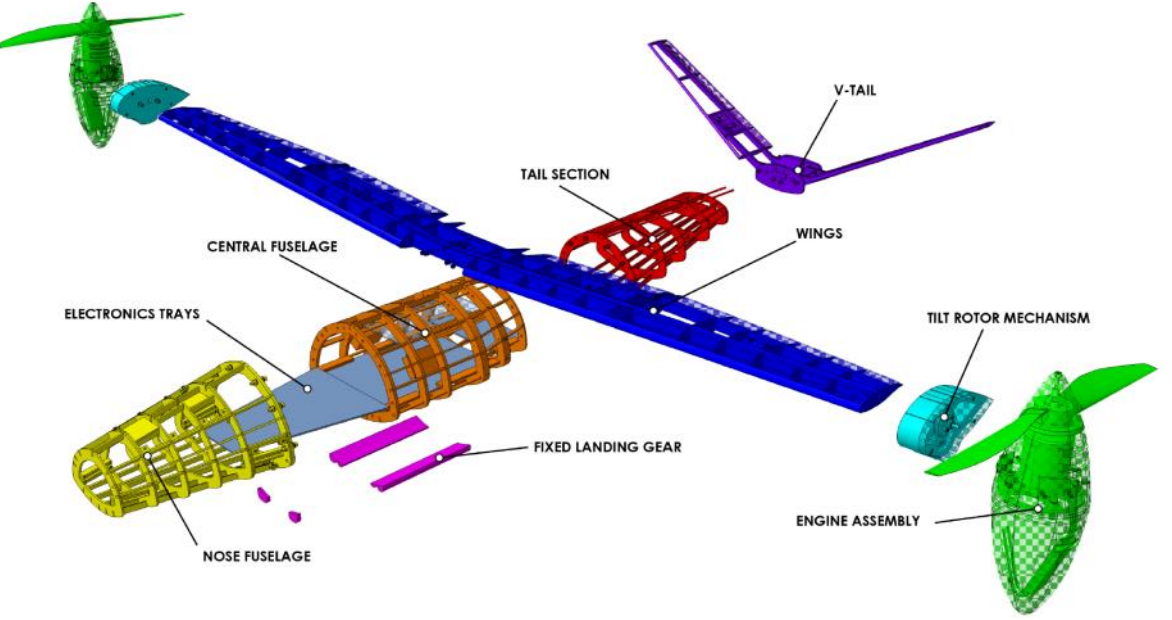
CAD-CAM Process with Multilevel BOM

Cutting Technical Instructions



BOM

QTY	Part	QTY	Part	QTY	Part	QTY	Part	QTY	Part	QTY	Part	QTY	Part
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2	...	2	...	2	...	2	...	2	...	2	...	2	...
3	...	3	...	3	...	3	...	3	...	3	...	3	...
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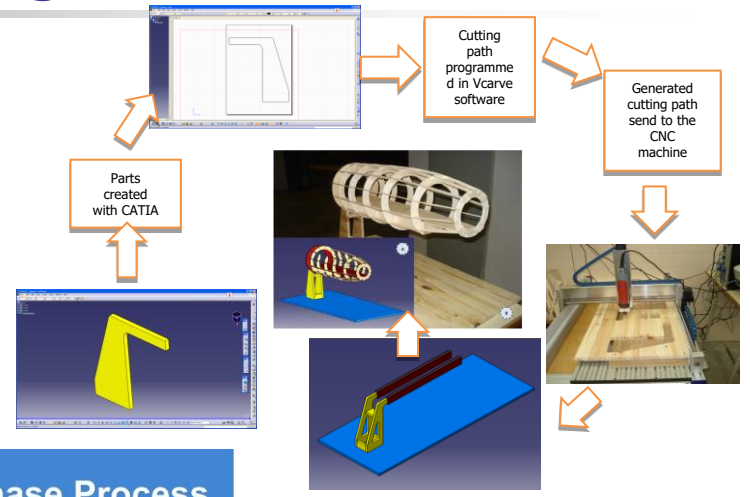


Assembly Technical Instructions

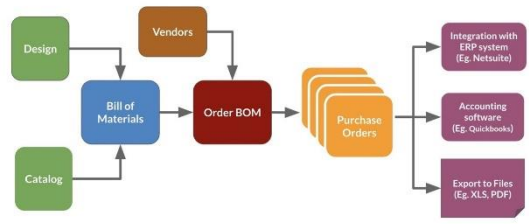
Figure 218 Structural Model exploded view

Production & Systems Integration

Fecha	Actividad	Días
19 días	Corte de componentes con máquina CNC	
4 días	Combinación de vitales	
2 días	Construcción Extremo de Ala Izquierda	
1,5 días	Construcción de Ala de Yugo Ala Izquierda (Alineando con Extremo de Ala Izquierda)	
1,5 días	Construcción Extremo de Ala Derecha	
1,5 días	Construcción de Ala de Yugo Ala Derecha (Alineando con Extremo de Ala Derecha)	
1,5 días	Construcción Estabilizador horizontal	
1,5 días	Construcción de Traves de profundidad (Alineando con Estabilizador H)	
1 día	Construcción de Estabilizadores Verticales	
0,5 días	Combinación de Traves de la sección (Alineando con Estabilizador V)	
4 días	Construcción de Morro	
1 día	Construcción Ala Central	
1 día	Unión Ala Central - Fuselaje (Fuselaje atornillado)	
1 día	Revisión parametrización Fuselaje (excepto zona de tren y posterior superior)	
2 días	Revisión parametrización Morro (Excepto zona de tren)	
1 día	Revisión tabulón de Extremos de Ala (Izquierda y Derecha) y Estabilizadores (H y V)	
0,5 días	Revisión lista de compra de superficies de control	
0,5 días	Preparación y colocación vigas tal boom en Ala Central	
7 días	Preparación y colocación vigas tal boom en Cabe	
1 día	Colocación de superficies de control	
1 día	Colocar tren principal en Fuselaje	
1 día	Colocar tren auxiliar	
7 días	Integrar sistema de cruceros	
1 día	Completar todos los recubrimientos de los detalles móviles y crear componentes de acceso a servos	
1 día	Integrar Tail boom	
19 días	Pruebas Funcionales	
0,5 días	Comenzado del sistema eléctrico	
2 días	Integrar Placa de potencia	
1 día	Integración de sistema de combustible	
5 días	Acabado interior y cierre - Limpio y corrección de defectos	
19 días	Recubrimiento y pintura	



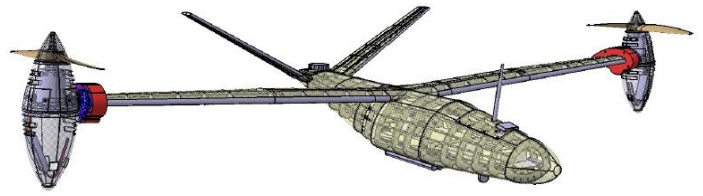
OpenBOM Design to Purchase Process



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openbom

Multi-level BOM



Cutting Technical Instructions

UFmg **Ingeniería Aeroespacial**

00 Corte wing

- Place the table 100" - 100000 mm above to the working table in the position 02
- Fixate the plate with corner and spacer to the working table
- Place the Ex3000 Laser in the CNC machine
- Start the 00000_1 3D modelled on cutting programme
- Label each part with its name according to 000
- Draw lines each part from the plate
- Remove any metal debris from the worktable table.

01 Corte wing

- Place the table 100" - 100000 mm above to the working table in the position 02
- Fixate the plate with corner and spacer to the working table 100" above to the CNC machine
- Start the 00000_1 3D modelled on cutting programme
- Label each part with its name according to 000
- Draw lines each part from the plate
- Remove any metal debris from the worktable table.

02 Comparación Óptica de Corte y Normalizado

By cutting laser cutting solution and was

- 000000 000

03 Corte wing

- 0000000
- Place the table 100" - 100000 mm above to the working table in the position 02
- Fixate the plate with corner and spacer to the working table
- Place the Ex3000 Laser in the CNC machine
- Start the 000000_1 3D modelled on cutting programme
- Label each part with its name according to 000
- Draw lines each part from the plate
- Remove any metal debris from the worktable table.

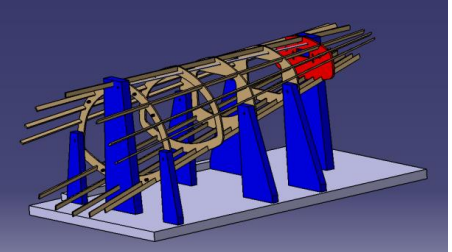
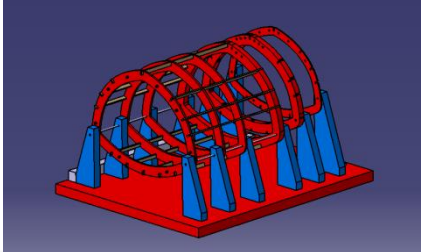
04 Corte wing

- 0000000
- Place the table 100" - 100000 mm above to the working table in the position 02
- Fixate the plate with corner and spacer to the working table
- Place the Ex3000 Laser in the CNC machine
- Start the 000000_1 3D modelled on cutting programme
- Label each part with its name according to 000
- Draw lines each part from the plate
- Remove any metal debris from the worktable table.

BOM

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99	1	000098	WING	1	000	2010	000
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101	1	000100	WING	1	000	2010	000

Assembly Technical Instructions



43. Assembly pointer

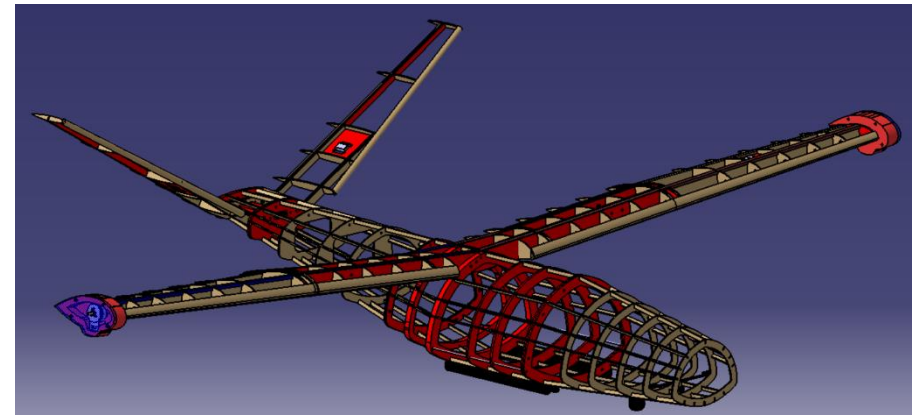
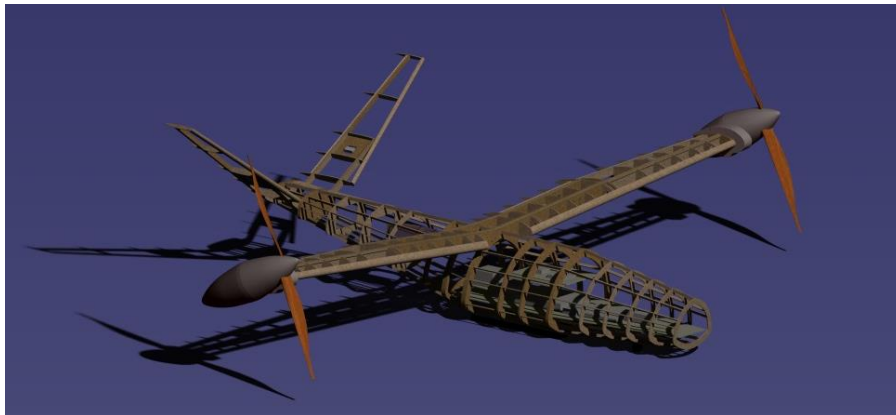
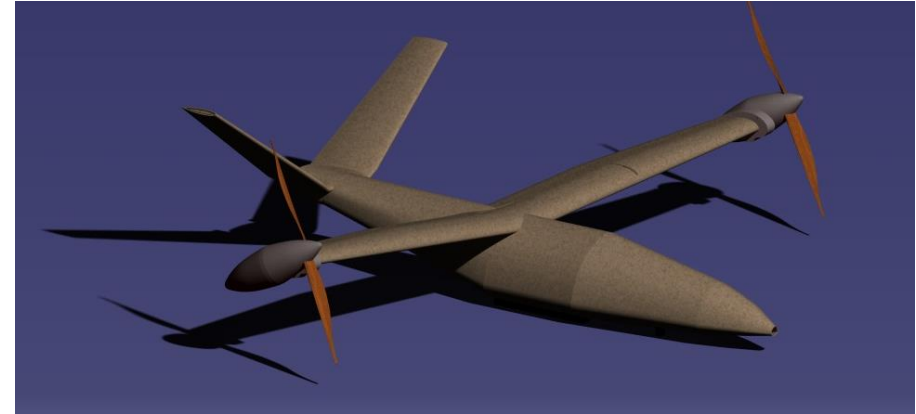
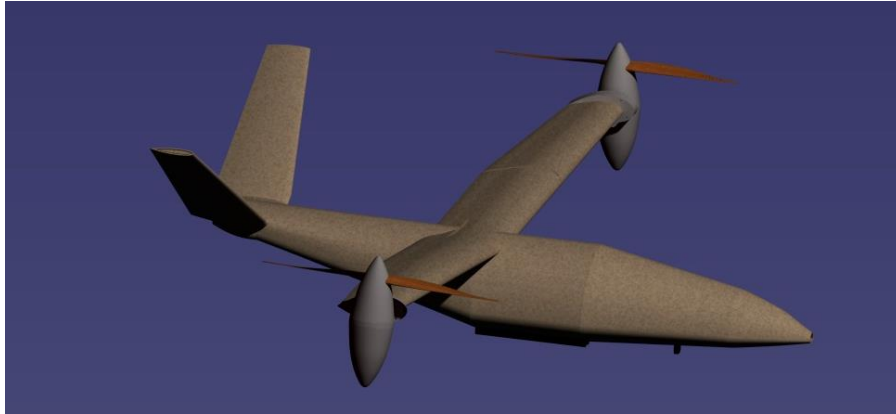
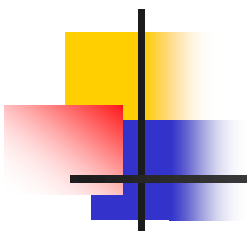
- Use the arrow keys to move the cursor to the next step in the assembly sequence.
- Click on the step number to activate the step.
- Click on the step number to deactivate the step.
- Click on the step number to delete the step.
- Click on the step number to insert a new step.

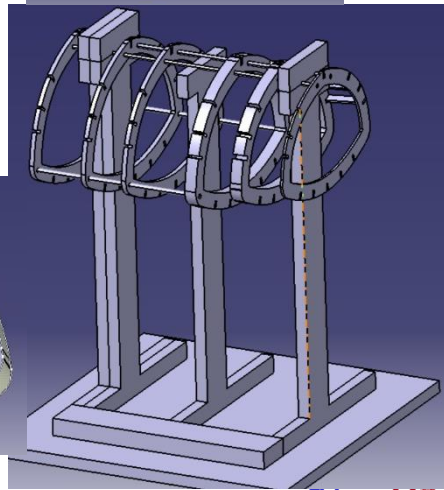
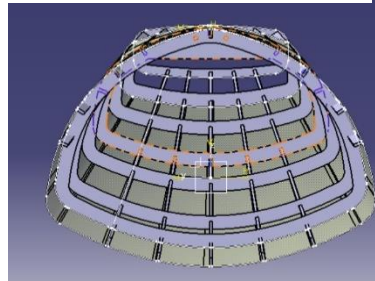
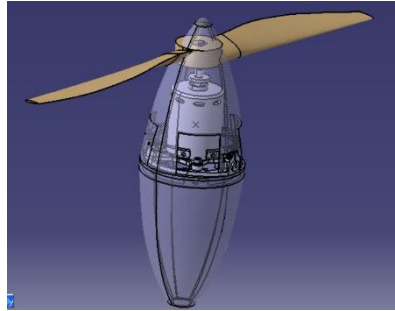
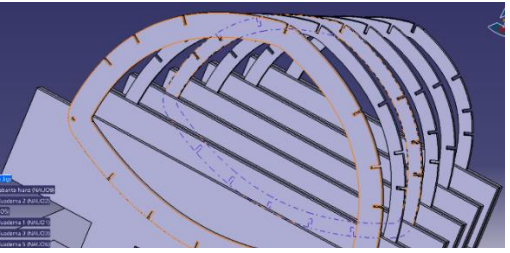
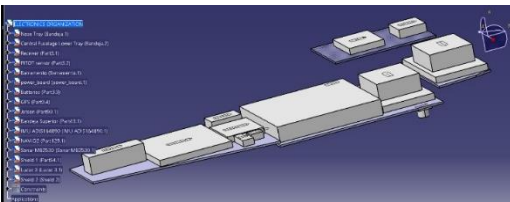
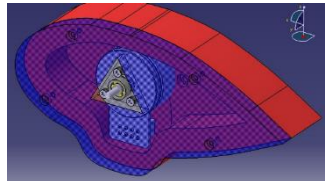
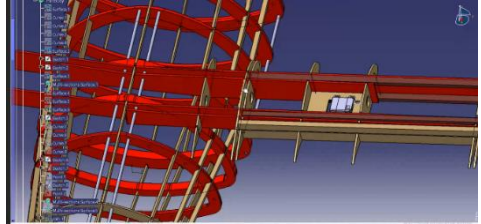
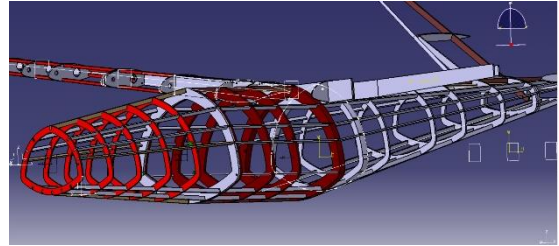
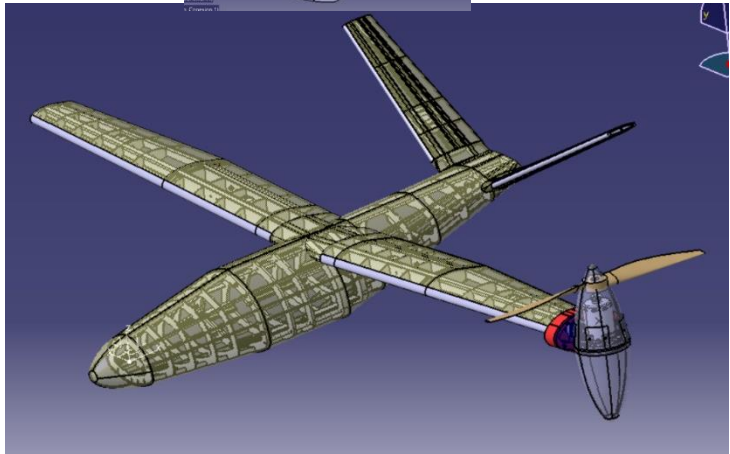
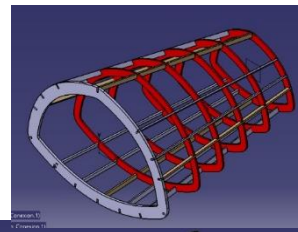
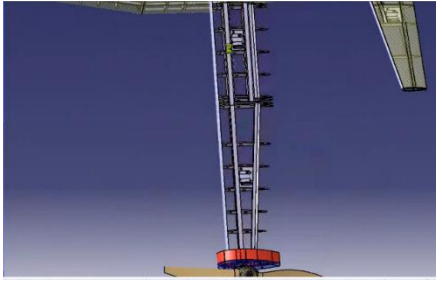
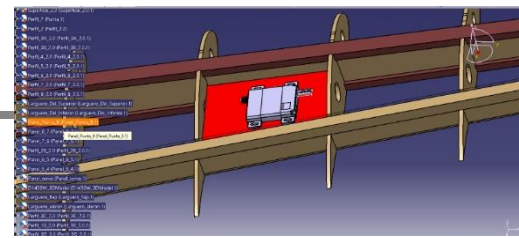
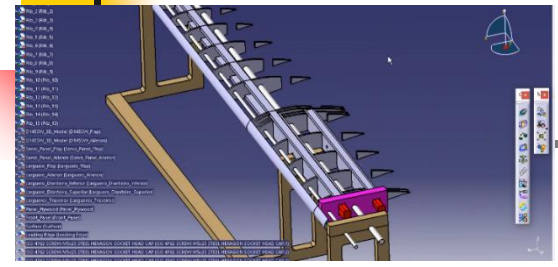
44. Mesh assembly

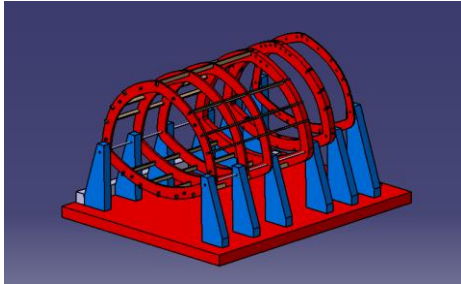
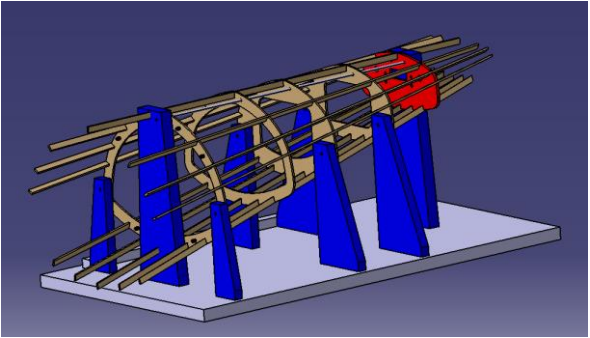
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- Click on the step number to activate the step.
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BOM

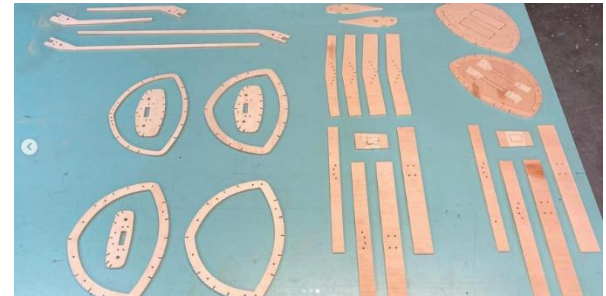
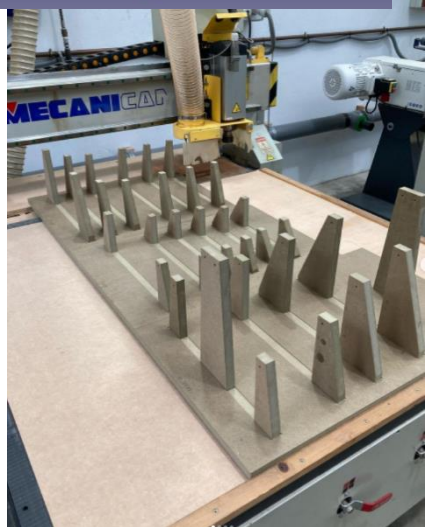
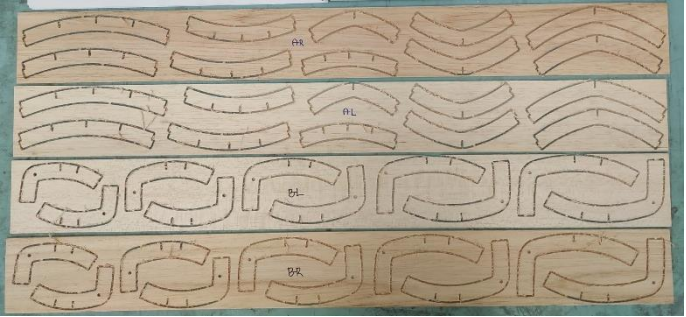
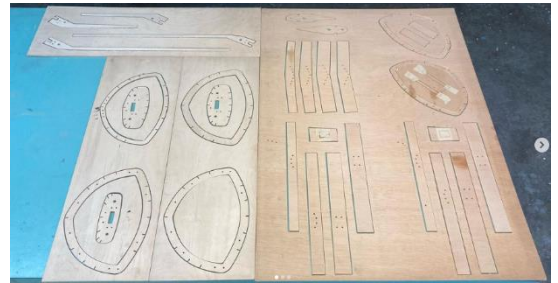
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30	...	1



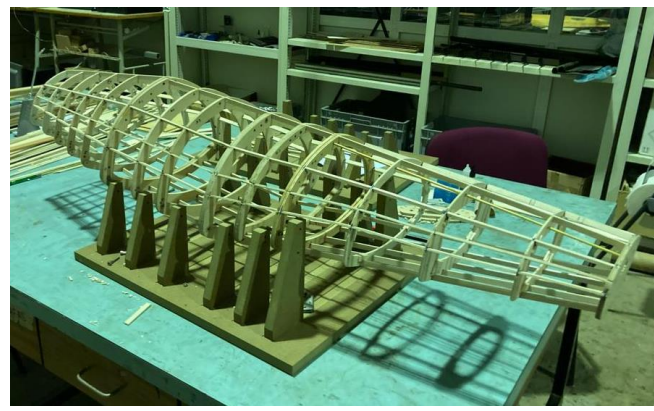




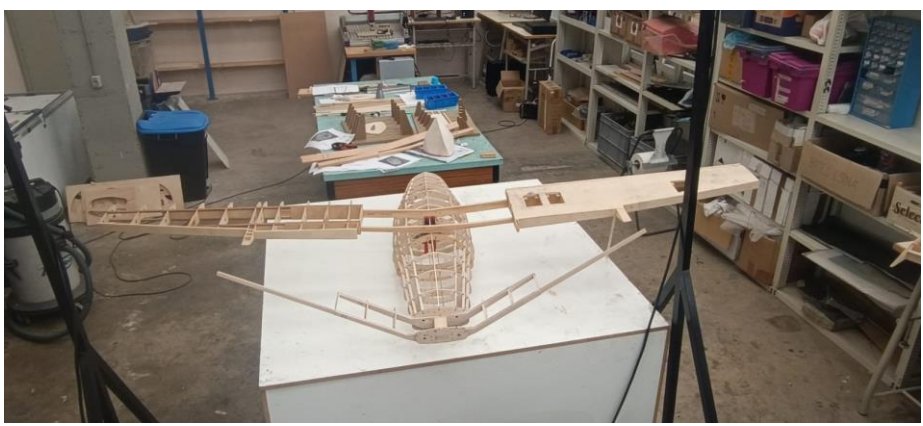
CNC Manufacturing Capabilities



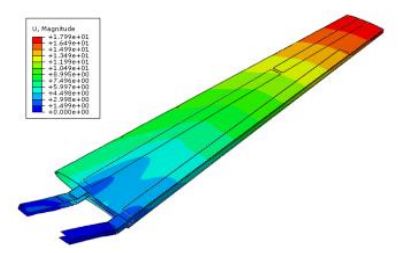
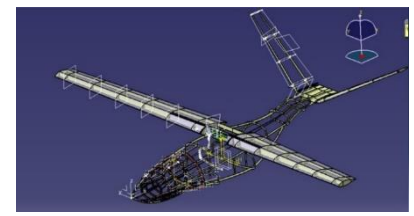
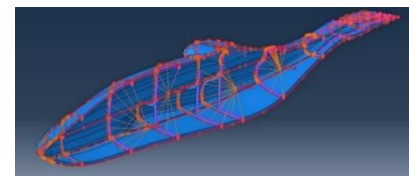
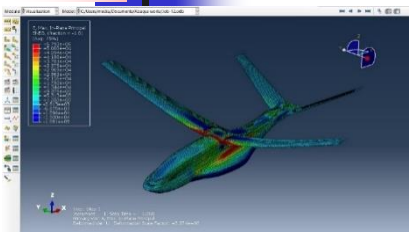
CNC Manufacturing Capabilities



CNC Manufacturing Capabilities



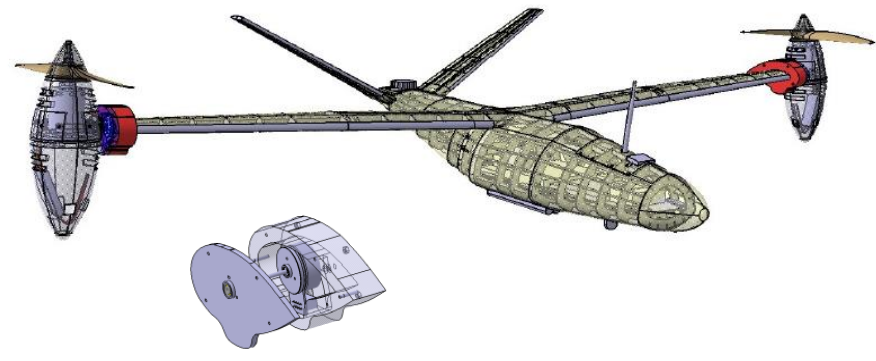
RESUME - I



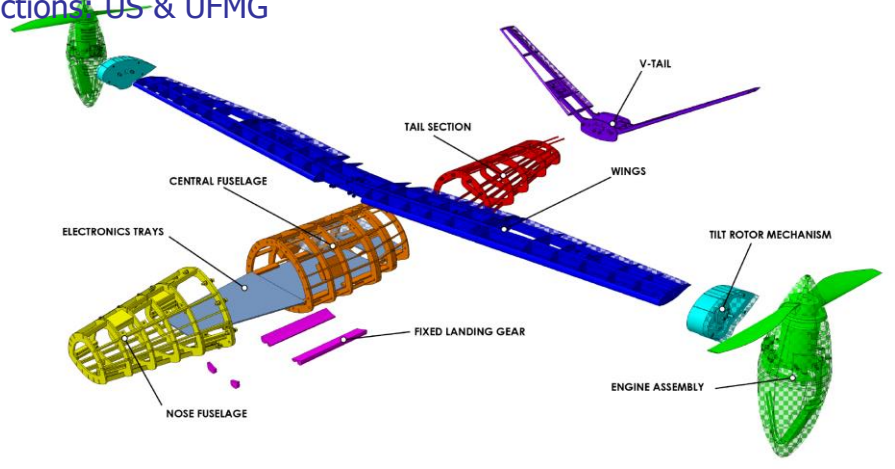
Cutting Technical Instructions

BOM

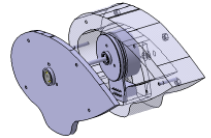
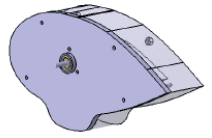
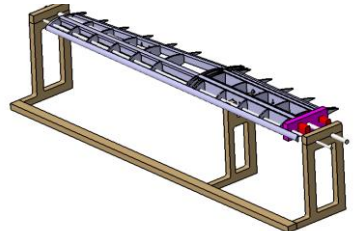
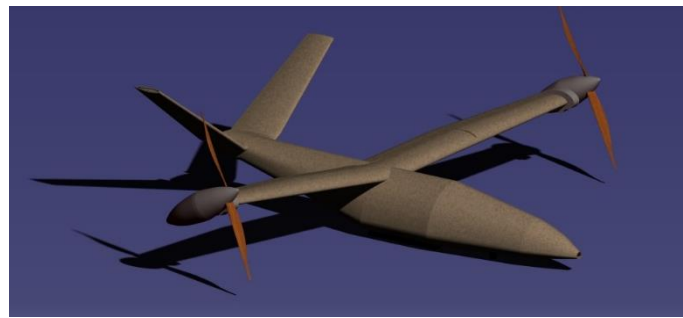
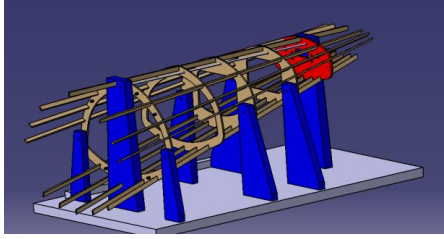
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2	WINGS	2	PC	WINGS	OK	2010-01-01	JM	JM	1
3	TAIL SECTION	1	PC	TAIL SECTION	OK	2010-01-01	JM	JM	1
4	FIXED LANDING GEAR	1	PC	FIXED LANDING GEAR	OK	2010-01-01	JM	JM	1
5	ENGINE ASSEMBLY	2	PC	ENGINE ASSEMBLY	OK	2010-01-01	JM	JM	1
6	ELECTRONICS TRAYS	1	PC	ELECTRONICS TRAYS	OK	2010-01-01	JM	JM	1
7	V-TAIL	1	PC	V-TAIL	OK	2010-01-01	JM	JM	1
8	TILT ROTOR MECHANISM	1	PC	TILT ROTOR MECHANISM	OK	2010-01-01	JM	JM	1
9	CENTRAL FUSELAGE	1	PC	CENTRAL FUSELAGE	OK	2010-01-01	JM	JM	1
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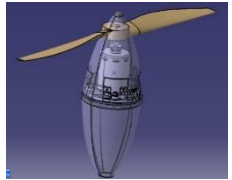
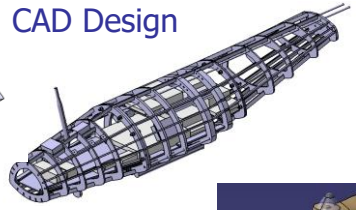
Assembly Technical Instructions US & UFG



RESUME - II

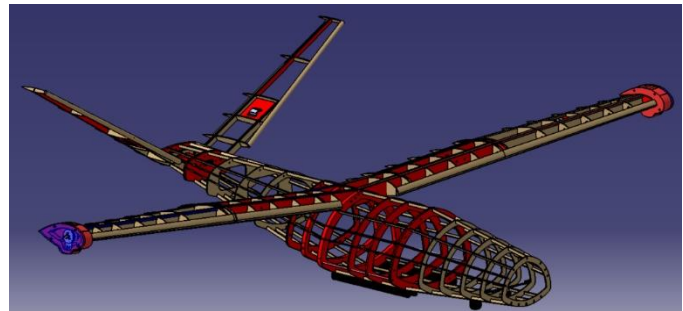
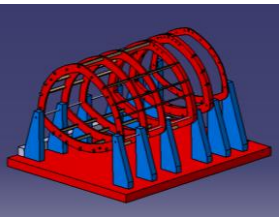
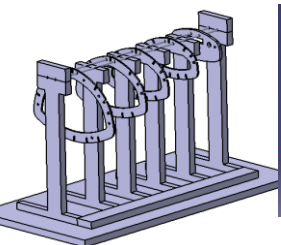
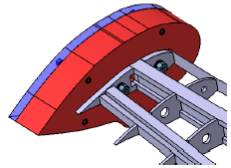
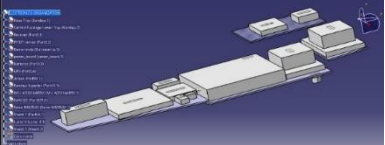


CAD Design



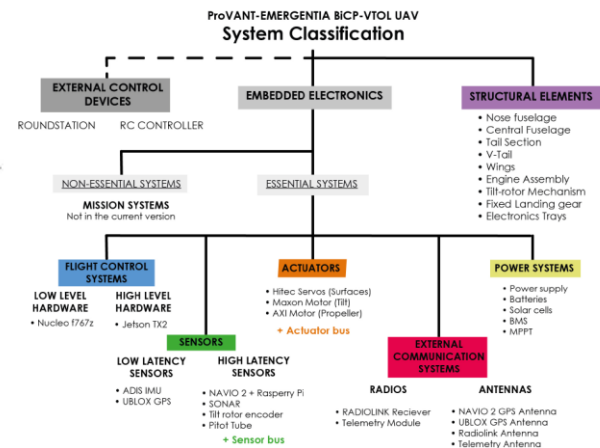
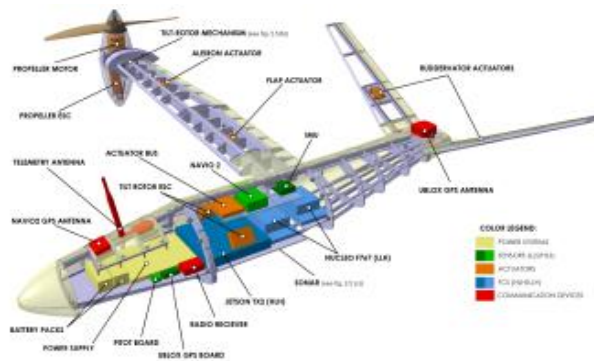
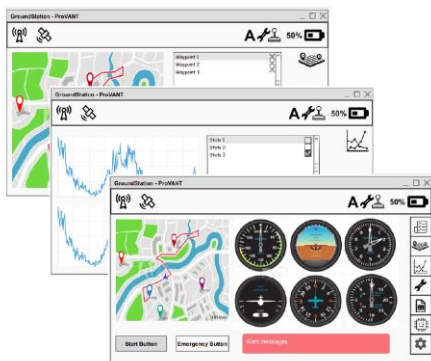
Manufacturing Process @ US & UFMG

Manufacturing Jigs US & UFM

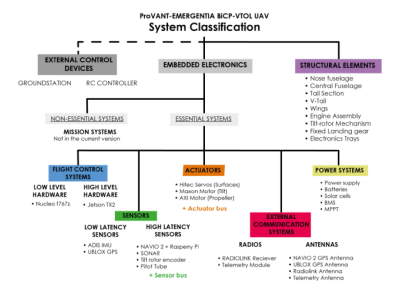


Embedded Cyber Physical Systems

- **Objetives: Development of cyberphysical systems**
 - Development of embedded computer systems, of hardware and software architectures.
 - Development of Cyber security allowing secure communications between bases, between uav systems, fault tolerant embedded systems, power electronics, esc.s, current converters.
 - Development of efficient onboard electronics for advanced avionics that allows reducing energy consumption, optimizing the ability to perform missions with high ranges and autonomies without losing payload capacity.
 - The necessary hardware and electronic systems architecture will be developed, as well as technological demonstrators that allow validating the chosen architectures.
 - Develop Systems Integration and Validation Functional Tests to guarantee quality of product: V & V



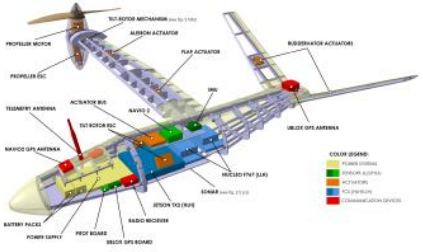
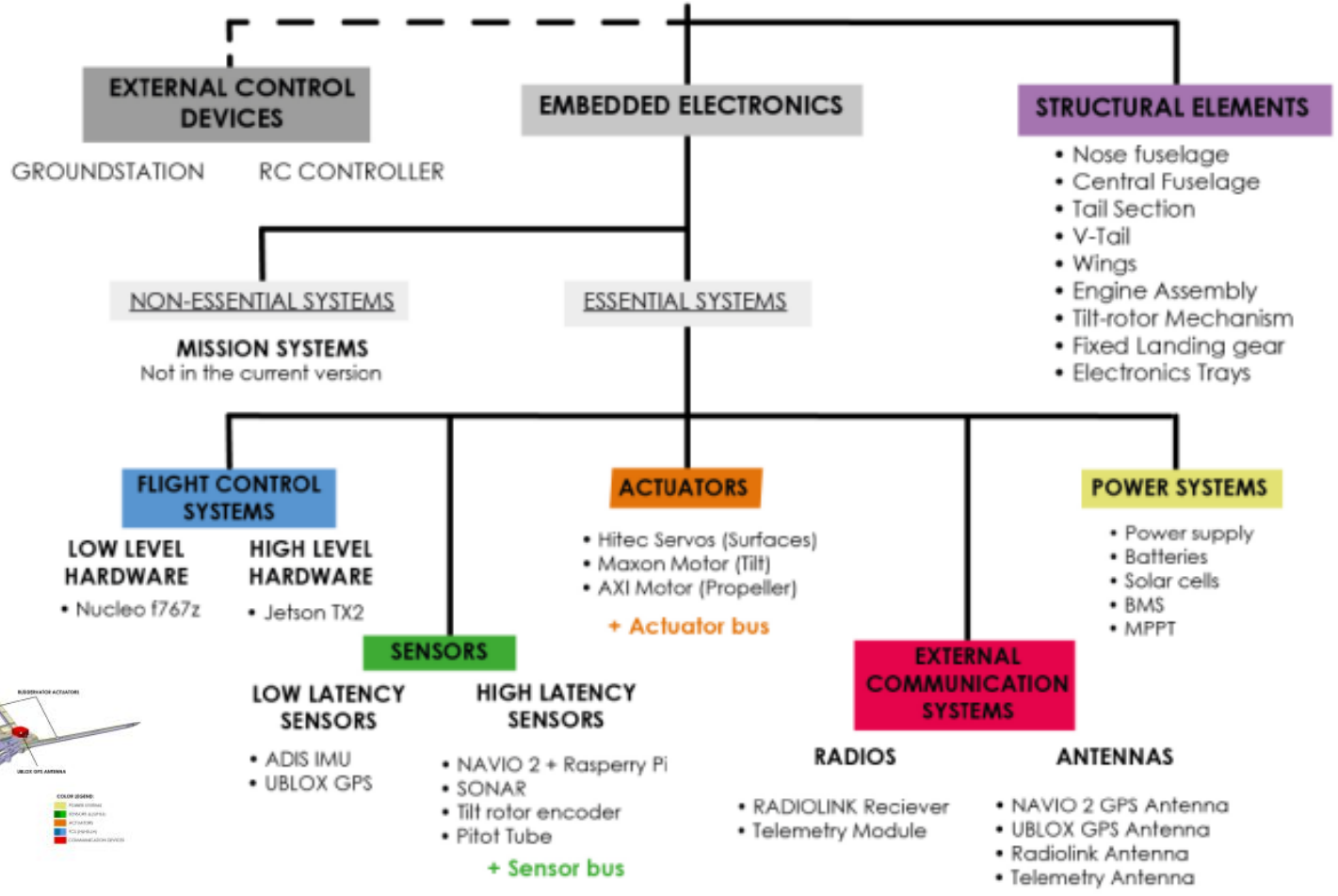
System Classification – I



System Classification - II



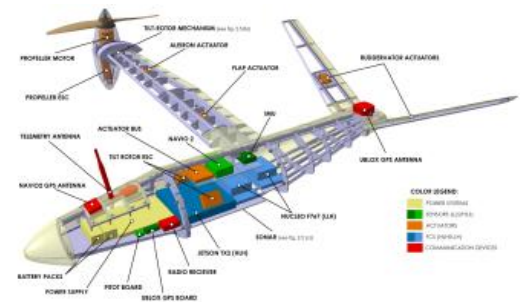
ProVANT-EMERGENTIA BICP-VTOL UAV System Classification



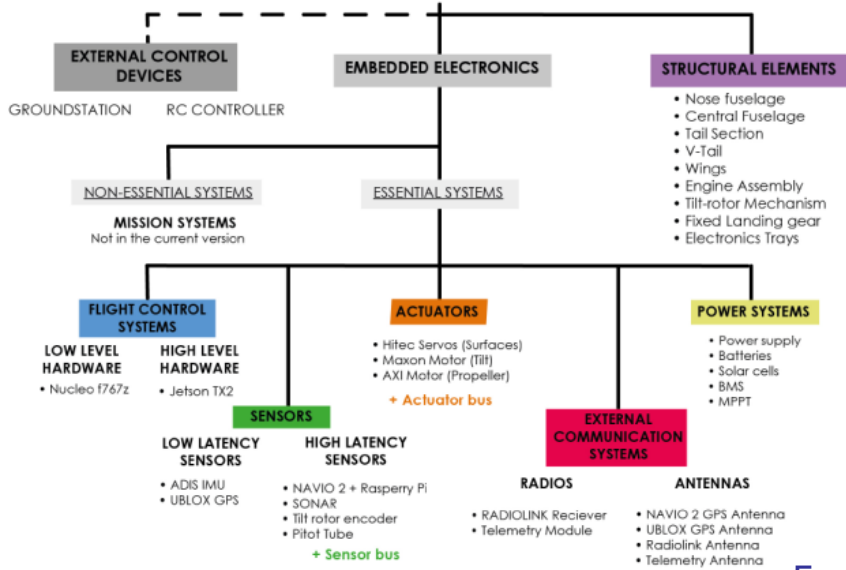
RESUME - III



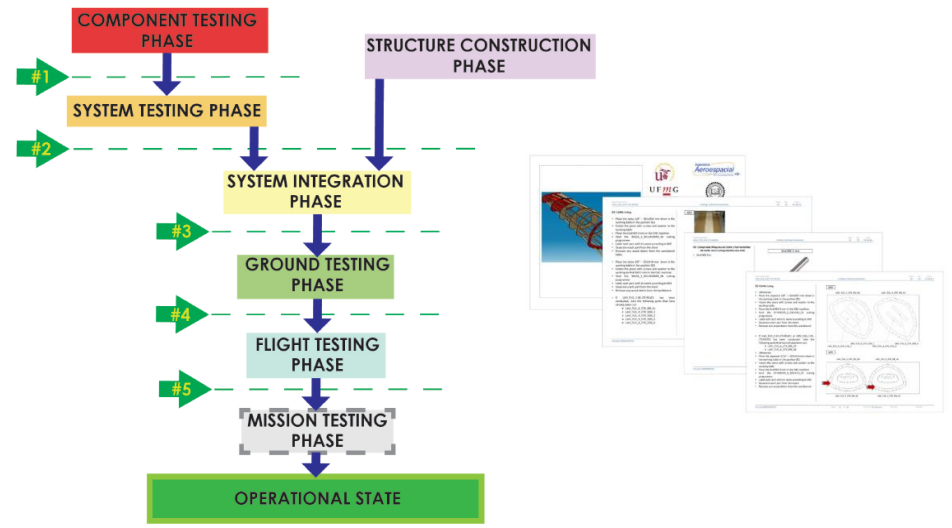
Ground Station
UFMG



ProVANT-EMERGENTIA BICP-VTOL UAV System Classification

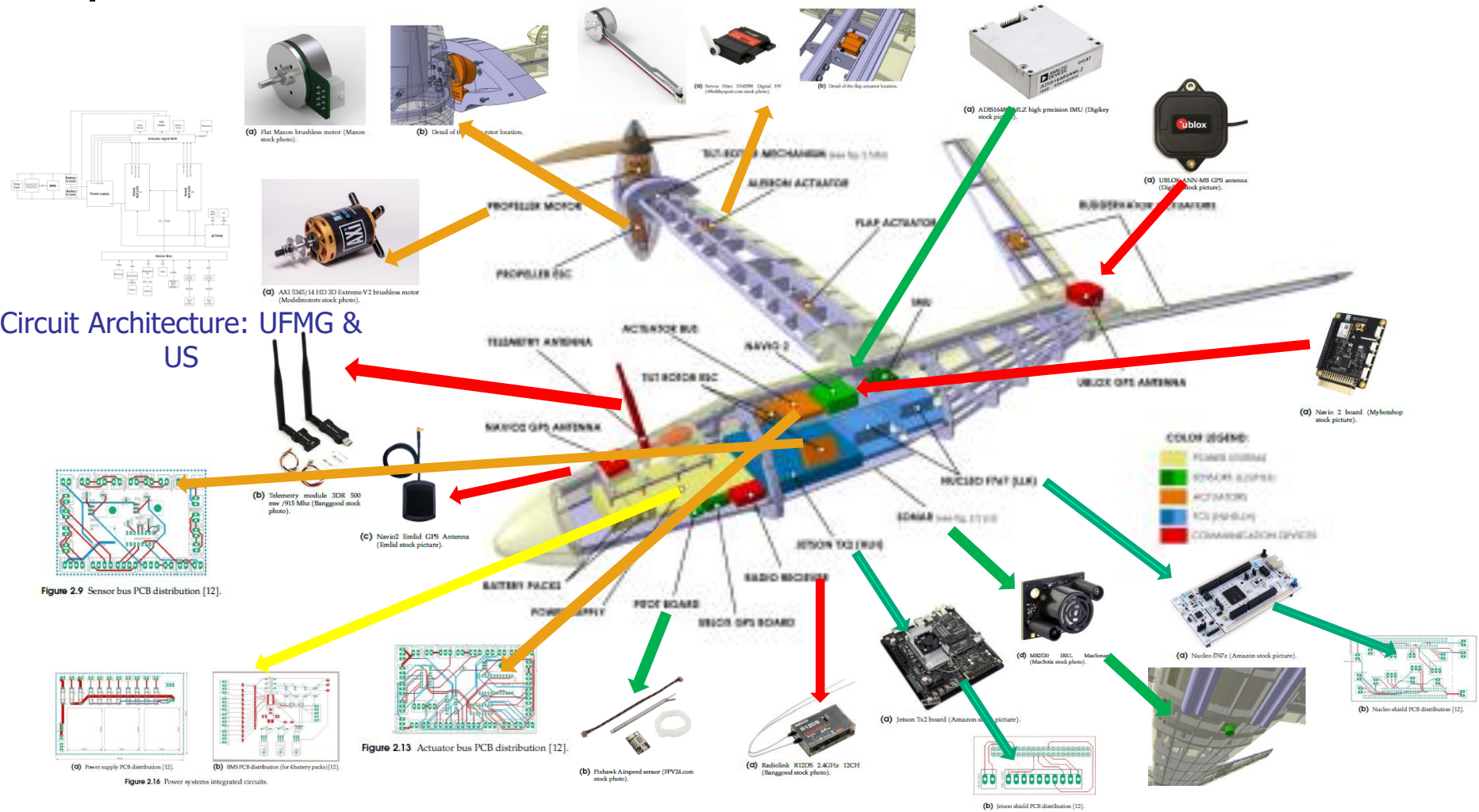


ProVANT-EMERGENTIA BICP-VTOL UAV Functional test Roadmap



Functional Tests US &
UFMG

RESUME - IV



Circuit Architecture: UFMG & US

Figure 2.9 Sensor bus PCB distribution [12].

Figure 2.13 Actuator bus PCB distribution [12].

Figure 2.16 Power systems integrated circuits.

Generation and Management of Energies

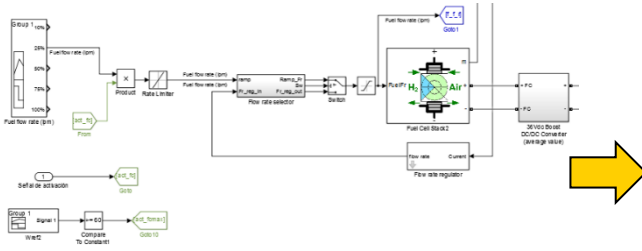
Objetives:

- Development of energy generation and management systems
 - fuel cells and solar cells and batteries
 - evaluation of the feasibility of using different energy storage systems.
- Development of the energy systems and the hybridization logic
 - Allowing use of different energy sources depending on mission requirements, while ensuring extended endurance and life cycle of the energy system.

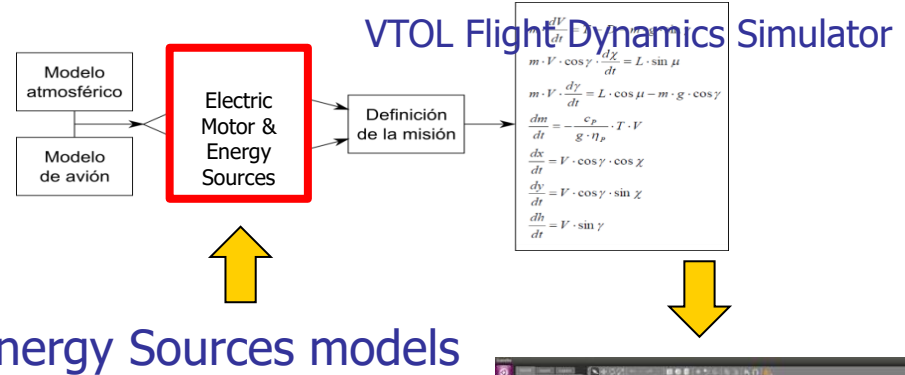
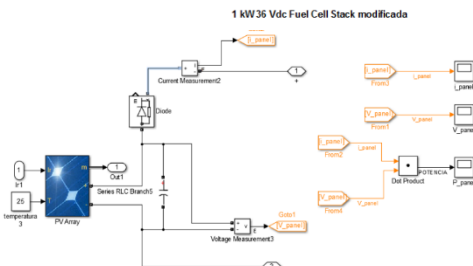
Batteries



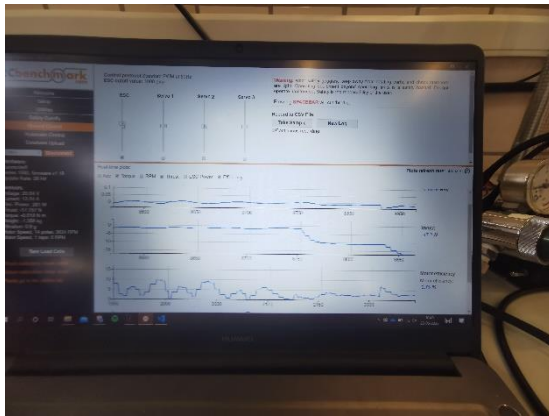
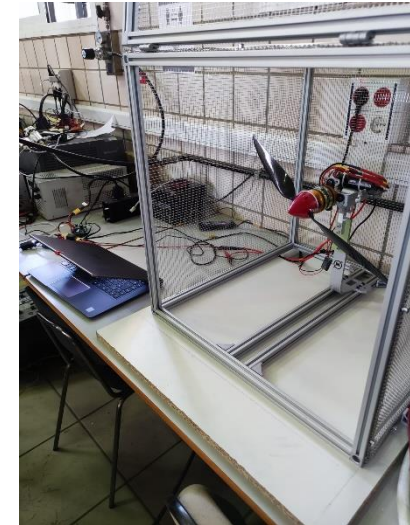
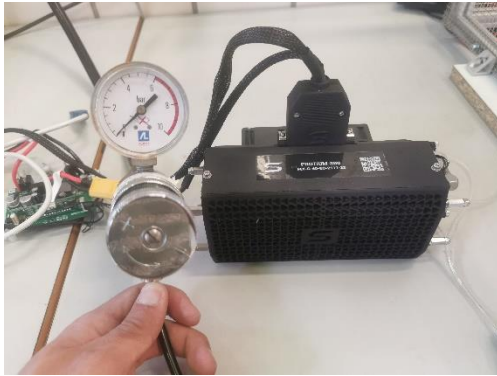
Fuel Cells



Solar Cells



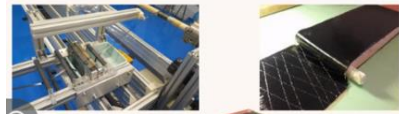
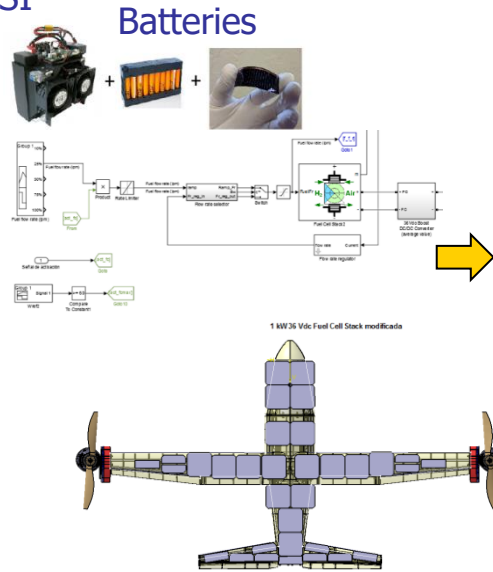
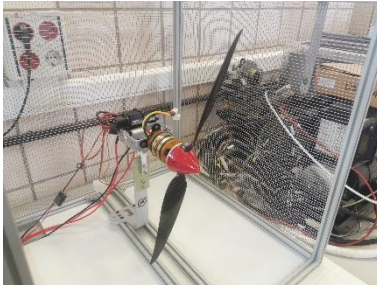
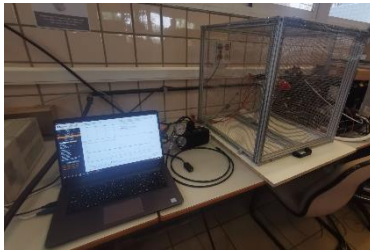
Generation and Management of Energies



Fuel Cell integration in Electric propulsión Experiments

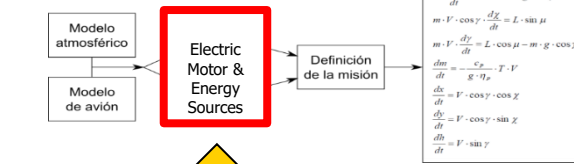
RESUME - V

Fuel Cells Experiments @ ETSI

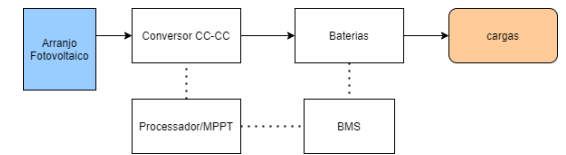
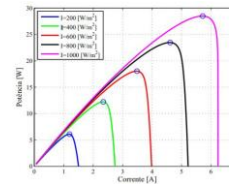


Hydrogen Storing System: Go Ahead Engineering SL

VTOL Flight Dynamics Simulator



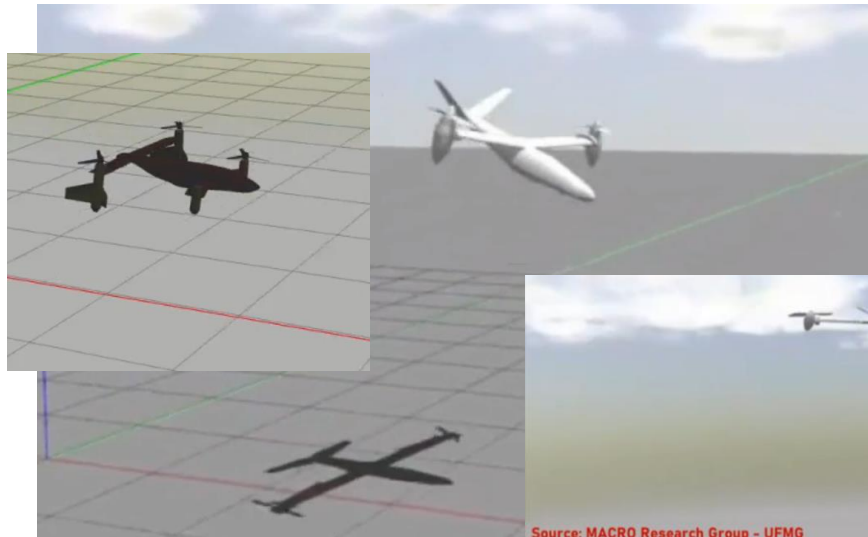
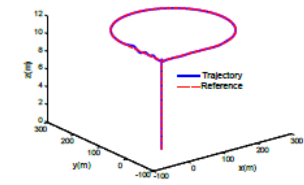
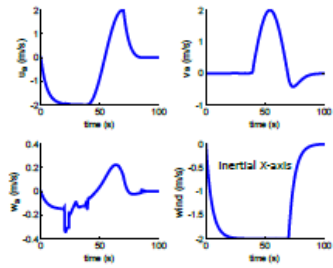
Energy Sources models



Solar Cells

Objectives:

- Development of a Autonomous Guidance Navigation and Control System (GNC) for the safe and autonomous operation of the aircraft in SAR missions.
- Design of the required architecture, development of a simulation model of the control system that captures the behavior of this unconventional aircraft during critical phases such as the transition between airplane mode and rotating wing mode, low speed flight.
- Low-level control systems will be developed to stabilize the aircraft, as well as guidance systems to fulfill the mission entrusted, with minimum energy consumption.



Source: MACRO Research Group - UFMG

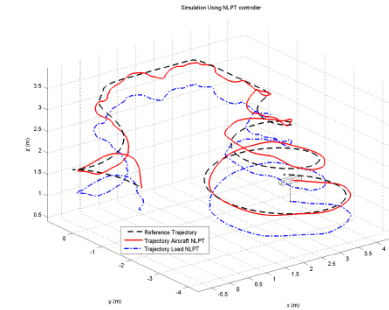
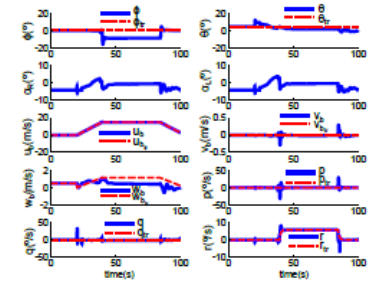
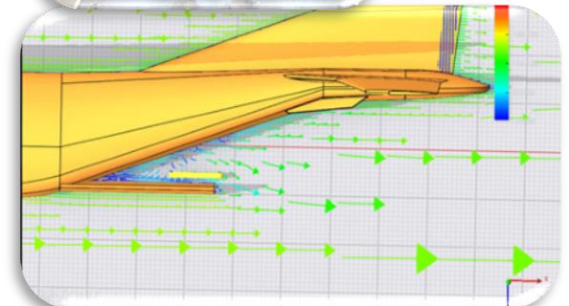
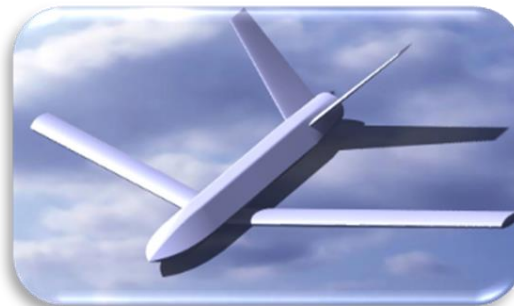
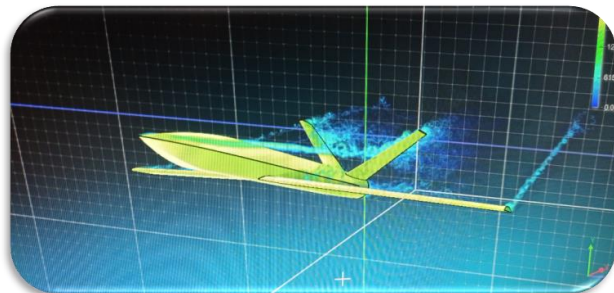
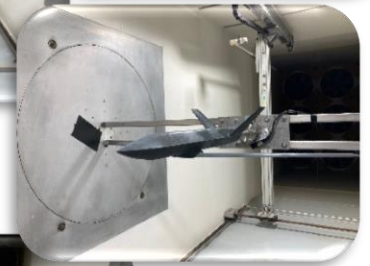


Figure 5.2: Path tracking of the aircraft for the LKFUI simulation.



Remote Carrier Small

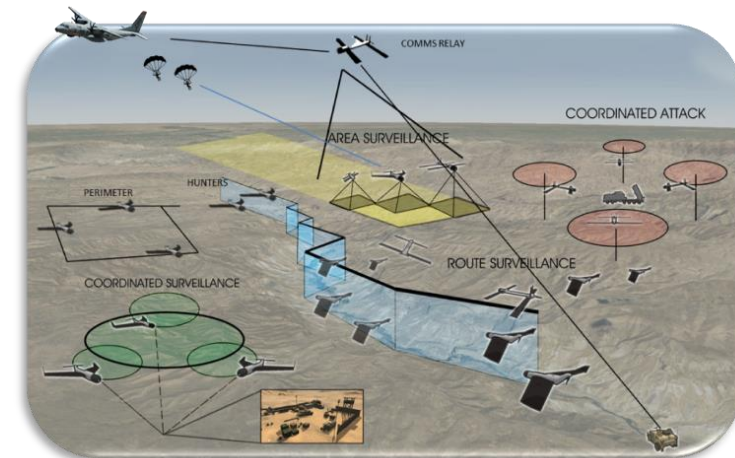
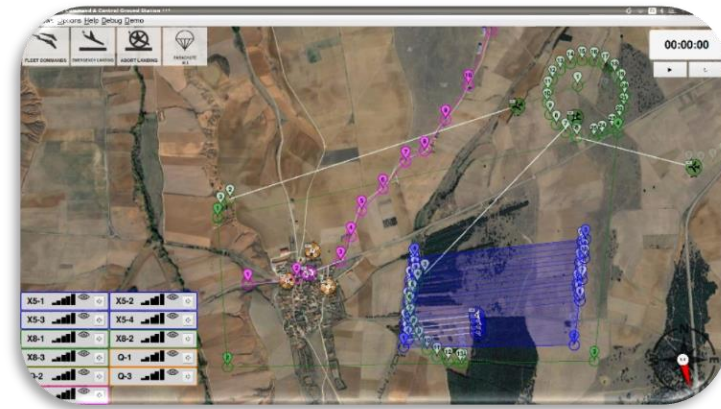
- Universidad de Sevilla: Phd (2019-20XX) (NDA)
- Validation of Methodology (of SANAID)
 - Design of Custom UAV for Requirements
 - Low RCS and IR signature
 - Modular payload
 - Aerial launch and recovery
 - Foldable wing
 - Novel manufacturing techniques
 - MUT/Swarming
 - Multidisciplinary interaction:
 - Aerodynamics, Stability and Control, Propulsion, Performance, Structures, Systems Integration.



Swarming

- Universidad de Sevilla: Phd (NDA)
- UAVs Onboard intelligence (Edge computing):
 - Intelligence, Reconnaissance and Surveillance missions.
 - Distributed decision making: Automatic resource allocation.
 - Route changes, divert resources automatically
 - Sweep areas
 - Mission planning: Automatic mission planning and retasking depending the objective and mission.
 - Automatic target detection: Based in IA methods.
 - Targeting and prioritisation
- Distributed C2 comms
- Transparent to autopilots and comms system
- Scalable: In range, number of elements and aircraft sizes
- Capacities:
 - Collision avoidance: Collaborative and predictive
 - Automatic take off and landing
 - 3D No fly zone & 3D Geofence
- Status
 - Simulator operative
 - Not ready to fly yet.

Payload flight formation: Fighter & MUT



Manned Unmanned Teaming

Payload flight formation: Fighter & MUT

- Universidad de Sevilla: Phd (NDA)
- MUT System
 - Two approach
 - High dynamic: Formation flight
 - Fighter + Remote Carriers (flight formation)
 - Low dynamic: Swarming
 - Autonomous mission distribution
 - Both approaches can occur in same mission and aircraft
 - Capabilities
 - Specific HMI(Human Machine Interface) based in safety
 - No fly area
 - Different formations
 - Distributed coordination
 - Status
 - Ready to flight test (soon)
 - Simulator operative

